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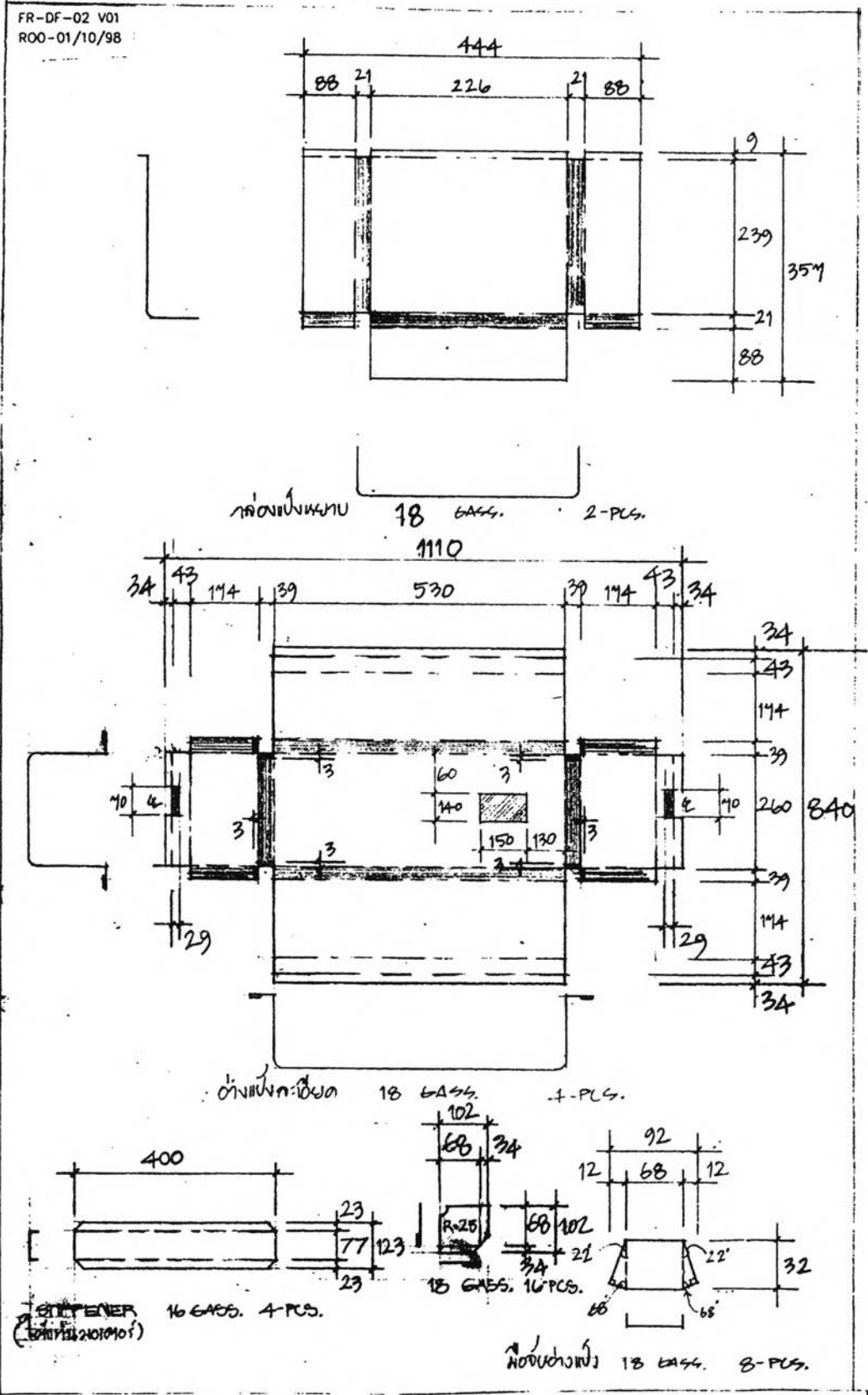
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APPENDIX I



PROJECT	FR-DF-02 V01	DRAWING NO. ASS'Y	APPROVED BY SW.
ITEM	ROO-01/10/98	DRAWING NO. #1.	CHECKED BY CH.
		FILENAME	DESIGNED BY JD
	SCALE	DATE	SHEET 8 / 12

All designs are property of the SIAM STAINLESS STEEL CO., LTD. and cannot be used without permission.

APPENDIX II

APPENDIX III

APPENDIX IV

CORRECTIVE ACTION REQUEST

FOOD WORLD Co., LTD.

Planning ID 9-10-2512-9 Customer Name Food world
 Job Order P-43/005
 Item No 05 Q'ty 1 Of Q'ty 1
 Description French fries station

Date Require	15/4/00
Date Start	05/01/00
Date Finish	09/01/00

Problems WRONG SPEC. ≈ 2 cm	Date 06.1.01.00	Detail the operator missing the dimension of welding

Problems area <input checked="" type="checkbox"/> Found at	cutting	Inspect1	Layout/CNC
	Inspect2	Bending	Inspect 3
<input checked="" type="checkbox"/> The Problem come from	Assy /	Inspect4	Polishing
	Inspect5	Tech. Assy	Inspect & Testing
	Final Inspection	Other	

CORRECTIVE ACTION FORM
FOOD WORLD Co., LTD.

Planning ID 9-10-2512-9 Customer Name Food world
 Job Order P- 43/125
 Item No 05 Q'ty 1 Of Q'ty 1
 Description French fries station

Date Require	10 / 5 / 00
Date Start	09 / 2 / 00
Date Finish	

Problems WRONG SPEC. ≈ 2 cm	Date 06.10.11.00	Detail the operator missing the dimension of welding

Problems area <input checked="" type="checkbox"/> Found at <input checked="" type="checkbox"/> The Problem come from	cutting	Inspect1	Layout/CNC	Type of Action <input type="checkbox"/> Rework <input checked="" type="checkbox"/> Repair <input type="checkbox"/> Scrap <input type="checkbox"/> Other	Action Details Take NEW SS. AND DO THE PROCESS AGAIN
	Inspect2	Bending	Inspect 3		
	Assy /	Inspect4	Polishing		
	Inspect5	Tech. Assy	Inspect & Testing		
	Final Inspection	Other			

Resource Planning

Section	No. of operator	Time Usage		Priority	Remarks :	Authorized by
		NT	OT			
Cutting	1	1.5	-	[] emergency		Date/...../.....
Layout	1	1	-	[/] within 24 Hrs.		
CNC	1	1.2	-	[] within 3 days		
Bending	2	2	-	[] within 7 days		
Assembly	4	3	-	[] within 15 days		
Technical Assembly				[] within.....days		

Actual Performance

Section	Date		Time Usage				Operator E/N	E/N	Supervisor E/N	Quality Control	
	Start	Finish	NT	OT						Inspector E/N	Result
				1	1.5	2					
Cutting	06/01	06/01	1	1.5			321053	-	284312	306148	Pass
Layout	06/01	06/01	1				326850	-	306214	306148	Pass
CNC	07/01	07/01	3	3			336630	-	306214	306328	Pass
Bending	07/01	07/01	3	2	1		336528	-	310325	306328	Pass
Assembly	07/01	07/01	5	3	2		361011 334533 336811	-	321065	306148	Pass
Technical Assembly							321543				

Operation Report

Job closing code	<input checked="" type="checkbox"/> Complete	<input type="checkbox"/> Not Complete	<input type="checkbox"/> Job cancel	<input type="checkbox"/> Others
Problems	Causes		Action	
WRONG SPEC ≈ 2cm	the operator missing the dimension of welding		TAKE NEW SS. AND DO THE PROCESS AGAIN	

Date		Job Code					Time Usage
From	to						
06/01	06/01	[01] Working	[02] Wait for Parts	[03] Outsourcing	[04] Inspection	[05] Others	15
06/01	06/01	[01] Working	[02] Wait for Parts	[03] Outsourcing	[04] Inspection	[05] Others	1
07/01	07/01	[01] Working	[02] Wait for Parts	[03] Outsourcing	[04] Inspection	[05] Others	3
07/01	07/01	[01] Working	[02] Wait for Parts	[03] Outsourcing	[04] Inspection	[05] Others <i>D/c</i>	6
07/01	07/01	[01] Working	[02] Wait for Parts	[03] Outsourcing	[04] Inspection	[05] Others <i>D/c</i>	10
		[01] Working	[02] Wait for Parts	[03] Outsourcing	[04] Inspection	[05] Others	
		[01] Working	[02] Wait for Parts	[03] Outsourcing	[04] Inspection	[05] Others	
		[01] Working	[02] Wait for Parts	[03] Outsourcing	[04] Inspection	[05] Others	
		[01] Working	[02] Wait for Parts	[03] Outsourcing	[04] Inspection	[05] Others	
	<i>D/c</i>	<i>Design changes</i>					

For Accounting dep. only

DM Cost		DL Cost		Outsourcing Cost		Other
Total	<div style="border: 1px solid black; padding: 5px; display: inline-block;">3450</div> BHT	Total	<div style="border: 1px solid black; padding: 5px; display: inline-block;">2106</div> BHT	Total	<div style="border: 1px solid black; padding: 5px; display: inline-block;">-</div> BHT	
Ref No.	1. <i>P/O 125/00</i> 2. <i>P/O 226/00</i> 3. <i>P/O 014/00</i> 4. <i>P/O 115/00</i> 5. <i>P/O 162/00</i>	Ref No.	1. <i>D.C.F 001/22</i> 2. _____ 3. _____ 4. _____ 5. _____	Ref No.	1. _____ 2. _____ 3. _____ 4. _____ 5. _____	
TOTAL COST = <u>10556</u> Baht				Recorded by _____ Date <i>10.10.1991</i>		



Biography

Wasachai Limpanawan was born on 31st December 1972 in Bangkok, Thailand. He graduated from King Mongkut Institute of Technology North Bangkok (Thai-German) in 1994 with a Bachelor degree in Production Engineering. He perused a varied career in management as a process engineer, quality engineer and assistance industrial consultant. From 1994 to 1996, he has been worked with Hard disk drive company in Thailand as Process engineer before invited to work with King Mongkut Institute of Technology North Bangkok as a production-planning lecturer for a year. Since 1997, He has been working in catering equipment fabricator as a quality-engineering supervisor.