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APPENDIX

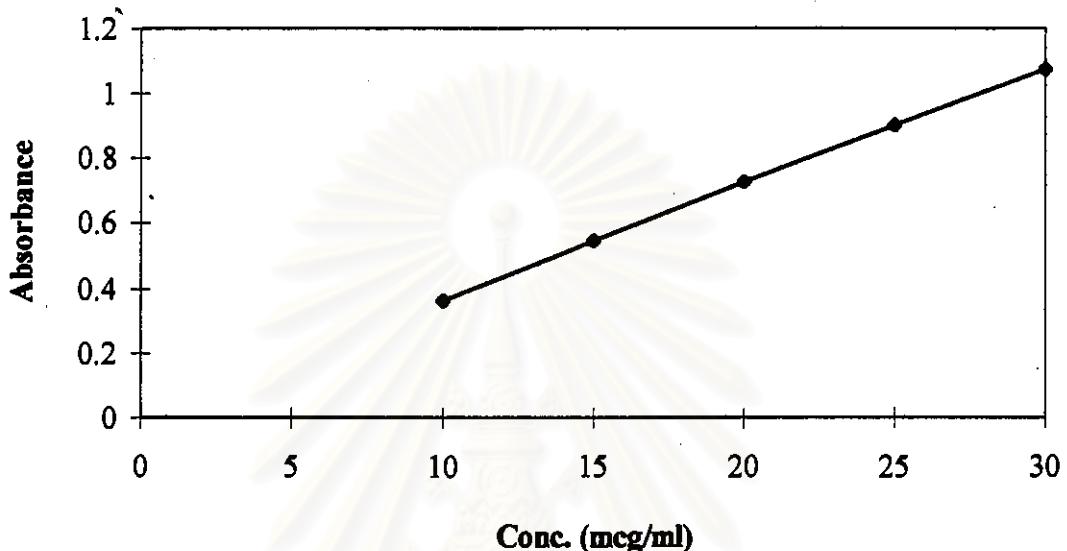


Figure 39 Calibration curve of diclofenac diethylamine in ethyl alcohol.

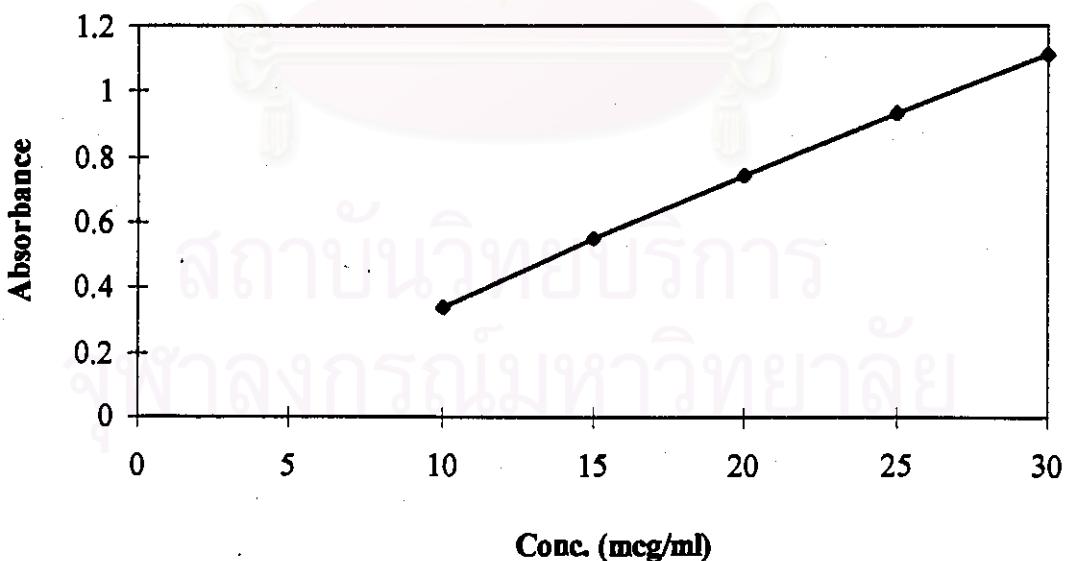


Figure 40 Calibration curve of diclofenac diethylamine in isopropyl alcohol.

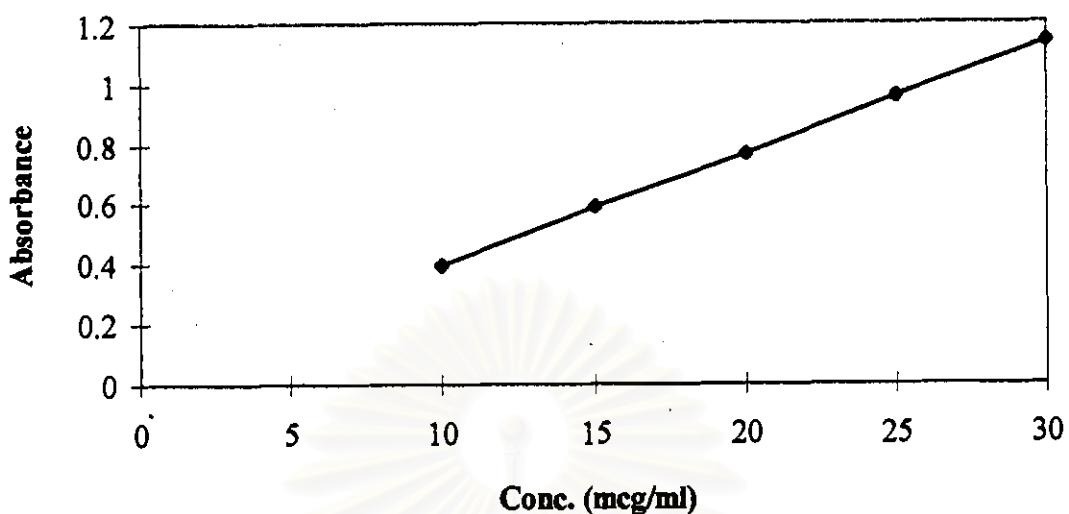


Figure 41 Calibration curve of diclofenac diethylamine in propylene glycol.

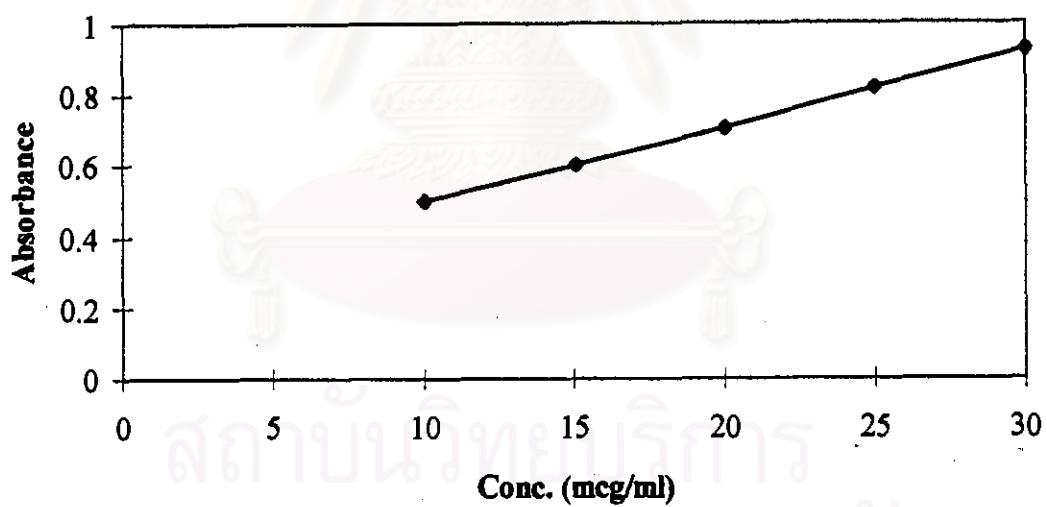


Figure 42 Calibration curve of diclofenac diethylamine in polyethylene glycol 400.

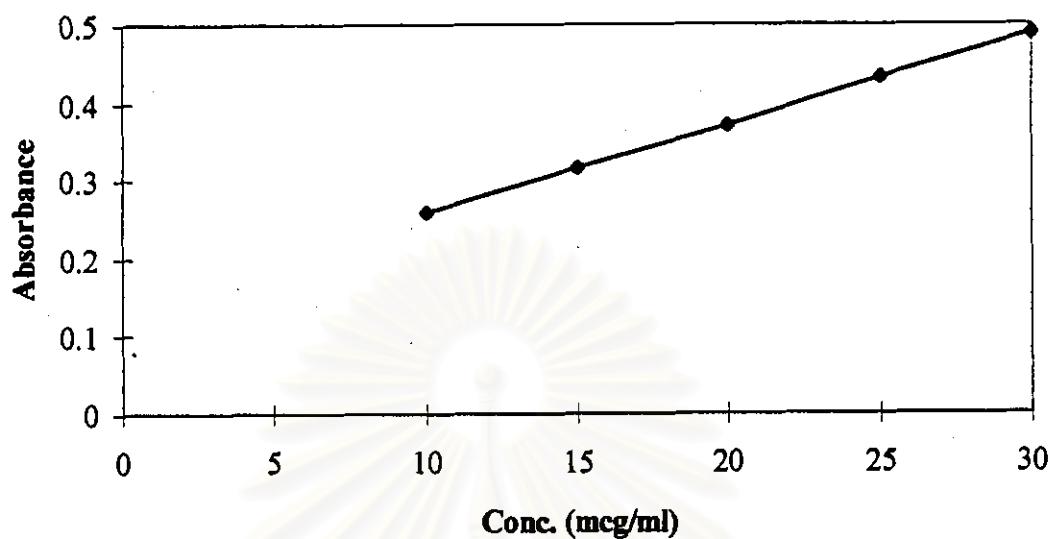


Figure 43 Calibration curve of diclofenac diethylamine in benzyl alcohol.

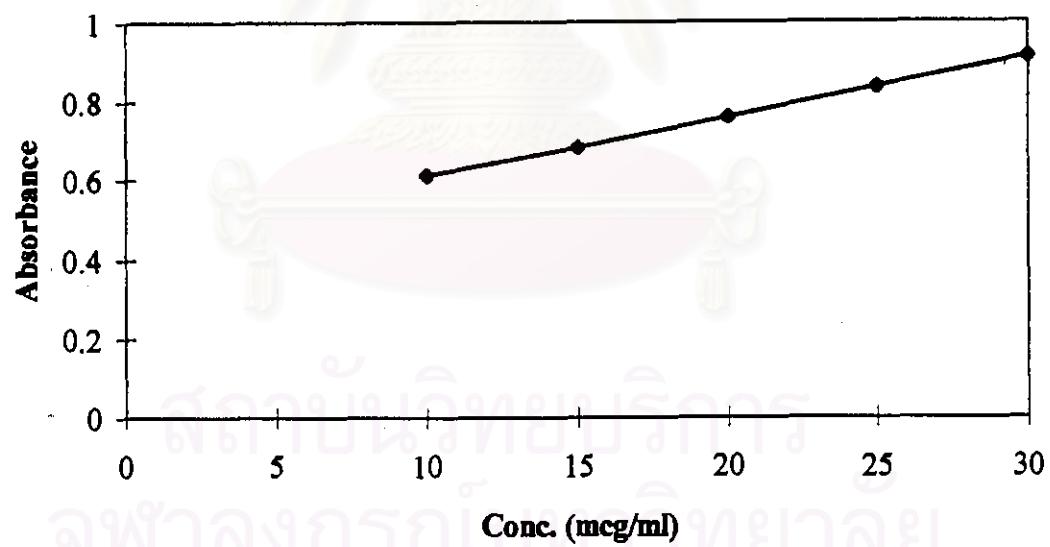


Figure 44 Calibration curve of diclofenac diethylamine in N,N-dimethyl acetamide.

Table 15 Ratio between peak area of internal standard and diclofenac diethylamine with HPLC method at 282 nm.

| Conc. (mcg/ml) | Ratio | Conc. (mcg/ml) | Ratio |
|----------------|--------|----------------|--------|
| 0 | 0 | 0 | 0 |
| 2 | 0.987 | 10 | 0.851 |
| 4 | 1.953 | 20 | 1.722 |
| 6 | 2.917 | 30 | 2.616 |
| 8 | 3.883 | 40 | 3.467 |
| 10 | 4.849 | 50 | 4.299 |
| r^2 | 0.999 | r^2 | 0.999 |
| intercept | -0.021 | intercept | 0.011 |
| slope | 2.065 | slope | 11.527 |

Table 16 Cumulative release of diclofenac diethylamine per surface area (mg/cm²) from Voltaren® emulgel patch.

| Time | A | B | C | D | E | F | G | H | I | J | Mean | SD |
|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.5 | 0.551 | 0.516 | 0.438 | 0.385 | 0.475 | 0.415 | 0.388 | 0.219 | 0.066 | 0.065 | 0.352 | 0.175 |
| 1 | 0.637 | 0.710 | 0.557 | 0.584 | 0.514 | 0.548 | 0.482 | 0.473 | 0.106 | 0.107 | 0.472 | 0.205 |
| 2 | 0.828 | 0.850 | 0.750 | 0.792 | 0.858 | 0.736 | 0.659 | 0.820 | 0.251 | 0.409 | 0.695 | 0.205 |
| 3 | 1.020 | 1.012 | 0.895 | 0.869 | 0.894 | 0.901 | 0.823 | 1.211 | 0.426 | 0.772 | 0.882 | 0.202 |
| 4 | 1.121 | 1.195 | 0.941 | 0.980 | 1.049 | 1.013 | 0.974 | 1.378 | 0.670 | 1.085 | 1.040 | 0.183 |
| 5 | 1.266 | 1.378 | 1.052 | 1.060 | 1.128 | 1.081 | 1.049 | 1.543 | 0.974 | 1.331 | 1.186 | 0.184 |
| 6 | 1.324 | 1.384 | 1.165 | 1.144 | 1.270 | 1.152 | 1.121 | 1.560 | 1.072 | 1.315 | 1.251 | 0.149 |
| 8 | 1.323 | 1.395 | 1.318 | 1.311 | 1.398 | 1.309 | 1.288 | 1.496 | 1.243 | 1.464 | 1.354 | 0.081 |
| 10 | 1.323 | 1.571 | 1.471 | 1.478 | 1.526 | 1.494 | 1.403 | 1.525 | 1.194 | 1.620 | 1.460 | 0.125 |
| 12 | 1.839 | 1.913 | 1.435 | 1.420 | 1.606 | 1.418 | 1.409 | 1.667 | 1.175 | 1.565 | 1.545 | 0.221 |

Table 17 Cumulative skin permeation of diclofenac diethylamine per surface area (mg/cm²) from Voltaren® emulgel patch.

| Time | A | B | C | D | E | F | G | H | I | J | K | Mean | SD |
|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.5 | 0.000 | 0.003 | 0.000 | 0.004 | 0.002 | 0.002 | 0.004 | 0.002 | 0.009 | 0.008 | 0.015 | 0.005 | 0.005 |
| 1 | 0.014 | 0.002 | 0.000 | 0.005 | 0.004 | 0.002 | 0.002 | 0.003 | 0.012 | 0.011 | 0.012 | 0.006 | 0.005 |
| 2 | 0.004 | 0.007 | 0.007 | 0.008 | 0.008 | 0.004 | 0.002 | 0.004 | 0.015 | 0.011 | 0.013 | 0.007 | 0.004 |
| 3 | 0.008 | 0.013 | 0.009 | 0.003 | 0.004 | 0.002 | 0.001 | 0.009 | 0.013 | 0.012 | 0.012 | 0.008 | 0.004 |
| 4 | 0.013 | 0.011 | 0.005 | 0.006 | 0.009 | 0.006 | 0.003 | 0.003 | 0.013 | 0.011 | 0.012 | 0.008 | 0.004 |
| 5 | 0.007 | 0.015 | 0.009 | 0.006 | 0.011 | 0.003 | 0.002 | 0.003 | 0.013 | 0.013 | 0.010 | 0.008 | 0.004 |
| 6 | 0.010 | 0.016 | 0.009 | 0.005 | 0.012 | 0.003 | 0.002 | 0.002 | 0.014 | 0.013 | 0.011 | 0.009 | 0.005 |
| 8 | 0.012 | 0.026 | 0.013 | 0.005 | 0.019 | 0.004 | 0.003 | 0.001 | 0.011 | 0.014 | 0.012 | 0.011 | 0.007 |
| 10 | 0.018 | 0.030 | 0.013 | 0.010 | 0.029 | 0.004 | 0.003 | 0.004 | 0.011 | 0.016 | 0.012 | 0.014 | 0.009 |
| 12 | 0.019 | 0.047 | 0.014 | 0.011 | 0.032 | 0.005 | 0.003 | 0.006 | 0.012 | 0.016 | 0.012 | 0.016 | 0.013 |

Table 18 Cumulative skin permeation of diclofenac diethylamine per surface area (mg/cm²) from Voltaren® emulgel.

| Time | A | B | C | D | E | F | Mean | SD |
|------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.5 | 0.001 | 0.000 | 0.000 | 0.009 | 0.000 | 0.010 | 0.003 | 0.005 |
| 1.0 | 0.001 | 0.004 | 0.005 | 0.014 | 0.000 | 0.012 | 0.006 | 0.006 |
| 2.0 | 0.002 | 0.000 | 0.002 | 0.043 | 0.007 | 0.011 | 0.011 | 0.016 |
| 3.0 | 0.004 | 0.003 | 0.003 | 0.062 | 0.010 | 0.014 | 0.016 | 0.023 |
| 4.0 | 0.005 | 0.007 | 0.015 | 0.074 | 0.010 | 0.019 | 0.022 | 0.026 |
| 5.0 | 0.011 | 0.008 | 0.009 | 0.076 | 0.012 | 0.024 | 0.023 | 0.026 |
| 6.0 | 0.010 | 0.014 | 0.008 | 0.085 | 0.015 | 0.028 | 0.026 | 0.029 |
| 8.0 | 0.020 | 0.023 | 0.017 | 0.091 | 0.021 | 0.034 | 0.034 | 0.028 |
| 10.0 | 0.028 | 0.033 | 0.023 | 0.104 | 0.027 | 0.046 | 0.043 | 0.031 |
| 12.0 | 0.040 | 0.045 | 0.034 | 0.115 | 0.036 | 0.061 | 0.055 | 0.031 |

Table 19 Cumulative release of diclofenac diethylamine per surface area (mg/cm²) from diclofenac diethylamine-TDS in propylene glycol and various gelling agents.

| R _x # | Time (hr) | Cumulative release | | | Mean | SD | R _x # | Time (hr) | Cumulative release | | | Mean | SD |
|---------------------|--------------|--------------------|-------|-------|-------|-------|---------------------|--------------|--------------------|-------|-------|-------|-------|
| | | A | B | C | | | | | A | B | C | | |
| 1 | 0 | 0 | 0 | 0 | 0 | 0 | 4 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 1.540 | 1.334 | 0.574 | 1.150 | 0.509 | | 0.5 | 0.494 | 0.533 | 0.554 | 0.527 | 0.030 |
| | 1 | 1.682 | 1.614 | 0.990 | 1.429 | 0.382 | | 1 | 0.778 | 0.833 | 0.867 | 0.826 | 0.045 |
| | 2 | 1.707 | 1.678 | 1.186 | 1.523 | 0.293 | | 2 | 1.154 | 1.219 | 1.284 | 1.219 | 0.065 |
| | 3 | 1.763 | 1.681 | 1.429 | 1.625 | 0.174 | | 3 | 1.306 | 1.381 | 1.442 | 1.376 | 0.068 |
| | 4 | 1.766 | 1.694 | 1.445 | 1.635 | 0.168 | | 4 | 1.382 | 1.460 | 1.526 | 1.456 | 0.072 |
| | 5 | 1.774 | 1.695 | 1.550 | 1.673 | 0.113 | | 5 | 1.413 | 1.481 | 1.559 | 1.485 | 0.073 |
| | 6 | 1.777 | 1.711 | 1.556 | 1.681 | 0.114 | | 6 | 1.439 | 1.508 | 1.571 | 1.506 | 0.066 |
| | 8 | 1.778 | 1.738 | 1.578 | 1.698 | 0.106 | | 8 | 1.478 | 1.532 | 1.586 | 1.532 | 0.054 |
| | 10 | 1.798 | 1.765 | 1.592 | 1.718 | 0.111 | | 10 | 1.515 | 1.570 | 1.611 | 1.565 | 0.048 |
| | 12 | 1.838 | 1.770 | 1.605 | 1.738 | 0.120 | | 12 | 1.531 | 1.570 | 1.616 | 1.572 | 0.042 |
| 2 | 0 | 0 | 0 | 0 | 0 | 0 | 5 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 1.137 | 0.681 | 0.200 | 0.672 | 0.468 | | 0.5 | 0.400 | 0.440 | 0.469 | 0.436 | 0.035 |
| | 1 | 1.825 | 1.182 | 0.639 | 1.215 | 0.594 | | 1 | 0.637 | 0.685 | 0.734 | 0.685 | 0.048 |
| | 2 | 2.028 | 1.682 | 1.395 | 1.702 | 0.317 | | 2 | 0.968 | 1.047 | 1.116 | 1.044 | 0.074 |
| | 3 | 2.203 | 1.990 | 1.774 | 1.989 | 0.214 | | 3 | 1.181 | 1.267 | 1.338 | 1.262 | 0.079 |
| | 4 | 2.421 | 2.210 | 2.016 | 2.216 | 0.203 | | 4 | 1.324 | 1.405 | 1.480 | 1.403 | 0.078 |
| | 5 | 2.560 | 2.350 | 2.154 | 2.355 | 0.203 | | 5 | 1.469 | 1.552 | 1.638 | 1.553 | 0.085 |
| | 6 | 2.589 | 2.380 | 2.192 | 2.387 | 0.199 | | 6 | 1.582 | 1.667 | 1.748 | 1.666 | 0.083 |
| | 8 | 2.634 | 2.420 | 2.236 | 2.430 | 0.199 | | 8 | 1.770 | 1.853 | 1.943 | 1.855 | 0.087 |
| | 10 | 2.649 | 2.433 | 2.259 | 2.447 | 0.196 | | 10 | 1.951 | 2.031 | 2.080 | 2.021 | 0.066 |
| | 12 | 2.659 | 2.441 | 2.267 | 2.456 | 0.196 | | 12 | 1.974 | 2.053 | 2.104 | 2.044 | 0.065 |
| 3 | 0 | 0 | 0 | 0 | 0 | 0 | 6 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 1.180 | 0.723 | 0.230 | 0.711 | 0.475 | | 0.5 | 1.152 | 1.271 | 1.388 | 1.270 | 0.118 |
| | 1 | 1.825 | 1.184 | 0.599 | 1.203 | 0.613 | | 1 | 1.620 | 1.781 | 1.936 | 1.779 | 0.158 |
| | 2 | 2.368 | 1.976 | 1.619 | 1.988 | 0.374 | | 2 | 2.109 | 2.281 | 2.489 | 2.293 | 0.190 |
| | 3 | 2.875 | 2.457 | 2.113 | 2.482 | 0.382 | | 3 | 2.492 | 2.716 | 2.930 | 2.712 | 0.219 |
| | 4 | 3.105 | 2.841 | 2.499 | 2.815 | 0.304 | | 4 | 2.635 | 2.835 | 3.051 | 2.841 | 0.208 |
| | 5 | 3.245 | 2.936 | 2.657 | 2.946 | 0.294 | | 5 | 2.770 | 2.975 | 3.190 | 2.979 | 0.210 |
| | 6 | 3.280 | 2.970 | 2.701 | 2.984 | 0.290 | | 6 | 2.843 | 3.076 | 3.270 | 3.063 | 0.214 |
| | 8 | 3.416 | 3.106 | 2.883 | 3.135 | 0.268 | | 8 | 3.082 | 3.321 | 3.506 | 3.303 | 0.212 |
| | 10 | 3.465 | 3.153 | 2.940 | 3.186 | 0.264 | | 10 | 3.349 | 3.571 | 3.727 | 3.549 | 0.190 |
| | 12 | 3.488 | 3.176 | 2.967 | 3.210 | 0.262 | | 12 | 3.375 | 3.581 | 3.732 | 3.563 | 0.179 |

Table 19 Cumulative release of diclofenac diethylamine per surface area (mg/cm^2) from diclofenac diethylamine-TDS in propylene glycol and various gelling agents. (continue)

| R _s | Time | Cumulative release | | | Mean | SD | R _s | Time | Cumulative release (mg/cm^2) | | | Mean | SD | | |
|----------------|------|--------------------|-------|-------|-------|-------|----------------|------|---|-------|-------|-------|-------|-------|---|
| | | # | (hr) | A | B | C | | | # | (hr) | A | B | C | | |
| 7 | 0 | 0 | 0 | 0 | 0 | 0 | 10 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 0.616 | 0.652 | 0.725 | 0.664 | 0.055 | | | 0.5 | 0.550 | 0.589 | 0.641 | 0.593 | 0.046 | |
| | 1 | 0.861 | 0.920 | 1.011 | 0.931 | 0.076 | | | 1 | 0.983 | 1.025 | 1.115 | 1.041 | 0.067 | |
| | 2 | 1.273 | 1.355 | 1.466 | 1.365 | 0.097 | | | 2 | 1.566 | 1.629 | 1.702 | 1.632 | 0.068 | |
| | 3 | 1.480 | 1.573 | 1.697 | 1.583 | 0.109 | | | 3 | 1.880 | 1.826 | 1.964 | 1.890 | 0.069 | |
| | 4 | 1.695 | 1.785 | 1.914 | 1.798 | 0.110 | | | 4 | 2.118 | 2.176 | 2.261 | 2.185 | 0.072 | |
| | 5 | 1.878 | 1.967 | 2.117 | 1.987 | 0.121 | | | 5 | 2.177 | 2.231 | 2.318 | 2.242 | 0.071 | |
| | 6 | 2.044 | 2.133 | 2.274 | 2.151 | 0.116 | | | 6 | 2.256 | 2.347 | 2.399 | 2.334 | 0.072 | |
| | 8 | 2.462 | 2.552 | 2.696 | 2.570 | 0.118 | | | 8 | 2.385 | 2.473 | 2.524 | 2.461 | 0.070 | |
| | 10 | 2.781 | 2.860 | 3.009 | 2.883 | 0.115 | | | 10 | 2.481 | 2.439 | 2.563 | 2.494 | 0.063 | |
| | 12 | 2.799 | 2.868 | 3.009 | 2.892 | 0.107 | | | 12 | 2.459 | 2.505 | 2.579 | 2.514 | 0.061 | |
| 8 | 0 | 0 | 0 | 0 | 0 | 0 | 11 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | 0.5 | 0.459 | 0.502 | 0.523 | 0.494 | 0.033 | | | 0.5 | 1.729 | 1.832 | 1.965 | 1.842 | 0.119 | |
| | 1 | 0.621 | 0.662 | 0.677 | 0.654 | 0.029 | | | 1 | 2.322 | 2.422 | 2.563 | 2.436 | 0.122 | |
| | 2 | 0.990 | 1.041 | 1.064 | 1.032 | 0.038 | | | 2 | 2.879 | 2.946 | 3.139 | 2.988 | 0.135 | |
| | 3 | 1.277 | 1.323 | 1.358 | 1.319 | 0.040 | | | 3 | 3.138 | 3.044 | 3.308 | 3.163 | 0.134 | |
| | 4 | 1.471 | 1.511 | 1.554 | 1.512 | 0.042 | | | 4 | 3.186 | 3.269 | 3.454 | 3.303 | 0.137 | |
| | 5 | 1.660 | 1.711 | 1.739 | 1.703 | 0.040 | | | 5 | 3.270 | 3.320 | 3.533 | 3.374 | 0.139 | |
| | 6 | 1.838 | 1.922 | 1.937 | 1.899 | 0.053 | | | 6 | 3.281 | 3.368 | 3.538 | 3.395 | 0.131 | |
| | 8 | 2.002 | 2.088 | 2.108 | 2.066 | 0.056 | | | 8 | 3.326 | 3.368 | 3.535 | 3.409 | 0.111 | |
| | 10 | 2.180 | 2.261 | 2.279 | 2.240 | 0.053 | | | 10 | 3.356 | 3.390 | 3.553 | 3.433 | 0.105 | |
| | 12 | 2.241 | 2.321 | 2.359 | 2.307 | 0.060 | | | 12 | 3.368 | 3.400 | 3.560 | 3.442 | 0.103 | |
| 9 | 0 | 0 | 0 | 0 | 0 | 0 | 12 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | 0.5 | 0.025 | 0.028 | 0.031 | 0.028 | 0.003 | | | 0.5 | 1.012 | 1.046 | 1.116 | 1.058 | 0.053 | |
| | 1 | 0.121 | 0.124 | 0.141 | 0.129 | 0.011 | | | 1 | 1.719 | 1.756 | 1.851 | 1.775 | 0.068 | |
| | 2 | 0.291 | 0.288 | 0.328 | 0.302 | 0.023 | | | 2 | 2.321 | 2.470 | 2.329 | 2.374 | 0.084 | |
| | 3 | 0.431 | 0.445 | 0.496 | 0.457 | 0.034 | | | 3 | 2.860 | 2.906 | 3.031 | 2.932 | 0.088 | |
| | 4 | 0.516 | 0.527 | 0.581 | 0.541 | 0.035 | | | 4 | 3.019 | 3.115 | 3.193 | 3.109 | 0.087 | |
| | 5 | 0.647 | 0.656 | 0.716 | 0.673 | 0.037 | | | 5 | 3.127 | 3.111 | 3.250 | 3.163 | 0.076 | |
| | 6 | 0.725 | 0.730 | 0.794 | 0.750 | 0.038 | | | 6 | 3.130 | 3.117 | 3.249 | 3.165 | 0.073 | |
| | 8 | 0.965 | 0.979 | 1.049 | 0.997 | 0.045 | | | 8 | 3.144 | 3.145 | 3.268 | 3.186 | 0.071 | |
| | 10 | 1.101 | 1.195 | 1.125 | 1.140 | 0.049 | | | 10 | 3.152 | 3.154 | 3.276 | 3.194 | 0.071 | |
| | 12 | 1.217 | 1.221 | 1.301 | 1.246 | 0.047 | | | 12 | 3.171 | 3.156 | 3.285 | 3.204 | 0.071 | |

Table 19 Cumulative release of diclofenac diethylamine per surface area (mg/cm^2) from diclofenac diethylamine-TDS in propylene glycol and various gelling agents. (continue)

| R_s | Time | Cumulative release | | | Mean | SD | R_s | Time | Cumulative release (mg/cm^2) | | | Mean | SD | | |
|-------|------|--------------------|-------|-------|-------|-------|-------|------|---|-------|-------|-------|-------|---|---|
| | | # | (hr) | A | B | C | | | # | (hr) | A | B | C | | |
| 13 | 0 | 0 | 0 | 0 | 0 | 0 | 16 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 0.856 | 0.869 | 0.934 | 0.886 | 0.042 | | 0.5 | 1.403 | 1.634 | 1.985 | 1.674 | 0.293 | | |
| | 1 | 1.493 | 1.505 | 1.585 | 1.528 | 0.050 | | 1 | 2.105 | 2.416 | 2.845 | 2.455 | 0.372 | | |
| | 2 | 2.119 | 2.116 | 2.233 | 2.156 | 0.067 | | 2 | 2.739 | 3.024 | 3.418 | 3.060 | 0.341 | | |
| | 3 | 2.348 | 2.355 | 2.471 | 2.391 | 0.069 | | 3 | 2.925 | 3.246 | 3.629 | 3.267 | 0.353 | | |
| | 4 | 2.569 | 2.590 | 2.695 | 2.618 | 0.067 | | 4 | 2.992 | 3.327 | 3.637 | 3.318 | 0.323 | | |
| | 5 | 2.647 | 2.669 | 2.762 | 2.693 | 0.061 | | 5 | 3.096 | 3.402 | 3.696 | 3.398 | 0.300 | | |
| | 6 | 2.703 | 2.728 | 2.802 | 2.744 | 0.052 | | 6 | 3.160 | 3.412 | 3.699 | 3.424 | 0.270 | | |
| | 8 | 2.748 | 2.765 | 2.843 | 2.785 | 0.051 | | 8 | 3.247 | 3.439 | 3.719 | 3.468 | 0.238 | | |
| | 10 | 2.788 | 2.787 | 2.870 | 2.815 | 0.047 | | 10 | 3.312 | 3.447 | 3.723 | 3.494 | 0.209 | | |
| 14 | 12 | 2.834 | 2.831 | 2.911 | 2.859 | 0.045 | 17 | 12 | 3.318 | 3.451 | 3.723 | 3.498 | 0.206 | | |
| | 0 | 0 | 0 | 0 | 0 | 0 | | 0 | 0 | 0 | 0 | 0 | 0 | | |
| | 0.5 | 0.036 | 0.043 | 0.054 | 0.044 | 0.009 | | 0.5 | 1.289 | 1.498 | 1.727 | 1.504 | 0.219 | | |
| | 1 | 0.127 | 0.156 | 0.183 | 0.155 | 0.028 | | 1 | 1.839 | 1.984 | 2.346 | 2.056 | 0.261 | | |
| | 2 | 0.351 | 0.412 | 0.486 | 0.416 | 0.067 | | 2 | 2.526 | 2.626 | 3.049 | 2.734 | 0.278 | | |
| | 3 | 0.502 | 0.576 | 0.656 | 0.578 | 0.077 | | 3 | 2.804 | 2.875 | 3.282 | 2.987 | 0.258 | | |
| | 4 | 0.639 | 0.713 | 0.801 | 0.717 | 0.081 | | 4 | 2.880 | 2.956 | 3.304 | 3.047 | 0.226 | | |
| | 5 | 0.731 | 0.813 | 0.899 | 0.815 | 0.084 | | 5 | 2.948 | 2.982 | 3.309 | 3.080 | 0.199 | | |
| | 6 | 0.842 | 0.923 | 1.013 | 0.926 | 0.086 | | 6 | 3.003 | 3.012 | 3.314 | 3.109 | 0.177 | | |
| | 8 | 0.923 | 0.987 | 1.066 | 0.992 | 0.071 | | 8 | 3.014 | 3.016 | 3.317 | 3.116 | 0.175 | | |
| 15 | 10 | 1.002 | 1.061 | 1.142 | 1.068 | 0.071 | 18 | 10 | 3.024 | 3.028 | 3.326 | 3.126 | 0.173 | | |
| | 12 | 1.085 | 1.150 | 1.227 | 1.154 | 0.071 | | 12 | 3.035 | 3.032 | 3.333 | 3.133 | 0.173 | | |
| | 0 | 0 | 0 | 0 | 0 | 0 | | 0 | 0 | 0 | 0 | 0 | 0 | | |
| | 0.5 | 0.211 | 0.246 | 0.290 | 0.249 | 0.039 | | 0.5 | 1.002 | 1.136 | 1.303 | 1.147 | 0.151 | | |
| | 1 | 0.412 | 0.473 | 0.535 | 0.473 | 0.062 | | 1 | 1.607 | 1.755 | 2.005 | 1.789 | 0.201 | | |
| | 2 | 0.832 | 0.937 | 1.047 | 0.939 | 0.108 | | 2 | 2.366 | 2.508 | 2.803 | 2.559 | 0.223 | | |
| | 3 | 1.111 | 1.231 | 1.349 | 1.230 | 0.119 | | 3 | 2.623 | 2.716 | 3.024 | 2.788 | 0.210 | | |
| | 4 | 1.363 | 1.477 | 1.599 | 1.479 | 0.118 | | 4 | 2.736 | 2.856 | 3.116 | 2.903 | 0.194 | | |
| | 5 | 1.590 | 1.696 | 1.819 | 1.702 | 0.115 | | 5 | 2.792 | 2.932 | 3.142 | 2.955 | 0.176 | | |
| | 6 | 1.690 | 1.769 | 1.905 | 1.788 | 0.109 | | 6 | 2.865 | 2.969 | 3.163 | 2.999 | 0.151 | | |
| 16 | 8 | 1.895 | 1.922 | 2.110 | 1.976 | 0.117 | 19 | 8 | 2.892 | 3.003 | 3.181 | 3.026 | 0.146 | | |
| | 10 | 2.041 | 2.065 | 2.253 | 2.119 | 0.116 | | 10 | 2.965 | 3.036 | 3.208 | 3.070 | 0.125 | | |
| | 12 | 2.042 | 2.079 | 2.257 | 2.126 | 0.115 | | 12 | 2.975 | 3.043 | 3.216 | 3.078 | 0.124 | | |

Table 19 Cumulative release of diclofenac diethylamine per surface area (mg/cm^2) from diclofenac diethylamine-TDS in propylene glycol and various gelling agents. (continue)

Table 20 Cumulative skin permeation of diclofenac diethylamine per surface area (mg/cm^2) from diclofenac diethylamine-TDS in poloxamer F-127.

| Rx # | Time (hr) | Cumulative skin permeation | | | | | | Mean | SD |
|---------|--------------|----------------------------|-------|-------|-------|-------|-------|-------|-------|
| | | A | B | C | D | E | F | | |
| 6 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 0.005 | 0.006 | 0.009 | 0.009 | 0.009 | 0.011 | 0.008 | 0.002 |
| | 1 | 0.005 | 0.007 | 0.009 | 0.009 | 0.009 | 0.011 | 0.008 | 0.002 |
| | 2 | 0.006 | 0.008 | 0.010 | 0.010 | 0.010 | 0.013 | 0.009 | 0.002 |
| | 3 | 0.006 | 0.008 | 0.010 | 0.010 | 0.010 | 0.013 | 0.010 | 0.002 |
| | 4 | 0.006 | 0.008 | 0.010 | 0.011 | 0.010 | 0.013 | 0.010 | 0.003 |
| | 5 | 0.006 | 0.008 | 0.011 | 0.011 | 0.011 | 0.013 | 0.010 | 0.002 |
| | 6 | 0.007 | 0.009 | 0.011 | 0.011 | 0.011 | 0.015 | 0.011 | 0.002 |
| | 8 | 0.011 | 0.012 | 0.013 | 0.014 | 0.014 | 0.017 | 0.013 | 0.002 |
| | 10 | 0.013 | 0.016 | 0.016 | 0.017 | 0.017 | 0.021 | 0.017 | 0.003 |
| | 12 | 0.014 | 0.019 | 0.020 | 0.020 | 0.021 | 0.023 | 0.019 | 0.003 |
| 7 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 0.006 | 0.006 | 0.008 | 0.008 | 0.009 | 0.012 | 0.008 | 0.002 |
| | 1 | 0.006 | 0.006 | 0.008 | 0.008 | 0.009 | 0.012 | 0.008 | 0.002 |
| | 2 | 0.006 | 0.006 | 0.008 | 0.009 | 0.010 | 0.012 | 0.008 | 0.002 |
| | 3 | 0.007 | 0.007 | 0.009 | 0.009 | 0.010 | 0.012 | 0.009 | 0.002 |
| | 4 | 0.007 | 0.007 | 0.009 | 0.009 | 0.010 | 0.013 | 0.009 | 0.002 |
| | 5 | 0.007 | 0.007 | 0.009 | 0.010 | 0.011 | 0.013 | 0.009 | 0.002 |
| | 6 | 0.007 | 0.008 | 0.009 | 0.010 | 0.012 | 0.014 | 0.010 | 0.002 |
| | 8 | 0.009 | 0.010 | 0.011 | 0.011 | 0.013 | 0.018 | 0.012 | 0.003 |
| | 10 | 0.009 | 0.012 | 0.014 | 0.016 | 0.016 | 0.019 | 0.014 | 0.003 |
| | 12 | 0.011 | 0.014 | 0.015 | 0.017 | 0.018 | 0.022 | 0.016 | 0.004 |
| 8 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 0.004 | 0.007 | 0.009 | 0.009 | 0.009 | 0.010 | 0.008 | 0.002 |
| | 1 | 0.004 | 0.006 | 0.009 | 0.009 | 0.010 | 0.012 | 0.008 | 0.003 |
| | 2 | 0.004 | 0.006 | 0.008 | 0.009 | 0.010 | 0.012 | 0.008 | 0.003 |
| | 3 | 0.003 | 0.007 | 0.009 | 0.009 | 0.012 | 0.013 | 0.009 | 0.004 |
| | 4 | 0.003 | 0.007 | 0.009 | 0.009 | 0.011 | 0.014 | 0.009 | 0.004 |
| | 5 | 0.006 | 0.007 | 0.008 | 0.008 | 0.010 | 0.013 | 0.009 | 0.003 |
| | 6 | 0.005 | 0.008 | 0.009 | 0.010 | 0.011 | 0.012 | 0.009 | 0.003 |
| | 8 | 0.006 | 0.008 | 0.011 | 0.012 | 0.012 | 0.014 | 0.010 | 0.003 |
| | 10 | 0.005 | 0.011 | 0.013 | 0.014 | 0.014 | 0.016 | 0.012 | 0.004 |
| | 12 | 0.011 | 0.011 | 0.014 | 0.014 | 0.014 | 0.017 | 0.014 | 0.002 |

Table 21 Cumulative skin permeation of diclofenac diethylamine per surface area (mg/cm^2) from diclofenac diethylamine-TDS in hydroxypropyl methylcellulose.

| R_x # | Time (hr) | Cumulative skin permeation | | | | | | Mean | SD |
|----------------------------------|----------------------------|-----------------------------------|----------|----------|----------|----------|----------|-------------|-----------|
| | | A | B | C | D | E | F | | |
| 11 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 0.008 | 0.010 | 0.012 | 0.012 | 0.013 | 0.015 | 0.012 | 0.002 |
| | 1 | 0.010 | 0.011 | 0.012 | 0.014 | 0.014 | 0.019 | 0.013 | 0.003 |
| | 2 | 0.011 | 0.011 | 0.013 | 0.014 | 0.015 | 0.020 | 0.014 | 0.003 |
| | 3 | 0.012 | 0.012 | 0.014 | 0.014 | 0.015 | 0.020 | 0.014 | 0.003 |
| | 4 | 0.012 | 0.013 | 0.015 | 0.014 | 0.016 | 0.020 | 0.015 | 0.003 |
| | 5 | 0.012 | 0.013 | 0.015 | 0.014 | 0.016 | 0.020 | 0.015 | 0.003 |
| | 6 | 0.014 | 0.013 | 0.015 | 0.014 | 0.017 | 0.021 | 0.016 | 0.003 |
| | 8 | 0.015 | 0.015 | 0.016 | 0.016 | 0.017 | 0.024 | 0.017 | 0.003 |
| | 10 | 0.016 | 0.017 | 0.018 | 0.019 | 0.020 | 0.026 | 0.019 | 0.004 |
| | 12 | 0.018 | 0.018 | 0.020 | 0.021 | 0.021 | 0.028 | 0.021 | 0.004 |
| 12 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 0.007 | 0.007 | 0.011 | 0.013 | 0.014 | 0.016 | 0.011 | 0.004 |
| | 1 | 0.007 | 0.008 | 0.011 | 0.013 | 0.014 | 0.016 | 0.012 | 0.004 |
| | 2 | 0.007 | 0.009 | 0.011 | 0.013 | 0.014 | 0.016 | 0.012 | 0.003 |
| | 3 | 0.007 | 0.009 | 0.011 | 0.013 | 0.014 | 0.017 | 0.012 | 0.003 |
| | 4 | 0.008 | 0.010 | 0.011 | 0.013 | 0.015 | 0.017 | 0.012 | 0.003 |
| | 5 | 0.008 | 0.009 | 0.011 | 0.013 | 0.015 | 0.017 | 0.012 | 0.004 |
| | 6 | 0.008 | 0.009 | 0.013 | 0.013 | 0.015 | 0.018 | 0.013 | 0.004 |
| | 8 | 0.009 | 0.012 | 0.013 | 0.015 | 0.017 | 0.019 | 0.014 | 0.004 |
| | 10 | 0.011 | 0.012 | 0.013 | 0.015 | 0.017 | 0.021 | 0.015 | 0.004 |
| | 12 | 0.011 | 0.013 | 0.015 | 0.016 | 0.018 | 0.024 | 0.016 | 0.004 |
| 13 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.5 | 0.006 | 0.009 | 0.010 | 0.011 | 0.013 | 0.015 | 0.011 | 0.003 |
| | 1 | 0.007 | 0.009 | 0.010 | 0.011 | 0.014 | 0.016 | 0.011 | 0.003 |
| | 2 | 0.007 | 0.009 | 0.010 | 0.011 | 0.014 | 0.016 | 0.011 | 0.003 |
| | 3 | 0.007 | 0.009 | 0.010 | 0.011 | 0.014 | 0.016 | 0.011 | 0.003 |
| | 4 | 0.007 | 0.009 | 0.010 | 0.011 | 0.014 | 0.016 | 0.011 | 0.003 |
| | 5 | 0.007 | 0.009 | 0.010 | 0.011 | 0.014 | 0.016 | 0.011 | 0.003 |
| | 6 | 0.007 | 0.010 | 0.010 | 0.012 | 0.014 | 0.017 | 0.012 | 0.003 |
| | 8 | 0.008 | 0.010 | 0.011 | 0.013 | 0.015 | 0.017 | 0.012 | 0.003 |
| | 10 | 0.008 | 0.010 | 0.012 | 0.014 | 0.016 | 0.017 | 0.013 | 0.003 |
| | 12 | 0.009 | 0.010 | 0.012 | 0.015 | 0.016 | 0.018 | 0.013 | 0.003 |

Table 22 Paw edema volume (ml) after applied with Voltaren® emulgel and formulated patch for 3 and 12 hours induced by carrageenan in Wistar rat.

| | No. | T_0 | | Edema Volume | | | |
|-------------------------|-----------------------------|-------|------|--------------|------|------|-------------|
| | | C | C | | Mean | SD | |
| Control group | 1 | 1.10 | 1.44 | 0.34 | 0.51 | 0.10 | |
| | 2 | 1.15 | 1.76 | 0.61 | | | |
| | 3 | 1.19 | 1.62 | 0.43 | | | |
| | 4 | 1.15 | 1.74 | 0.59 | | | |
| | 5 | 1.09 | 1.71 | 0.62 | | | |
| | 6 | 1.11 | 1.71 | 0.60 | | | |
| | 7 | 1.15 | 1.62 | 0.47 | | | |
| | 8 | 1.26 | 1.76 | 0.50 | | | |
| | 9 | 1.18 | 1.57 | 0.39 | | | |
| | 10 | 1.22 | 1.81 | 0.59 | | | |
| Voltaren® emulgel group | time of application = 3 hrs | | | | | | |
| | No. | T_0 | | Edema Volume | Mean | SD | %inhibition |
| | | C | C | | | | |
| | 1 | 1.23 | 1.69 | 0.46 | 0.34 | 0.15 | 34.82 |
| | 2 | 1.32 | 1.23 | -0.09 | | | |
| | 3 | 1.12 | 1.12 | 0.00 | | | |
| | 4 | 0.91 | 1.38 | 0.47 | | | |
| | 5 | 1.08 | 1.27 | 0.19 | | | |
| | 6 | 1.17 | 1.39 | 0.22 | | | |
| Patch group | time of application = 3 hrs | | | | | | |
| | No. | T_0 | | Edema Volume | Mean | SD | %inhibition |
| | | C | C | | | | |
| | 1 | 1.02 | 1.01 | -0.01 | 0.20 | 0.14 | 61.09 |
| | 2 | 1.04 | 1.21 | 0.17 | | | |
| | 3 | 1.01 | 1.40 | 0.39 | | | |
| | 4 | 1.15 | 1.23 | 0.08 | | | |
| | 5 | 1.13 | 1.43 | 0.30 | | | |
| | 6 | 1.14 | 1.20 | 0.06 | | | |

Table 22 Paw edema volume (ml) after applied with Voltaren® emulgel and formulated patch for 3 and 12 hours induced by carrageenan in Wistar rat (continue).

| | No. | time of application = 12 hrs | | | Mean | SD | %inhibition |
|---|------------------------------|------------------------------|----------------|--------------|------|-------|-------------|
| | | T ₀ | T ₃ | Edema Volume | | | |
| | | C | C | | | | |
| Voltaren ^(R) emulgel group | 1 | 1.03 | 1.08 | 0.05 | 0.44 | 0.29 | 14.72 |
| | 2 | 1.10 | 1.24 | 0.14 | | | |
| | 3 | 1.23 | 1.68 | 0.45 | | | |
| | 4 | 1.19 | 1.75 | 0.56 | | | |
| | 5 | 1.15 | 1.82 | 0.67 | | | |
| | 6 | 1.13 | 1.89 | 0.76 | | | |
| Patch group | time of application = 12 hrs | | | Mean | SD | 74.32 | |
| | No. | T ₀ | T ₃ | Edema Volume | | | |
| | | C | C | | | | |
| | | 1.21 | 1.34 | 0.13 | | | |
| | 2 | 1.20 | 1.28 | 0.08 | | | |
| | 3 | 1.09 | 1.33 | 0.24 | | | |
| | 4 | 1.01 | 1.09 | 0.08 | | | |
| | 5 | 1.18 | 1.08 | -0.10 | | | |
| | 6 | 1.11 | 1.24 | 0.13 | | | |

Remark : C = carrageenan injected, , T₀ = before injection, T₃ = 3 hours after injection .

VITAE

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