## ผลของสารลคแรงตึงผิวร่วมต่อการเตรียมอิมัลชั้น ใขมัน เพื่อให้ทางหลอดเลือดคำ



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VIIC

# EFFECT OF COSURFACTANTS ON THE PREPARATION OF INTRAVENOUS LIPID EMULSIONS

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ชนพรรณ สกุลชัยเจริญ: ผลของสารลดแรงตึงผิวร่วมต่อการเตรียมอิมัลชันใขมันเพื่อให้ทางหลอดเลือด ดำ (EFFECT OF COSURFACTANTS ON THE PREPARATION OF INTRAVENOUS LIPID EMULSIONS) อ.ที่ปรึกษา: ผศ.ดร. วรางคณา วารีสน้อยเจริญ, อ.ที่ปรึกษาร่วม: ดร. พงศกรพัฒน์ อรุโณทยานั้นท์, 175 หน้า. ISBN 974-14-2447-7

ความคงตัวของอิมัลชั้นใขมันเพื่อให้ทางหลอดเลือดดำเป็นสิ่งสำคัญสำหรับผู้ป่วยที่ต้องการอาหารทาง หลอดเลือด จึงมีแนวคิดที่จะนำสารลดแรงตึงผิวมาใช้เพื่อปรับปรุงความคงตัวของอิมัลชันให้ดีขึ้น ในการเตรียม อิมัลชั้น น้ำมันที่ใช้คือน้ำมันถั่วเหลืองในความเข้มข้นร้อยละ 10 และ 20 สารก่ออิมัลชั้นที่ใช้ได้แก่ฟอสโฟลิปิด จากไข่ (ไลปอย อี80) เพียงชนิคเคียวหรือใช้ร่วมกันระหว่างฟอสโฟลิปิคจากไข่และสารลคแรงตึงผิวร่วมซึ่งได้แก่ ทวีน 80 วิตามินอีทีพีจีเอสและโซเคียมโอลิเอต ในขั้นตอนการเตรียมได้มีการปรับเปลี่ยนตัวแปรที่มีผลต่อ อิมัลชั้นอันได้แก่ เวลาในการปั่นผสมด้วยเครื่องปั่นผสมความเร็วสูง ความดันและจำนวนรอบในการผ่านสารเข้า สู่เครื่องปั่นผสมชนิดความดันสูง จากนั้นนำตำรับที่เตรียมได้ไปผ่านกระบวนทำให้ปราศจากเชื้อโดยใช้หม้อนึ่ง อัดไอและตรวจสอบคณสมบัติทางเคมีกายภาพ ผลการศึกษาพบว่าตำรับที่ประกอบด้วยฟอสโฟลิปิดจากไข่ผสม กับวิตามินอีทีพีจีเอส และฟอสโฟลิปิคจากไข่ผสมกับทวีน 80 สามารถเตรียมอิมัลชันไขมันที่คงตัวได้ อิมัลชัน ไขมันที่ประกอบค้วยน้ำมันถั่วเหลืองร้อยละ 10 ฟอสโฟลิปีคจากไข่ร้อยละ 1 และวิตามินอีทีพีจีเอสร้อยละ 0.5 เป็นตำรับที่เหมาะสมเนื่องจากใช้สารก่ออิมัลชันในปริมาณต่ำ และมีคุณสมบัติทางเคมีกายภาพตามข้อกำหนด ของผลิตภัณฑ์เพื่อให้ทางหลอดเลือดคำ โดยอิมัลชันที่เก็บที่อุณหภูมิห้องและในสภาวะเร่ง (4°C และ 40°C) มี ความคงตัวนานถึง 4 สัปดาห์ ขนาดอนุภาคก่อนและหลังผ่านหม้อนึ่งอัดไอมีค่า 0.201 และ 0.199 ไมโครเมตร ตามลำคับ หลังจากเก็บไว้เป็นเวลา 24 ชั่วโมง ค่าความเป็นกรค-ต่าง ค่าออสโมแลลิตี และค่าความต่างศักย์ที่ผิว อนภาคของอิมัลชันที่ผ่านหม้อนึ่งอัดไอมีค่า 6.97, 324 มิลลิออสโมลต่อกิโลกรัม และ -41.77 มิลลิโวลท์ ตามลำคับ ค่าความเป็นกรด-ค่างมีค่าลดลงเล็กน้อย ในขณะที่ค่าความต่างศักย์ที่ผิวอนุภาคมีค่าสูงขึ้นเมื่อเก็บไว้ใน ทุกสภาวะที่ศึกษา นอกจากนี้พบว่าเมื่อใช้ทวีน 80 แทนวิตามินอีทีพีจีเอส อนุภาคของอิมัลชันที่ได้มีขนาดใหญ่ ้ขึ้นเล็กน้อย อย่างไรก็ตามตำรับที่ได้มีความคงตัวได้นานถึง 4 สัปดาห์ เมื่อเก็บที่อุณหภูมิห้อง กล่าวโดยสรุป ปัจจัยที่เกี่ยวข้องในการเตรียมอิมัลชันได้แก่ ขบวนการผ่านสารเข้าส่เครื่องปั่นผสม และความคงตัวหลังผ่านความ ร้อน รวมถึงชนิดและปริมาณของสารลดแรงตึงผิวที่ใช้ สารลดแรงตึงผิวร่วมชนิดไม่มีประจุสามารถเพิ่มความคง ตัวของอิมัลชันหลังกระบวนการทำให้ปราศจากเชื้อด้วยหม้อนึ่งอัดไอและเก็บไว้ได้นานถึง 4 สัปดาห์ โดยใช้ หลักการที่ทำให้คงตัวด้วยแรงสเตอริกของสายพอลิเมอร์ของสารลดแรงตึงผิว

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THANAPHAN SAKULCHAIJAROEN: EFFECT OF COSURFACTANTS ON THE PREPARATION OF INTRAVENOUS LIPID EMULSIONS. THESIS ADVISOR: ASSIST. PROF. WARANGKANA WARISNOICHAROEN, Ph.D., THESIS COADVISOR: PONGSAKORNPAT ARUNOTHAYANUN, Ph.D. 175 p.p. ISBN 974-14-2447-7

The stability of intravenous lipid emulsions is important for patients requiring parenteral nutrition. The use of cosurfactant is thought to improve the emulsion stability. For the emulsion preparation, the oil used were 10% and 20% soybean oil, the emulsifier were used either egg phospholipids (Lipoid® E80) alone or combined with a cosurfactant, Tween® 80, Vitamin E-TPGS or sodium oleate. The methods of preparation were varied in homogenization time, pressure and cycles through high pressure homogenizer. formulations were sterilized by autoclaving and the physicochemical properties were investigated. The results illustrated that the formulations composed of a combination of egg phospholipids with either Vitamin E-TPGS or Tween® 80 could form the stable emulsions. The lipid emulsion containing 10% soybean oil emulsified by 1.0% egg phospholipids and 0.5% Vitamin E-TPGS was suggested due to low amount of emulsifier used and proper physicochemical properties complied with parenteral product requirements. The emulsion could remain stable for 4 weeks both at room temperature and in accelerate condition (4°C and 40°C). Its particle size (D[4,3]) of such formulation before and after autoclaving were 0.201 and 0.199 µm, respectively. The pH, osmolality and the value of zeta potential of the autoclaved emulsion after 24 hours were 6.97, 324 mOsm/kg and -41.77 mV, respectively. The pH was slightly decreased during storage while the zeta potential was increased as a function of time in all conditions. When Tween® 80 replaced Vitamin E-TPGS, the slightly larger in particle size of emulsion was observed, however the formulation still remained stable up to 4 weeks after storage at room temperature. It was concluded that the factors involved in the emulsion preparation were the process of homogenization, heat stabilization as well as the type and amount of surfactants used. The nonionic cosurfactant could improve the formation of emulsion which was stable after autoclaving and storage for at least 4 weeks by possibly the steric stabilization of the polymeric surfactant layer.

Field of study Pharmaceutical Technology	Student's signature
Academic year2005	Advisor's signature Watersk Harranon Co-advisor's signature
	Co-advisor's signature

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#### LIST OF ABBREVIATIONS

BHA Butylatedhydroxyl anisole

BHT Butylatedhydroxyl toluene

EPC Egg phospholipids

et al. et alli (and others)

FFA Free fatty acid

HLB Hydrophile-lipophilic balance

i.e. id est (that is)

kPa Kilo pascal

LCT Long chain triglycerides

Lot no. Lot number

LPC Lysophosphatidylcholine

LPE Lysophosphatidylethanolamine

MCT Medium chain triglycerides

mg milligram

mL milliter

mmHg millimeter of mercury

mOsm/kg milliosmol per kilogram

mOsm/L milliosmol per liter

mV millivolt

N normality

ND not determined

nm nanometer

o/w oil-in-water

PA Phosphatidic acid

PC Phosphatidylcholine

PE Phosphatidylethanolamine

PFEs Parenteral fat emulsions

PI Phosphatidylinositol

PL Phospholipid

PS Phosphatidylserine

psi pound (s) per square inch

w/o water-in-oil

w/w weight by weight

μm micrometer