# PREPARATION AND CHARACTERIZATION OF CARBON BLACK NANOPARTICLE-FILLED ELECTROACTIVE ELECTROSPUN POLY(VINYL ALCOHOL) NANOFIBERS

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#### ABSTRACT

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Electroactive polymer is the polymer which responds to an external electrical stimulation by displaying a significant shape or size displacement. In this work, carbon black (CB) nanoparticle-filled poly(vinyl alcohol) (PVA) nanofibers were developed to use as an electroactive polymer. Pristine PVA and CB-filled PVA nanofibers were successfully fabricated by electrospinning with the fiber sizes of about 85-647 and 169 nm, respectively. The deposition area, morphological appearance, and diameters of the as-electrospun pristine PVA fibers were investigated to study the effects of solution concentration, preparation with sonication, applied electrostatic potential, and collection distance. The fibers that were fabricated according to the following conditions, i.e. 10% w/v PVA concentration, 15 kV applied voltage, and 15 cm collection distance, were chosen for the further study of the effects of CB composition on the morphological appearance and diameters of the as-electrospun CB-filled fibers. These nanotibers were also characterized by other techniques to investigate the effect of CB composition on chemical structure, crystallinity, and thermal properties of resulting fibers. Finally, the as-spun CB-loaded fibers were developed as an electroactive material through the investigation of mechanical and electrorheological properties. Interestingly, the obtained fibers had good tensile properties and could respond to an external electrical stimulation by displaying an increase in the modulus.

# บทคัดย่อ

สุรวุฒิ ช่วงโชติ : การเตรียมและการพิสูจน์เอกลักษณ์ของเส้นใยอิเล็กโตรสปัน ตอบสนองต่อไฟฟ้าขนาดนาโนจากวัสคุผสมระหว่างพอลิไวนิลแอลกอฮอล์ และผงขนาดนาโน ของการ์บอนคำ (Preparation and characterization of carbon black nanoparticle-filled electroactive electrospun poly(vinyl alcoho!) nanofibers) อ. ที่ปรึกษา : รศ.คร. พิชญ์ ศุภผล และ รศ.คร. อนุวัฒน์ ศิริวัฒน์ 129 หน้า ISBN 974-9990-06-4

พอลิเมอร์ตอบสนองต่อไฟฟ้า คือ พอลิเมอร์ที่สามารถเปลี่ยนรูปร่างหรือย้ายตำแหน่งได้ เมื่อได้รับการกระตุ้นจากสนามไฟฟ้าภายนอก งานวิจัยนี้มุ่งที่จะพัฒนาวัสคุเส้นใยนาโนที่ ตอบสนองต่อไฟฟ้าจากวัสคุผสมระหว่างพอลิไวนิลแอลกอฮอล์ และผงขนาคนาโนของคาร์บอน คำ โดยใช้การขึ้นรูปด้วยวิธีการปั่นเส้นใยด้วยไฟฟ้าสถิต ผลการทคลองพบว่าสามารถเตรียมเส้น ใยพอลิไวนิลแอลกอฮอล์ และเส้นใยพอลิไวนิลแอลกอฮอล์ที่มีผงขนาดนาโนของคาร์บอนคำผสม อยู่ได้สำเร็จ โดยเส้นใยคังกล่าวมีขนาดเล็กอยู่ในช่วง 85-647 และ 169 นาโนเมตรตามลำคับ นอกจากนั้นยังมีการศึกษาผลของปัจจัยต่างๆ ที่มีต่อพื้นที่การเกิดบนวัสคุรองรับ ลักษณะ และ ขนาคของเส้นใยอิเล็กโตรสปันที่เตรียมได้ ซึ่งประกอบด้วย ความเข้มข้นของสารละลาย การเตรียม สารละลายค้วยการสั่นอย่างรุนแรง ความต่างศักย์ที่ใช้เตรียมเส้นใย และระยะในการเก็บเส้นใย จากการทดลองดังกล่าวพบว่าความเข้มข้นของสารละลาย 10 เปอร์เซนต์โดยน้ำหนักต่อปริมาตร ศักย์ไฟฟ้า 15 กิโลโวลต์ และระยะในการเก็บเส้นใช 15 เซนติเมตรมีความเหมาะสมสำหรับใช้ใน การเตรียมเส้นใชให้มีขนาดเล็กและสม่ำเสมอ จึงเลือกสภาวะดังกล่าวในการเตรียมเส้นใชผสม ระหว่างพอลิไวนิลแอลกอฮอล์และผงขนาคนาโนของการ์บอนคำ แล้วนำเส้นใยที่ได้ดังกล่าวไป วิเคราะห์เพื่อศึกษาผลของการเติมผงคาร์บอนคำที่มีต่อลักษณะและขนาคของเส้นใช รวมถึง โครงสร้างทางเคมี โครงสร้างผลึก และสมบัติทางความร้อนของเส้นใยค้วย สุคท้ายได้นำเส้นใย ผสมคังกล่าวไปศึกษาความเป็นไปได้ที่จะใช้เป็นวัสคุตอบสนองต่อไฟฟ้าโคยการศึกษาสมบัติ เชิงกลภายใต้สนามไฟฟ้า ผลการทคลองแสคงให้เห็นว่าเส้นใยผสมระหว่างพอลิไวนิลแอลกอฮอล์ และผงของคาร์บอนคำมีสมบัติเชิงกลที่คื และสามารถตอบสนองต่อไฟฟ้าไค้ โคยให้ค่าความ แข็งแรงต่อการคึงสูงขึ้นเมื่ออยู่ภายใต้สนามไฟฟ้า

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