## Experimental Study

## Apparatus

A laboratory made absorptiometer is shown in Fig.I.

In its operations, it is essential that voltage is kept constant. Fig.2, 3 and 4 show the relationship between voltage, current, resistance and power characteristics of the instrument.

In Fig. 5, 6 and 7 are the calibration curves relating Turbidity to electric current.

A voltage is first selected and the ampere reading of the instrument when there is only distilled water in the jar read. The selection depends on the range of turbidity to be measured.

As this instrument is in the trying period, a Jackson Turbidimeter is also employed to check the instrument readings and to study its behaviour. This precaution is taken because the photo-cell employed is not sensitive enough. A better photo-cell could not be obtained due to financial reason. This instrument, however, is suitable for relative turbidity study and forms a first attempt to a more refine instrument.

2. Jackson candle turbidimeter can measure turbidity from 25 to 5000 ppm, although a turbidity below 100 ppm. is measured more accurately by using turbidity standards, as will be discussed later.

Jackson turbidimeter · consists of a graduated glass tube supported and enclosed in a slightly large brass tube that rests above a so-called standard candle. The flame of this candle is viewed by looking down ward through the tube into which the water sample is poured until the flame of the candle disappears. Only a standard candle or a small electric light bulb of equal light intensity may be used in this equipment.

## Turbidity Standards.

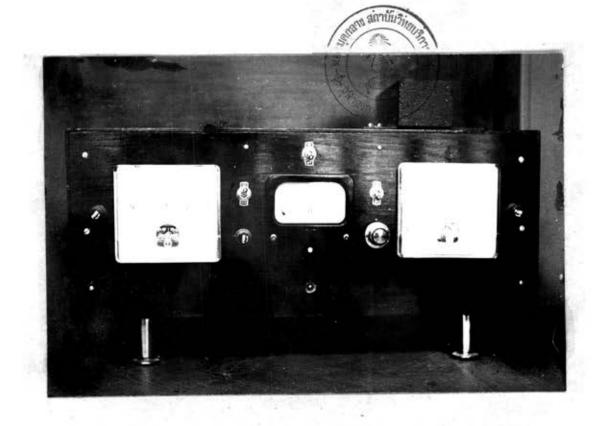
Turbidities between 5-100 ppm. should be determined by comparing the cloudiness of the water sample with that of standard solutions placed in bottles of the same size as that containing the sample. Preparation of standards is adding 4 to 6 grams of Fuller's earth to about 2 liters of distilled water. The mixture was shaken several times during a peroid of one hour, and then left standing for about 24 hours. The turbidity of solution was then determined with Jackson candle. More Fuller's earth is added until the sample water shows a turbidity of about 200 ppm.

The suspension of very fine material in distilled water, obtained in this manner, becomes the stock solution in the preparation of the standards. Therefore, it is necessary, for the readings made with Jackson Candle turbidity to be very accurate. This is facilitated by using a value of about 200 ppm. turbidity.

Dilute a measured amount of the stock solution with distilled water to obtain standards of 5,10,15,20, 25 ppm. etc. up to 100 ppm. turbidity

Place the sample between the turbidity standards having values nearest to the sample in cloudiness or turbidity. Compare the cloudiness of the sample with that of the standards looking through the bottles at the cardboard before described, which is placed in back of the bottles. It may be that the sample has a cloudiness of turbidity between that of two standards 5 and 10 ppm. In such case it is necessary to estimate the in-between value. The reading may be put down as 8 ppm, if it is slightly nearer the 10 ppm. standard then the 5 ppm. standard.

- A standard jar test machine useing 1-liter sample.
- 4. pH meter having an accuracy of 0.1 pH unit



FLOCCULATION MEASURING APPARATUS

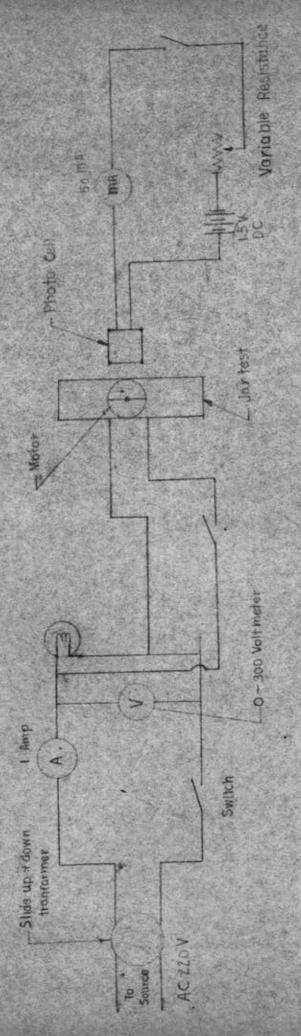
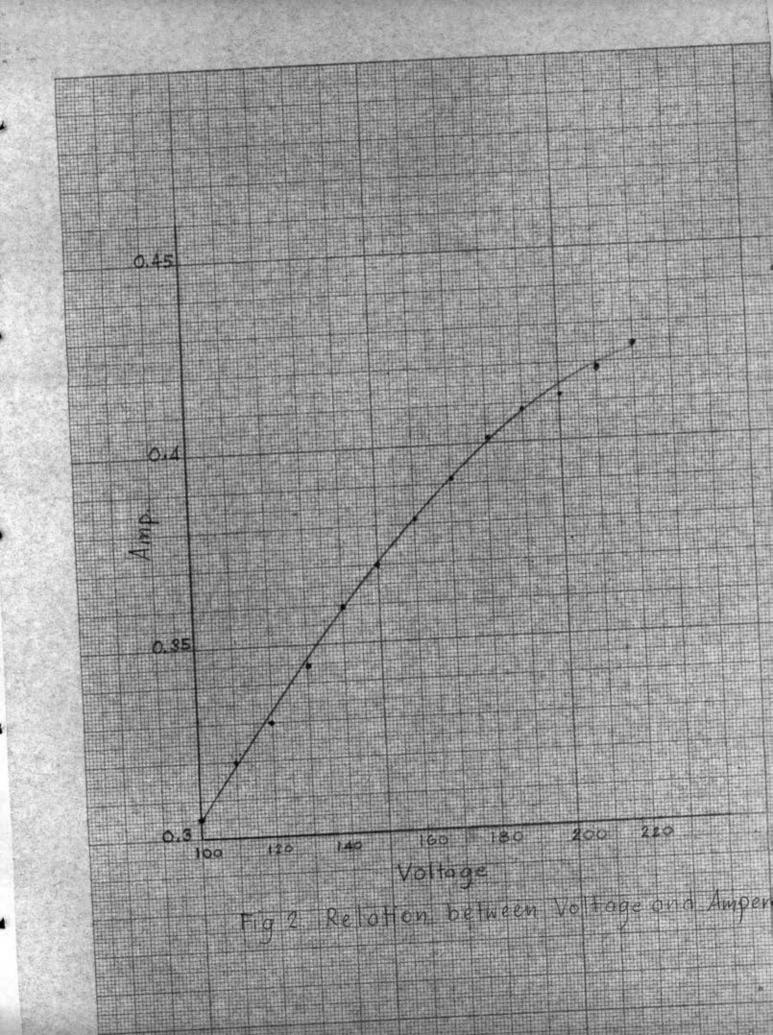
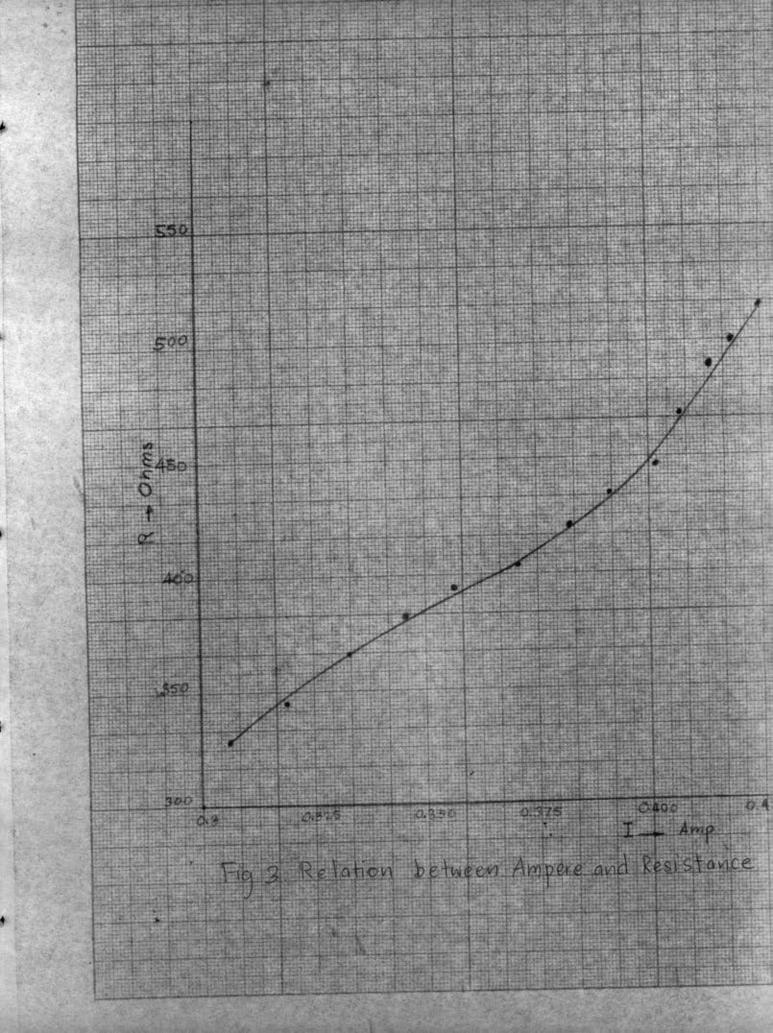


DIAGRAM FOR CONSTRUCTION THE APPARATUS Fig.



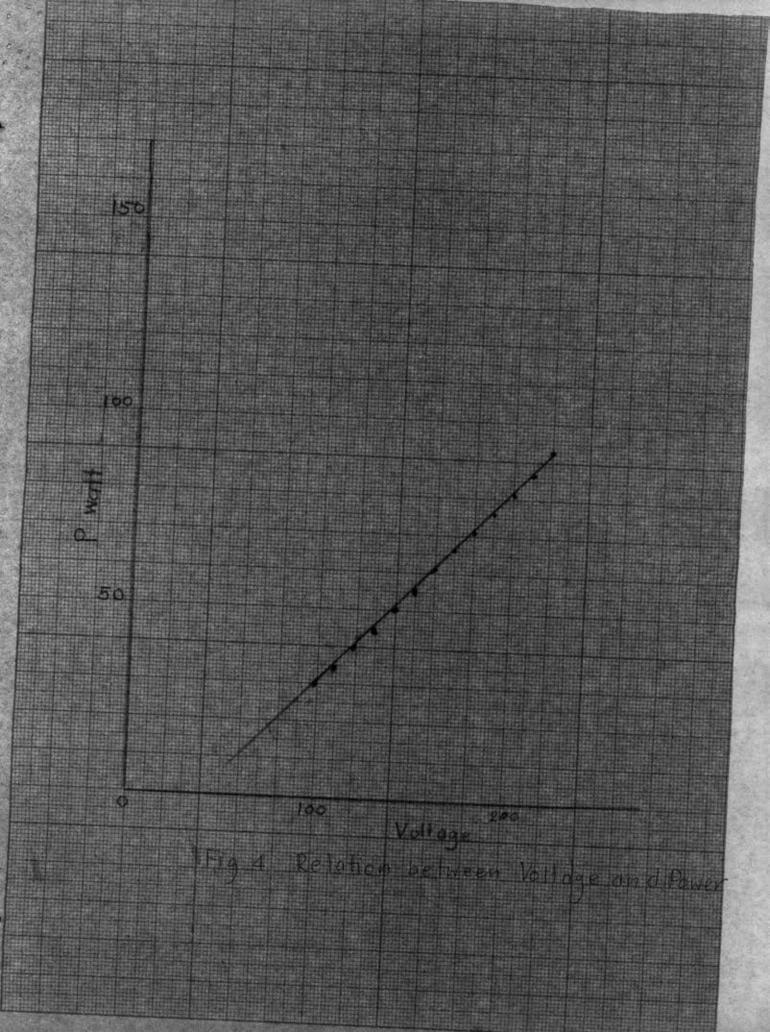


Voltage	IAmp.	Rohms
220	0.425	R E _ 440 _ 520.
210	0.419	500 <sup>1</sup> 0.425
200	0.412	486
190	0.409	465
180	0.402	448
170	0.392	434
160	0.382	420
150	0.370	405 4
140	0.3.60	300
130	0.345	378
120	0.380	364
110	0. 320	344
100	0.305	328



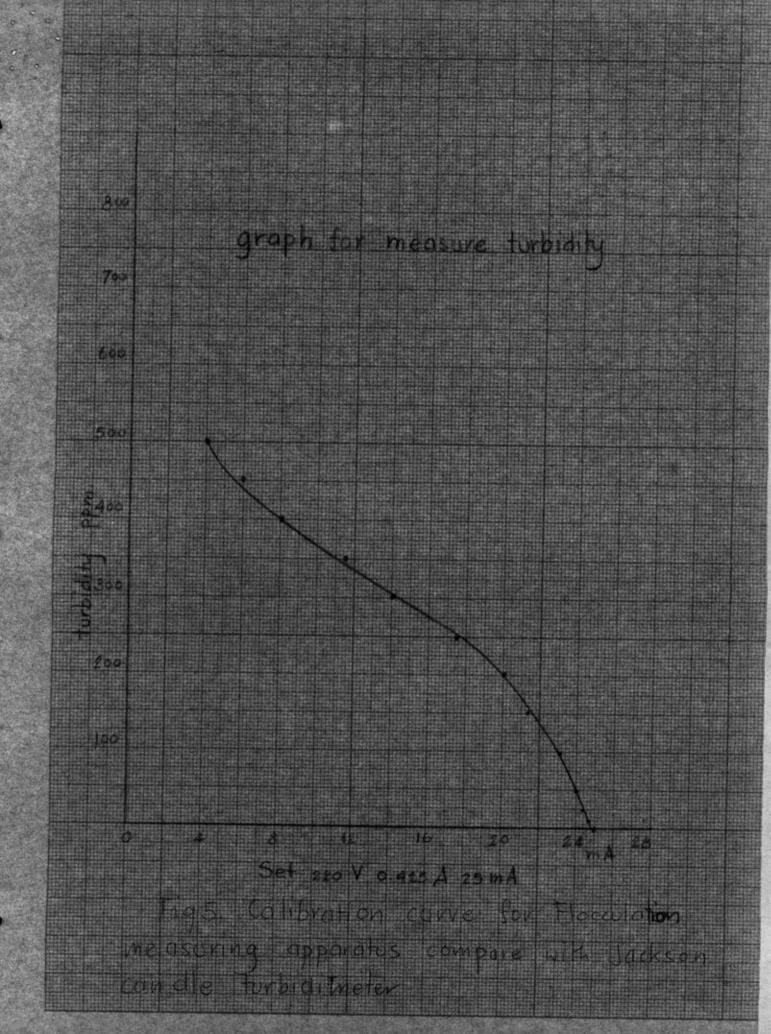
Control (	current		
A.C. Volts			
Lamp tube	IOO W		
ρ_	E1 = 220×	425 g4.5 Watt	
Voltage	Amp	When Voltage 220 V.	
220 V.	0.425		
210 V.	0.419	ETR	
200 V	0.412	R <sub>E</sub> <u>E</u>	
190 V.	0.409		
180 V.	0,402	.425	
170 V.	0,392	_ 526 A_	
160 V	0.382		
150 V.	0.370		
140 V   .	0,350		
130 V.	0.345		
120 V.	0.330		
IIO V	0.320		
100 V.	0.305		

Voltage	IAmp.	Pwatt
220	0.425	P_EL_220x,425_945
210	0.419	88
200	0.42	82.4
180	0.409	77.8
180	0.402	72.5
170	0.392	66.5
160	0.382	61.2
[50]	0.370	55.5
140	0.360	50.5
130	0.345	45
120	0.330	39.6
TIO	0.326	35.2
100	0.305	30.5



Calibra	tion d	curve f	or fl	occulo	ifion
measuri	ng a	pparati	s com	pare	with
Jackso					

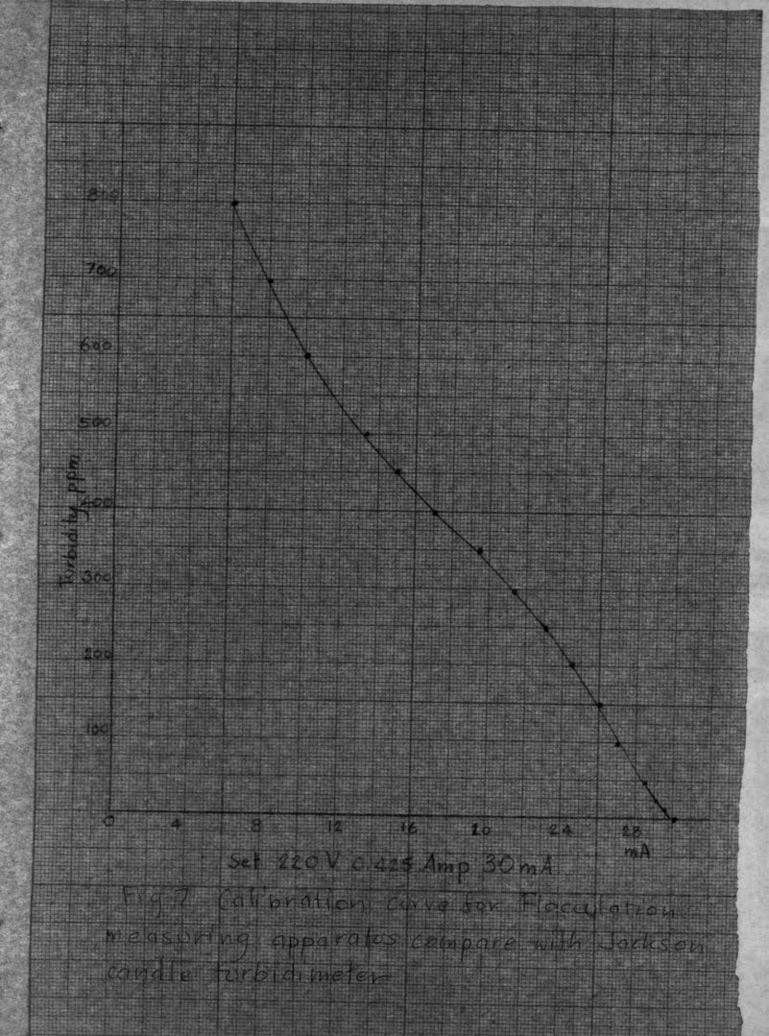
set 220 V. 0.425	5 A 25 MA
turbidity	m A
0	25.0
io la	24.8
25	24.5
50	24.0
100	23.0
150	215
200	20
250	17.5
300	14
350	11.5
400	8 1
450	6 1 1 1 1 1 1 1 1



Set 220 V 0.425 A	27 m Å
turbidity	mA limit
	27
10	26.7
25	26.5
50	26
100	25
150	23.5
200	22
250	19.5
300	15.6.1
350	2.8
400	10 1
450	
500	
6.00	

100 Set 220 V 0 425 Amp 27 mA Fig 6 Calbration curve to Florantian measoning apparatus compate with Jackson courle forbidimeter

set 220 V. o. 425 A turbidily	mA .
0 10	29.6
25 : 50 :	200 205
150	27.0 26.0
200 250	2 A.5 23. O
300 350	19.5
400 450	17.0
600	13.4 10.0
700 800	8.0 6.0



For this experimental study the flocculation measuring apparatus was set ranging between 30 mA-25 mA. The max power of photo cell 33 mA.b but it is so difficult to set at this value-If we set below 25 mA, the range is very small. Using this range in setting, the results are obtained satisfactory.