#### การเตรียมฟิล์มพลาสติกนำไฟฟ้าโดยวิธีชีวีดีของพิร์โรล

นายวีระพันธ์ ประทุมชัย



วิทยานิพนธ์นี้เป็นส่วนหนึ่งของการศึกษาตามหลักสูตรปริญญาวิทยาศาสตรมหาบัณฑิต สาขาวิชาวิทยาศาสตร์พอลิเมอร์ หลักสูตรปีโตรเคมีและวิทยาศาสตร์พอลิเมอร์ บัณฑิตวิทยาลัย จุฬาลงกรณ์มหาวิทยาลัย ปีการศึกษา 2541 ISBN 974-331-393-1

ลิขสิทธิ์ของบัณฑิตวิทยาลัยจุฬาลงกรณ์มหาวิทยาลัย

# PREPARATION OF ELECTRICALLY CONDUCTING PLASTIC FILM BY CVD OF PYRROLE

Mr. Weeraphan Prathumchai

A Thesis Submitted in Partial Fulfillment of the Requirements
for the degree of Master of Science in Polymer Science
Program of Petrochemistry and Polymer Science
Graduate School
Chulalongkorn University
Academic Year 1998
ISBN 974-331-393-1

| By                   | Mr. Weeraphan Prathumchai                                  |
|----------------------|--|
| Department           | Polymer Science  |
| Thesis Advisor       | Assistant Somchai Pengprecha, Ph.D.                        |
| •                    | y the Graduate School, Chulalongkorn University in Partial |
| Fulfillment of the F | Requirement for the Master's Degree.                       |
| Syr<br>(Prof         | Dean of Graduate School Sessor Supawat Chutivongse, M.D.)  |
| Thesis Committee     |  |
|                      | Guy tailay Chairman  |
| (Asso                | ociate Professor Supawan Tantayanon, Ph.D.)                |
|                      | Some L' Rengred - Thesis Advisor                           |
| (Assi                | stant Professor Somchai Pengprecha, Ph.D.)                 |
| Sa                   | hon Rygm Member  |
| (Asso                | ociate Professor Sophon Roengsumran, Ph.D.)  Member        |
| (Assi                | istant Professor Amorn Petsom, Ph.D.)                      |
|                      | W. Trakan-poul Member                                      |
| (Asso                | ociate Professor Wimonrat Trakarnpruk, Ph.D.)              |

Preparation of conducting plastic film by CVD of pyrrole

**Thesis Title** 

ยมพิตันสบับบทคัดย่อวิทยานิพฯชักายในกรอบสีเขียวนี้เพียงแผ่นเดียว

วีระพันธ์ ประทุมชัย : การเตรียมฟิล์มพลาสติกนำไฟฟ้า โดยวิธีซีวีดีของพิร์โรล (PREPARATION OF ELECTRICALLY CONDUCTING PLASTIC FILM BY CVD OF PYRROLE) อ. ที่ปรึกษา : ผศ. คร. สมใจ เพ็งปรีชา, 229 หน้า. ISBN 974-331-393-1.

งานวิจัยนี้ได้ศึกษาภาวะที่เหมาะสมในการเตรียมฟิล์มพลาสติกนำไฟฟ้า โดยวิธีชีวีดีของพิร์โรลโดยศึกษาปัจจัย ค่างๆที่มีผลต่อการนำไฟฟ้าของฟิล์มที่เตรียมได้ ได้แก่ ความเข้มข้นของเฟอร์ริกคลอไรด์ และ มอนอเมอร์พิร์โรล เวลาการ เกิดปฏิกิริยา อุณหภูมิการเกิดปฏิกิริยา เวลาในการโด๊ปไอโอดีน และ อุณหภูมิในการโด๊ปไอโอดีน ทำการวัดค่าการนำไฟฟ้า ของฟิล์มพลาสติกที่เตรียมได้ ค้วยวิธีของ วัน เดอร์ พาว พร้อมทั้งรายงานผลที่ได้ ทำการศึกษาการเกิดพอลิพิร์โรล โดยการ วิเคราะห์หาธาตุ C H N O ในโครงสร้างของพอลิเมอร์ที่ได้ ศึกษาผลของความข้มข้นของแข่อร์ริกคลอไรด์ ที่มีต่อ ค่าการนำไฟฟ้าโดยใช้ UV-visible สเปกโทรสโดปี ศึกษาผลของความข้มข้นของมอนอเมอร์พิร์โรล อุณหภูมิของการเกิดปฏิกิริยา เวลาในการเกิดปฏิกิริยา อุณหภูมิในการโด๊ปไอโอดีน และ เวลาในการโด๊ปไอโอดีน ที่มีต่อค่าการนำไฟฟ้าของฟิล์มที่เตรียมได้โดยเครื่องอินฟราเรค สเปกโทรสโดปี และ ออปติกิลไมโครสโดปี พบว่า ภาวะการเตรียมฟิล์มพลาสติกที่เหมาะสม คือ ที่ ความเข้มข้นของเฟอร์ริกคลอไรด์ที่ 25% ในน้ำกลั่น และ มอนอเมอร์พิร์โรลที่ 25% ในน้ำกลั่น ทำปฏิกิริยาที่อุณหภูมิ -15°C เป็นเวลา 20 ชั่วโมง วัดค่าการนำไฟฟ้าได้ 1.61x10 S/cm มีค่าที่ใกล้เคียงกันของฟิล์มแต่ละชนิดที่ศึกษา คือ PVC/PPY PP/PPY และ LDPE/PPY เมื่อโด๊ปค้วยไอโอดีนในภาวะที่เหมาะสมที่อุณหภูมิ -15°C เป็นเวลา 60 นาที ในสุญญากาศ วัดค่า การนำไฟฟ้าได้สูงมากถึง 26.45 S/cm.

งานวิจัยนี้มีการศึกษาการนำฟิล์มพลาสติกนำไฟฟ้าของฟิล์มที่เตรียมได้ ไปประยุกต์ใช้ที่อุณหภูมิสูง โดยศึกษา สมบัติเชิงกลและสมบัติทาง ความร้อน ด้วย เครื่องทคสอบแรงคึง เทคนิค TGA และ DSC ตามลำคับ อนึ่งยังได้ศึกษาผลของ ปัจจัยต่างๆ ที่มีต่อสมบัติเชิงกลและสมบัติทางความร้อนของฟิล์มพลาสติกนำไฟฟ้าที่ได้ด้วย จากการศึกษาพบว่าที่ภาวะ อุณหภูมิต่ำ ฟิล์มพลาสติกนำไฟฟ้าของ PVC/PPY จะมีสมบัติเชิงกลและสมบัติทางความร้อนที่ดี แต่ขณะเดียวกันที่ภาวะ อุณหภูมิสูงขึ้น (ที่ 70°C และสูงกว่า) ฟิล์มพลาสติกนำไฟฟ้าของ PP/PPY หรือ LDPE/PPY จะมีสมบัติเชิงกลและสมบัติทางความร้อนที่ดีกว่า จึงมีความเหมาะสมที่จะนำไปใช้งานในภาวะที่อุณหภูมิสูงได้ดี จากการศึกษาโดยใช้เทคนิค DSC พบว่า DSC เทอร์โมแกรม ของฟิล์มพลาสติกนำไฟฟ้าที่ได้ ปรากฎว่าค่า T และ T คล้ายกับฟิล์มพลาสติกต้นแบบอย่างเด่นชัด สำหรับค่าการทนแรงคึงของฟิล์มพลาสติกนำไฟฟ้า PP/PPY ที่นำไปโด๊ปด้วยไอโอดีนจะมีค่าลคลงมากกว่า ฟิล์มพลาสติกนำไฟฟ้า PP/PPY ที่นำไปโด๊ปด้วยไอโอดีนจะมีค่าลคลงมากกว่า ฟิล์มพลาสติกนำไฟฟ้า PP/PPY ที่นำไปโด๊ปด้วยไอโอดีนจะมีค่าลคลงมากกว่า ฟิล์มพลาสติกนำไฟฟ้าของ PVC/PPY และ LDPE/PPY เมื่อเพิ่มเวลาโด๊ป.

| ภาควิชา                                  | ลายมือชื่อนิสิต                |
|--|--------------------------------|
| สาขาวิชาปิโตรเกมีและวิทยาศาสตร์พอลิเมอร์ | ลายมือชื่ออาจารย์ที่ปรึกษา     |
| ปีการศึกษา2541                           | ลายมือชื่ออาจารย์ที่ปรึกษาร่วม |

... ทั้งสังเการัก เหตุ้องรับวิวัยแน่มายเรื่อนหรือการทำกับน้ำ เริ่ม ที่มายนั้นแต่ม -

## 3971774423 : MAJOR PETROCHEMISTRY AND POLYMER SCIENCE

KEY WORD: CONDUCTING PLASTIC FILM / PYRROLE / POLYPYRROLE / ELECTRICAL

CODUCTIVITY

WEERAPHAN PRATHUMCHAI : PREPARATION OF ELECTRICALLY

CONDUCTING PLASTIC FILM BY CVD OF PYRROLE. THESIS ADVISOR: ASSIST. PROF. SOMCHAI PENGPRECHA, Ph.D. 229 pp. ISBN 974-331-393-1.

The optimum condition of preparation of conducting plastic film by CVD of pyrrole was studied. The conducting plastic film was carried out by varying concentration of ferric chloride solution and pyrrole monomer, reaction temperature, reaction time, iodine doping time, and iodine doping temperature. The electrical conductivity of prepared conducting plastic film was measured by van der Pauw method. The occurrence of polypyrrole was confirmed by Elemental Analyzer. The effect of ferric chloride concentration on electrical conductivity of prepared conducting plastic film was determined by UV-visible spectroscopy. The effect of pyrrole monomer concentration, reaction temperature, reaction time, iodine doping temperature and iodine doping time on electrical conductivity of prepared conducting plastic film was studied by infrared spectroscopy (FT-IR), and optical microscopy. The optimum conditions of preparation of conducting plastic films were 25%FeCl<sub>3</sub>, 25%pyrrole in distilled water, at -15°C and 20 hours for polymerization, and electrical conductivity was measured as 1.16x10<sup>-1</sup> S/cm at nearby for each PVC/PPY, PP/PPY, and LDPE/PPY film. When performed to iodine doping at -15°C about 60 minutes in reduced pressure the electrical conductivity was as high as 26.45 S/cm.

The applications of conducting plastic films in high temperature condition were studied. The mechanical and thermal properties were investigated by Universal testing material machine, Thermogravimetric Analyzer (TGA), and Differential Scanning Calorimetry (DSC), respectively. The effect of parameters on mechanical and thermal properties of prepared conducting plastic films were also studied. It was found that PCV/PPY at low temperature has well electrical conductivity, and mechanical properties, but at high temperature (~70°C and above) PP/PPY or LDPE/PPY has good mechanical and thermal properties that suitable for applications. From DSC thermogram of prepared conducting plastic film, it clearly exhibited Tg and Tm similar to original plastic film. The tensile strength of exposed iodine vapor of PP/PPY film decreased more with increasing iodine doping time than those of PP/PPY and LDPE/PPY films.

| ภาดวิหา -                                    | ลายมือชื่อนิสิต                |
|--|--------------------------------|
| ปีโตรเคมีและวิทยาศาสตร์พอลิเมอร์<br>สาขาวิชา | ลายมือชื่ออาจารย์ที่ปรึกษา     |
| 2541<br>ปีการศึกษา                           | ลายมือชื่ออาจารย์ที่ปรึกษาร่วม |



#### **ACKNOWLEDGEMENTS**

The author would like to express his sincere thank to his advisor, Assistant Professor Somchai Pengprecha, Ph. D., for his encouraging guidance, supervision and helpful suggestion throughout this research. In addition, he is also grateful to Associate Professor Supawan Tantayanon, Ph. D., Associate Professor Sophon Roengsumran, Ph. D., Assistant Professor Amorn Petsom, Ph. D., Associate Professor Wimonrat Trakampruk, Ph. D., for serving as chairman and members of the thesis committee, respectively, whose comments have been especially valuable.

The author also thanks for research financial supports from Chulalongkorn University and many thanks are going to Thai Plastic and Chemical Public Company Limited and Thai Petrochemical Industry Public Company Limited who provided the materials.

Thanks go towards everyone who has contributed suggestions and supports throughout this work. Finally, he owes very deep thanks to his family for their love, support and encouragement.

#### CONTENT

| Title                                   | Page               |
|---|--------------------|
| ABSTRACT (in Thai)                      | iv                 |
| ABSTRACT (in English)                   | v                  |
| ACKNOWLEDGEMENTS                        | vi                 |
| LIST OF TABLES                          | xi                 |
| LIST OF FIGURES                         | xvi                |
| ABBREVIATIONS                           | xxix               |
| CHAPTER I : INTRODUCTION                |                    |
| 1.1 The purpose of the investigation    | 1                  |
| 1.2 Objective of this study             | 5                  |
| 1.3 Scope of the investigation          | 5                  |
| CHAPTER II : THEORY AND LITERATURE RE   | EVIEW.             |
| 2.1 Plastic films                       | 6                  |
| 2.1.1 General features of plastic films | 6                  |
| 2.1.2 General features and properties   | of PVC film7       |
| 2.1.3 General features and properties   | of LDPE film11     |
| 2.1.4 General features and properties   | of PP film12       |
| 2.2 Polypyrrole                         | 13                 |
| 2.2.1 Theoretical consideration of con  | iductive polymer15 |
| (1) Band structure                      | 16                 |
| (2) Metal, Semiconductor and Ir         | ısulator17         |
| (3) Doping of semiconductors            | 18                 |
| (4) Nature of the charge appeari        | ng on the          |
| polymer chain                           | 19                 |

| 2.2.2           | The production of conducting polymers               | 27  |
|-----------------|---|-----|
|                 | (1) Electrical polymerization                       | 27  |
|                 | (2) Chemical vapor deposition polymerization        |     |
|                 | (CVD)   | 30  |
|                 | (3) Chemical polymerization in solution             | 31  |
| 2.2.3           | General consideration of CVD                        | 31  |
|                 | (1) Comparison of CVD with other methods            | 3 1 |
|                 | (2) The effect of factors on conducting polymers by |     |
|                 | CVD   | 32  |
| 2.3 Electric    | eal conductivity measurement by                     |     |
| van der         | Pauw method   | 33  |
| 2.4 Literatu    | re survey3  | 5   |
| CHAPTER III : E | XPERIMENTAL METHOD.                                 |     |
| 3.1 Chemic      | als4  | 10  |
| 3.1.1           | Monomers4   | 10  |
| 3.1.2           | Initiators4   | 10  |
| 3.1.3           | Matrix polymer4                                     | .0  |
| 3.1.4           | Plastic films substrate4                            | .0  |
| 3.1.5           | Other chemicals4                                    | 1   |
| 3.2 Equipme     | ents and Glasswares4                                | 1   |
| 3.3 Procedu     | res4  | 1   |
| 3.3.1           | Preparation of conducting plastic film by           |     |
|                 | CVD of pyrrole4                                     | 1   |
| 3.3.2           | Doping conducting plastic film with iodine vapor4   | 3   |
| 3.3.3           | Determination of electrical conductivity of         |     |
|                 | conducting plastic film by van der Pauw method4     | 5   |
|                 | e e e   |     |

| CHAPTER IV: RESULTS AND DISCUSSION.                              |
|--|
| 4.1 Preparation of conducting plastic film by CVD of pyrrole46   |
| 4.1.1 The effect of FeCl <sub>3</sub> initiator concentration46  |
| 4.1.2 The effect of pyrrole monomer48                            |
| 4.1.3 The effect of reaction temperature49                       |
| 4.1.4 The effect of reaction time51                              |
| 4.1.5 The effect of iodine doping time53                         |
| 4.1.6 The effect of iodine doping temperature54                  |
| 4.2 Characterization of prepared conducting plastic              |
| film by CVD of pyrrole56   |
| 4.2.1 Characterization and effect of FeCl <sub>3</sub> initiator |
| concentration57  |
| 4.2.2 Characterization and effect of pyrrole                     |
| monommer concentration69   |
| 4.2.3 Characterization and effect of reaction temperature70      |
| 4.2.4 Characterization and effect of reaction time               |
| 4.2.5 Characterization and effect of iodine doping time73        |
| 4.2.6 Characterization and effect of iodine doping               |
| temperature73  |
| 4.3 Mechanical and Thermal properties of prepared                |
| conducting plastic films74                                       |
| 4.3.1 Mechanical properties of the prepared conducting           |
| plastic films74  |
| 4.3.2 Thermal properties of the prepared conducting plastic      |

| CHAPTE    | R V : CONCLUSIONS.       |                   |     |
|-----------|--------------------------|-------------------|-----|
| 5.1       | Preparation of conductin | g plastic film by |     |
| 17        | CVD of pyrrole           |                   | 84  |
| 5.2       | Suggestions              |                   | 85  |
| REFEREN   | ICES                     |                   | 87  |
| Appendice | S                        |                   |     |
|           | Appendix A               |                   | 90  |
| 1.0       | Appendix B               |                   |     |
|           | Appendix C               |                   | 120 |
|           | Appendix D               |                   | 127 |
|           | Appendix E               | ×                 | 194 |
|           | Appendix F               | •••••             | 226 |
|           | Appendix G               |                   | 227 |
| VITA      |                          |                   | 229 |

#### LIST OF TABLES

| Table   | PAGE |
|---|------|
| 1.1 Applications of important conducting polymer  | 1    |
| 2.1 Typical property range for plastics   | 9    |
| 2.2 Various points for applied current  | 34   |
| 2.3 Electrical conductivity of the PVC in the irradiated and unirradiated                       |      |
| composite films as a function of doping time of iodine  | 38   |
| 3.1 Preparation of conducting plastic film by CVD of pyrrole with                               |      |
| various parameters  | 42   |
| 4.1 Effect of FeCl <sub>3</sub> initiator concentration on electrical conductivity of           |      |
| conducting plastic films  | 47   |
| 4.2 Effect of pyrrole monomer concentration on electrical conductivity of                       |      |
| conducting plastic films  | 48   |
| 4.3 Effect of reaction temperature on electrical conductivity of                                |      |
| conducting plastic films  | 50   |
| 4.4 Effect of reaction time on electrical conductivity of                                       |      |
| conducting plastic films  | 52   |
| 4.5 Effect of iodine doping time on electrical conductivity of                                  |      |
| conducting plastic films  | 53   |
| 4.6 Effect of iodine doping temperature on electrical conductivity of                           |      |
| conducting plastic films  | 55   |
| 4.7 Elemental analysis of PPY   | 56   |
| 4.8 The important characteristic assignment peaks for the FT-IR spectra                         |      |
| of prepared conducting plastic films and original films   | 72   |
| 4.9 Average tensile strength of PVA/FeCl <sub>3</sub> films on FeCl <sub>3</sub> initiator      |      |
| concentration   | 75   |
| 4.10 Average %elongation at break of PVA/FeCl <sub>3</sub> films on FeCl <sub>3</sub> initiator |      |
| concentration   | 76   |

| 4.11 Thermal transition and decomposition temperatures of original and                       |
|--|
| prepared conducting plastic films80  |
| 4.12 Decomposition temperatures of prepared conducting films82                               |
| D-1 Technical data of stretched PVC films (MD and TD directions,                             |
| respectively)128   |
| D-2 Technical data of stretched PP films (MD and TD directions,                              |
| respectively)129   |
| D-3 Technical data of stretched LDPE films (MD and TD directions,                            |
| respectively)130   |
| D-4 Technical data of stretched PVA and PVA/5%FeCl <sub>3</sub> films, respectively131       |
| D-5 Technical data of stretched PVA/10%FeCl <sub>3</sub> and PVA/15%FeCl <sub>3</sub> films, |
| respectively132  |
| D-6 Technical data of stretched PVA/20%FeCl <sub>3</sub> and PVA/25%FeCl <sub>3</sub> films, |
| respectively133  |
| D-7 Technical data of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,        |
| @ -15°C, and 20 hours for polymerization (MD and TD directions,                              |
| respectively)134   |
| D-8 Technical data of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,        |
| @ 30°C, and 20 hours for polymerization (MD and TD directions,                               |
| respectively)135   |
| D-9 Technical data of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,        |
| @ 70°C, and 20 hours for polymerization (MD and TD directions,                               |
| respectively)136   |
| D-10 Technical data of stretched PP/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,        |
| @ -15°C, and 20 hours for polymerization (MD and TD directions,                              |
| respectively)137   |

| D-11Technical data of stretched PP/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,    |
|---|
| @ 30°C, and 20 hours for polymerization (MD and TD directions,                          |
| respectively)138  |
| D-12 Technical data of stretched PP/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,   |
| @ 70°C, and 20 hours for polymerization (MD and TD directions,                          |
| respectively)139  |
| D-13 Technical data of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole, |
| @ -15°C, and 20 hours for polymerization (MD and TD directions,                         |
| respectively)140  |
| D-14 Technical data of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole, |
| @ 30°C, and 20 hours for polymerization (MD and TD directions,                          |
| respectively)141  |
| D-15 Technical data of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole, |
| @ 70°C, and 20 hours for polymerization (MD and TD directions,                          |
| respectively)142  |
| D-16 Technical data of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,  |
| @-15°C, 20 hours for polymerization and 60 minutes iodine doping @ -15°C                |
| in vacuum (MD and TD directions, respectively)143                                       |
| D-17 Technical data of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,  |
| @ -15°C, 20 hours for polymerization and 60 minutes iodine doping @ 70°C                |
| in vacuum (MD and TD directions, respectively)144                                       |
| D-18 Technical data of stretched PP/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,   |
| @ -15°C, 20 hours for polymerization and 60 minutes iodine doping @ -15°C               |
| in vacuum (MD and TD directions, respectively)145                                       |

| D-19 Technical data of stretched PP/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,   |
|---|
| @ -15°C, 20 hours for polymerization and 60 minutes iodine doping @ 70°C                |
| in vacuum (MD and TD directions, respectively)146                                       |
| D-20 Technical data of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole, |
| @-15°C, 20 hours for polymerization and 60 minutes iodine doping @ -15°C                |
| in vacuum (MD and TD directions, respectively)147                                       |
| D-21 Technical data of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole, |
| @-15°C, 20 hours for polymerization and 60 minutes iodine doping @ 70°C                 |
| in vacuum (MD and TD directions, respectively)148                                       |
| D-22 Technical data of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,  |
| @ -15°C, 20 hours for polymerization and 30 minutes iodine doping @ 30°C                |
| in vacuum (MD and TD directions, respectively)149                                       |
| D-23 Technical data of stretched PVC/PPY filmsfrom 25%FeCl <sub>3</sub> , 25%pyrrole,   |
| @ -15°C, 20 hours for polymerization and 60 minutes iodine doping @ 30°C                |
| in vacuum (MD and TD directions, respectively)150                                       |
| D-24 Technical data of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,  |
| @ -15°C, 20 hours for polymerization and 90 minutes iodine doping @ 30°C                |
| in vacuum (MD and TD directions, respectively)151                                       |
| D-25 Technical data of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,  |
| @ -15°C, 20 hours for polymerization and 120 minutes iodine doping @ 30°C               |
| in vacuum (MD and TD directions, respectively)152                                       |
| D-26 Technical data of stretched PP/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,   |
| @ -15°C, 20 hours for polymerization and 30 minutes iodine doping @ 30°C                |
| in vacuum (MD and TD directions, respectively)153                                       |
| D-27 Technical data of stretched PP/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,   |
| @ -15°C, 20 hours for polymerization and 60 minutes iodine doping @ 30°C                |
| in vacuum (MD and TD directions, respectively)154                                       |

| D-28 Technical data of stretched PP/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,   |
|---|
| @ -15°C, 20 hours for polymerization and 90 minutes iodine doping @ 30°C                |
| in vacuum (MD and TD directions, respectively)155                                       |
| D-29 Technical data of stretched PP/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole,   |
| @ -15°C, 20 hours for polymerization and 120 minutes iodine doping @ 30°C               |
| in vacuum (MD and TD directions, respectively)156                                       |
| D-30 Technical data of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole, |
| @ -15°C, 20 hours for polymerization and 30 minutes iodine doping @ 30°C in             |
| vacuum (MD and TD directions, respectively)   |
| D-31 Technical data of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole, |
| @ -15°C, 20 hours for polymerization and 60 minutes iodine doping @ 30°C in             |
| vacuum (MD and TD directions, respectively)   |
| D-32 Technical data of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole, |
| @ -15°C, 20 hours for polymerization and 90 minutes iodine doping @ 30°C in             |
| vacuum (MD and TD directions, respectively)   |
| D-33 Technical data of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , 25%pyrrole, |
| @ -15°C, 20 hours for polymerization and 120 minutes iodine doping @ 30°C in            |
| vacuum (MD and TD directions, respectively)   |
| G-1 Time-decay electrical conductivity of prepared conducting plastic films227          |

### LIST OF FIGURES

| FIGURE   | TAGE |
|--|------|
| 2.1 (a) Chemical structure diagram of polypyrrole                            |      |
| (b) Two inequivalent structure of the polypyrrole                            | 15   |
| 2.2 The formation of a band of N orbitals by the successive addition         |      |
| of atom to a line  | 16   |
| 2.3 S-band, p-band, and the band gap   | 17   |
| 2.4 The relationship of energy gaps in the three types of solids             | 18   |
| 2.5 Illustration of the energies involved in a molecular ionization process  | 21   |
| 2.6 The one-electron energy levels for organic molecule in its ground state  |      |
| electronic configuration   | 22   |
| 2.7 Band structure of a polymeric chain in the case of a vertical ionization |      |
| process and the formation of polaron   | 23   |
| 2.8 A radical cation that is partially delocalized over some polymer segment |      |
| is called a polaron of polyacethylene.                                       | 24   |
| 2.9 Band structure of a polymer chain containing two polarons and one        |      |
| bipolaron  | 24   |
| 2.10 Aromatic (ground state) and quinoid-like geometric structure for PPY    | 26   |
| 2.11 The band structure of a polymeric chain in case of polaron energy level | S    |
| and bipolaron energy levels  | 27   |
| 2.12 This polymerization mechanism bears considerable resemblance to that    |      |
| for the oxidative polymerization of 2,6-disubstituted phenols                | 29   |
| 2.13 Structure of the doped PPY  | 30   |
| 2.14 Two reaction stoichiometries of PPY have been proposed                  | 31   |
| 2.15 Conducting measurement by van der Pauw method                           | 34   |

| 2.16 Schematic representation of the composite film under the irradiation of               |     |
|--|-----|
| Uvligth  | 38  |
| 3.1 Apparatus for preparation of conducting plastic film by CVD of pyrrole                 | 4   |
| 3.2 Diagram for preparation of conducting plastic film by CVD of pyrrole and               |     |
| characterization   | 44  |
| 3.3 Apparatus for iodine doping on prepared conducting plastic film                        | 45  |
| 4.1 Effect of FeCl <sub>3</sub> concentration on electrical conductivity of the conducting |     |
| plastic film   | 47  |
| 4.2 Effect of pyrrole monomer concentration on electrical conductivity of                  |     |
| the conducting plastic film  | 49  |
| 4.3 Effect of reaction temperature on electrical conductivity of the conducting            |     |
| plastic film   | 51  |
| 4.4 Effect of reaction time on electrical conductivity of the conducting                   |     |
| plastic film   | 52  |
| 4.5 Effect of iodine doping time on electrical conductivity of the conducting              |     |
| plastic film   | 54  |
| 4.6 Effect of iodine doping temperature on electrical conductivity of the                  |     |
| conducting plastic film  | 55  |
| 4.7 UV-visible absorption spectrum of PVA film   | 58  |
| 4.8 UV-visible absorption spectrum of PVC film   | 59  |
| 4.9 UV-visible absorption spectrum of PVC/PVA/5%FeCl <sub>3</sub> film                     | 59  |
| 4.10 UV-visible absorption spectrum of PVC/PVA/10%FeCl <sub>3</sub> film                   | 60  |
| 4.11 UV-visible absorption spectrum of PVC/PVA/15%FeCl <sub>3</sub> film                   | 60  |
| 4.12 UV-visible absorption spectrum of PVC/PVA/20%FeCl <sub>3</sub> film                   | 61  |
| 4.13 UV-visible absorption spectrum of PVC/PVA/25%FeCl <sub>3</sub> film                   | 61  |
| 4.14 UV-visible absorption spectrum of PP film   | .62 |

| 4.15 UV-visible absorption spectrum of PP/PVA/5%FeCl <sub>3</sub> film62                            |
|---|
| 4.16 UV-visible absorption spectrum of PP/PVA/10%FeCl <sub>3</sub> film62                           |
| 4.17 UV-visible absorption spectrum of PP/PVA/15%FeCl <sub>3</sub> film63                           |
| 4.18 UV-visible absorption spectrum of PP/PVA/20%FeCl <sub>3</sub> film64                           |
| 4.19 UV-visible absorption spectrum of PP/PVA/25%FeCl <sub>3</sub> film64                           |
| 4.20 UV-visible absorption spectrum of LDPE film65  |
| 4.21 UV-visible absorption spectrum of LDPE/PVA/5%FeCl <sub>3</sub> film65                          |
| 4.22 UV-visible absorption spectrum of LDPE/PVA/10%FeCl <sub>3</sub> film66                         |
| 4.23 UV-visible absorption spectrum of LDPE/PVA/15%FeCl <sub>3</sub> film66                         |
| 4.24 UV-visible absorption spectrum of LDPE/PVA/20%FeCl <sub>3</sub> film67                         |
| 4.25 UV-visible absorption spectrum of LDPE/PVA/25%FeCl <sub>3</sub> film67                         |
| 4.26 Absorption intensity at 220 nm and 318 nm of PVC/PVA/ FeCl <sub>3</sub> films                  |
| depending on FeCl <sub>3</sub> initiator concentration68  |
| 4.27 Absorption intensity at 220 nm and 318 nm of PP/PVA/ FeCl <sub>3</sub> films                   |
| depending on FeCl <sub>3</sub> initiator concentration68  |
| 4.28 Absorption intensity at 220 nm and 318 nm of LDPE/PVA/ FeCl <sub>3</sub> films                 |
| depending on FeCl <sub>3</sub> initiator concentration69  |
| 1.29 Plotting of tensile strength and FeCl <sub>3</sub> concentration on PVA/FeCl <sub>3</sub>      |
| composite films75   |
| 1.30 Plotting of % elongation at break and FeCl <sub>3</sub> concentration on PVA/FeCl <sub>3</sub> |
| composite films76   |
| 3.31 Plotting of tensile strength and reaction time for different plastic films77                   |
| .32 Plotting of % elongation at break and reaction time for different                               |
| plastic films   |

| 4.33 Plotting of tensile strength and iodine doping temperature for         |  |
|---|--|
| different plastic films78   |  |
| 4.34 Plotting of %elongation at break and iodine doping temperature         |  |
| for different plastic films   |  |
| 4.35 Plotting of tensile strength and iodine doping time for different      |  |
| plastic films79   |  |
| 4.36 Plotting of %elongation at break and iodine doping time for            |  |
| different plastic films79   |  |
| B-1 FT-IR spectrum of PVA film94  |  |
| B-2 FT-IR spectrum of PVC film95  |  |
| B-3 FT-IR spectrum of PP film96   |  |
| B-4 FT-IR spectrum of LDPE film   |  |
| B-5 FT-IR spectrum of PVC/25%FeCl <sub>3</sub> film @ -15 <sup>o</sup> C98  |  |
| B-6 FT-IR spectrum of PP/25%FeCl <sub>3</sub> film @ -15 <sup>o</sup> C99   |  |
| B-7 FT-IR spectrum of LDPE/25%FeCl <sub>3</sub> film @ -15°C100             |  |
| B-8 FT-IR spectrum of PVC/PPY film from 25%FeCl <sub>3</sub> , 5%pyrrole,   |  |
| @ -15°C and 10 hours for polymerization101                                  |  |
| B-9 FT-IR spectrum of PVC/PPY film from 25%FeCl <sub>3</sub> , 10%pyrrole,  |  |
| @ -15°C and 10 hours for polymerization102                                  |  |
| B-10 FT-IR spectrum of PVC/PPY film from 25%FeCl <sub>3</sub> , 15%pyrrole, |  |
| @ -15°C and 10 hours for polymerization103                                  |  |
| B-11 FT-IR spectrum of PVC/PPY film from 25%FeCl <sub>3</sub> , 20%pyrrole, |  |
| @ -15°C and 10 hours for polymerization104                                  |  |
| B-12 FT-IR spectrum of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, |  |
| @ -15°C and 10 hours for polymerization                                     |  |

| B-13 FT-IR spectrum of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,         |
|--|
| @ -15°C and 10 hours for polymerization  |
| B-14 FT-IR spectrum of LDPE/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,       |
| @ -15°C and 10 hours for polymerization107   |
| B-15 FT-IR spectrum of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,        |
| @ -15°C and 5 hours for polymerization108  |
| B-16 FT-IR spectrum of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,        |
| @ -15°C and 15 hours for polymerization109   |
| B-17 FT-IR spectrum of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,        |
| @ -15°C and 20 hours for polymerization110   |
| B-18 FT-IR spectrum of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,        |
| @ -15°C and 25 hours for polymerization111   |
| B-19 FT-IR spectrum of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,         |
| @ -15°C and 20 hours for polymerization  |
| B-20 FT-IR spectrum of LDPE/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,       |
| @ -15°C and 20 hours for polymerization  |
| B-21 FT-IR spectrum of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, @-15°C, |
| 20 hours for polymerization and 30 minutes iodine doping at 30°C114                |
| B-22 FT-IR spectrum of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, @-15°C, |
| 20 hours for polymerization and 60 minutes iodine doping at 30°C115                |
| B-23 FT-IR spectrum of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, @-15°C, |
| 20 hours for polymerization and 90 minutes iodine doping at 30°C116                |
| B-24 FT-IR spectrum of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, @-15°C, |
| 20 hours for polymerization and 120 minutes iodine doping at 30°C117               |
| <u> </u>   |

| B-25 FT-IR spectrum of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, @-15°C, |      |
|--|------|
| 20 hours for polymerization and 60 minutes iodine doping at -15°C                  | .118 |
| B-26 FT-IR spectrum of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, @-15°C, |      |
| 20 hours for polymerization and 60 minutes iodine doping at 70°C                   | 119  |
| C-1 PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at-15°C, and              |      |
| 20 hours for polymerization  | .121 |
| C-2 PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at-15°C, and 20 hours      |      |
| for polymerization   | .121 |
| C-3 LDPE/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at-15°C, and             |      |
| 20 hours for polymerization  | .122 |
| C-4 PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at 30°C, and              |      |
| 20 hours for polymerization  | .122 |
| C-5 PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at 30°C, and 20 hours      |      |
| for polymerization   | 123  |
| C-6 LDPE/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at 30°C, and             |      |
| 20 hours for polymerization  | 123  |
| C-7 PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at 70°C, and              |      |
| 20 hours for polymerization  | 124  |
| C-8 PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at 70°C, and 20 hours      |      |
| for polymerization   | 124  |
| C-9 LDPE/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at 70°C, and             | 4    |
| 20 hours for polymerization  | 125  |
| C-10 PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at-15°C, 20 hours         |      |
| and 60 minutes iodine doping at -15°C  | 125  |

| C-11 PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at-15°C, 20 hours   |     |
|--|-----|
| and 60 minutes iodine doping at 30°C   | 126 |
| C-12 PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, at-15°C, 20 hours   |     |
| and 60 minutes iodine doping at 70°C   | 126 |
| D-1 Load-extension curve of stretched PVC films (MD and TD                   |     |
| directions, respectively)  | 161 |
| D-2 Load-extension curve of stretched PP films (MD and TD directions,        |     |
| respectively)  | 162 |
| D-3 Load-extension curve of stretched LDPE films (MD and TD                  |     |
| directions, respectively)  | 163 |
| D-4 Load-extension curve of stretched PVA and PVA/5%FeCl <sub>3</sub> films, |     |
| respectively   | 164 |
| D-5 Load-extension curve of stretched PVA/10%FeCl <sub>3</sub> and           |     |
| PVA/15%FeCl <sub>3</sub> films, respectively                                 | 165 |
| D-6 Load-extension curve of stretched PVA/20%FeCl <sub>3</sub> and           |     |
| PVA/25%FeCl <sub>3</sub> films, respectively                                 | 166 |
| D-7 Load-extension curve of stretched PVC/PPY films from                     |     |
| 25%FeCl <sub>3</sub> , 25%pyrrole, @ -15°C, and 20 hours for polymerization  |     |
| (MD and TD directions, respectively)   | 167 |
| D-8 Load-extension curve of stretched PVC/PPY films from                     |     |
| 25%FeCl <sub>3</sub> , 25%pyrrole, @ 30°C, and 20 hours for polymerization   |     |
| (MD and TD directions, respectively)   | 168 |
| D-9 Load-extension curve of stretched PVC/PPY films from                     |     |
| 25%FeCl <sub>3</sub> , 25%pyrrole, @ 70°C, and 20 hours for polymerization   |     |
| (MD and TD directions, respectively)   | 160 |
| (1411) and 11) directions, respectively)                                     | 102 |

| D-10 Load-extension curve of stretched PP/PPY films from                         |     |
|--|-----|
| 25%FeCl <sub>3</sub> , 25%pyrrole, @ -15°C, and 20 hours for polymerization      |     |
| (MD and TD directions, respectively)   | 170 |
| D-11 Load-extension curve of stretched PP/PPY films from                         |     |
| 25%FeCl <sub>3</sub> , 25%pyrrole, @ 30°C, and 20 hours for polymerization       |     |
| (MD and TD directions, respectively)   | 171 |
| D-12 Load-extension curve of stretched PP/PPY films from                         |     |
| 25%FeCl <sub>3</sub> , 25%pyrrole, @ 70°C, and 20 hours for polymerization       |     |
| (MD and TD directions, respectively)   | 172 |
| D-13 Load-extension curve of stretched LDPE/PPY films from                       | 3   |
| 25%FeCl <sub>3</sub> , 25%pyrrole, @ -15°C, and 20 hours for polymerization      |     |
| (MD and TD directions, respectively)   | 173 |
| D-14 Load-extension curve of stretched LDPE/PPY films from                       |     |
| 25%FeCl <sub>3</sub> , 25%pyrrole, @ 30°C, and 20 hours for polymerization       |     |
| (MD and TD directions, respectively)   | 174 |
| D-15 Load-extension curve of stretched LDPE/PPY films from                       |     |
| 25%FeCl <sub>3</sub> , 25%pyrrole, @ 70°C, and 20 hours for polymerization       |     |
| (MD and TD directions, respectively)   | 175 |
| D-16 Load-extension curve of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , |     |
| 25%pyrrole, @ -15°C, 20 hours for polymerization and                             |     |
| 60 minutes iodine doping @ -15°C in vacuum (MD and TD                            |     |
| directions, respectively)  | 176 |

| <b>D-</b> 1 | 17 Load-extension curve of stretched PVC/PPY films from 25%FeCl <sub>3</sub> , |
|-------------|--|
|             | 25%pyrrole, @ -15°C, 20 hours for polymerization and                           |
| •           | 60 minutes iodine doping @ 70°C in vacuum (MD and TD                           |
|             | directions, respectively)  |
| D-1         | 8 Load-extension curve of stretched PP/PPY films from 25%FeCl <sub>3</sub> ,   |
|             | 25%pyrrole, @ -15°C, 20 hours for polymerization and                           |
|             | 60 minutes iodine doping @ -15°C in vacuum (MD and TD                          |
|             | directions, respectively)  |
| D-1         | 9 Load-extension curve of stretched PP/PPY films from 25%FeCl <sub>3</sub> ,   |
|             | 25%pyrrole, @ -15°C, 20 hours for polymerization and                           |
|             | 60 minutes iodine doping @ 70°C in vacuum (MD and TD                           |
| 1           | directions, respectively)  |
| D-2         | 0 Load-extension curve of stretched LDPE/PPY films from                        |
|             | 25%FeCl <sub>3</sub> , 25%pyrrole, @ -15°C, 20 hours for polymerization and    |
|             | 60 minutes iodine doping @ -15°C in vacuum (MD and TD                          |
|             | directions, respectively)  |
| <b>D-2</b>  | 1 Load-extension curve of stretched LDPE/PPY films from                        |
|             | 25%FeCl <sub>3</sub> , 25%pyrrole, @ -15°C, 20 hours for polymerization and    |
|             | 60 minutes iodine doping @ 70°C in vacuum (MD and TD                           |
|             | directions, respectively)  |
| D-22        | 2 Load-extension curve of stretched PVC/PPY films from 25%FeCl <sub>3</sub> ,  |
|             | 25%pyrrole, @ -15°C, 20 hours for polymerization and 30 minutes                |
|             | iodine doping @ 30°C in vacuum (MD and TD directions, respectively)182         |

| D-23 Load-extension curve of stretched PVC/PPY films from 25%FeCl <sub>3</sub> ,  |
|---|
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 60 minutes                   |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)18             |
| D-24 Load-extension curve of stretched PVC/PPY films from 25%FeCl <sub>3</sub> ,  |
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 90 minutes                   |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)184            |
| D-25 Load-extension curve of stretched PVC/PPY films from 25%FeCl <sub>3</sub> ,  |
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 120 minutes                  |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)185            |
| D-26 Load-extension curve of stretched PP/PPY films from 25%FeCl <sub>3</sub> ,   |
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 30 minutes                   |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)186            |
| D-27 Load-extension curve of stretched PP/PPY films from 25%FeCl <sub>3</sub> ,   |
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 60 minutes                   |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)187            |
| D-28 Load-extension curve of stretched PP/PPY films from 25%FeCl <sub>3</sub> ,   |
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 90 minutes                   |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)188            |
| D-29 Load-extension curve of stretched PP/PPY films from 25%FeCl <sub>3</sub> ,   |
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 120 minutes                  |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)189            |
| D-30 Load-extension curve of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , |
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 30 minutes                   |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)190            |

| D-31 Load-extension curve of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , |     |
|---|-----|
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 60 minutes                   |     |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)               | 191 |
| D-32 Load-extension curve of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , |     |
| 25%pyrrole, @-15°C, 20 hours for polymerization and 90 minutes                    |     |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)               | 192 |
| D-33 Load-extension curve of stretched LDPE/PPY films from 25%FeCl <sub>3</sub> , |     |
| 25%pyrrole, @ -15°C, 20 hours for polymerization and 120 minutes                  | - 4 |
| iodine doping @ 30°C in vacuum (MD and TD directions, respectively)               | 193 |
| E-1 DSC thermogram of PVA film  | 195 |
| E-2 DSC thermogram of PVC fillm   |     |
| E-3 DSC thermogram of PP film.  | 197 |
| E-4 DSC thermogram of LDPE film.  | 198 |
| E-5 DSC thermogram of PVA/25%FeCl <sub>3</sub> film                               | 199 |
| E-6 DSC thermogram of PVA/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,        |     |
| @ 30°C and 20 hours for polymerization  | 200 |
| E-7 DSC thermogram of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,        |     |
| @ -15°C and 20 hours for polymerization   | 201 |
| E-8 DSC thermogram of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,        |     |
| @ 30°C and 20 hours for polymerization  | 202 |
| E-9 DSC thermogram of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,        | 202 |
|   | 202 |
| @ 70°C and 20 hours for polymerization.   | 203 |
| E-10 DSC thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,        |     |
| @ -15°C and 20 hours for polymerization   | 204 |

| E-1  | 1 DSC thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,   |     |
|------|---|-----|
|      | @ 30°C and 20 hours for polymerization                                    | 20  |
| E-1  | 2 DSC thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,   |     |
|      | @ 70°C and 20 hours for polymerization                                    | 206 |
| E-1  | 3 DSC thermogram of LDPE/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, |     |
|      | @ -15°C and 20 hours for polymerization                                   | 207 |
| E-1  | 4 DSC thermogram of LDPE/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, |     |
|      | @ 30°C and 20 hours for polymerization                                    | 208 |
| E-15 | 5 DSC thermogram of LDPE/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole, | -   |
|      | @ 70°C and 20 hours for polymerization.                                   | 209 |
| E-16 | 6 DSC thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,   |     |
|      | @ -15°C, 20 hours for polymerization and 30 minutes                       |     |
|      | iodine doping at -15°C  | 210 |
| E-17 | 7 DSC thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,   |     |
|      | @ -15°C, 20 hours for polymerization and 30 minutes                       |     |
|      | iodine doping at 30°C   | 211 |
| E-18 | B DSC thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,   |     |
|      | @ -15°C, 20 hours for polymerization and 30 minutes                       |     |
|      | iodine doping at 70°C   | 212 |
| E-19 | DSC thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole,     |     |
|      | @ -15°C, 20 hours for polymerization and 120 minutes                      |     |
| 7    | iodine doping at 30°C   | 213 |
| E-20 | *   |     |
| E-21 | Thermogram of PP film   | 215 |
| E-22 | Thermogram of LDPE film   | 216 |

| E-23 Thermogram of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyr    | role,      |
|---|------------|
| @ -15°C and 20 hours for polymerization                               | 217        |
| E-24 Thermogram of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyr    | role,      |
| @ 30°C and 20 hours for polymerization                                | 218        |
| E-25 Thermogram of PVC/PPY film from 25%FeCl <sub>3</sub> , 25%pyrr   | ole,       |
| @ 70°C and 20 hours for polymerization                                | 219        |
| E-26 Thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrol  | e,         |
| @ 70°C and 20 hours for polymerization                                | 220        |
| E-27 Thermogram of LDPE/PPY film from 25%FeCl <sub>3</sub> , 25%py    | rrole,     |
| @ 70°C and 20 hours for polymerization                                | 221        |
| E-28 Thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrol  | e,         |
| @ -15°C, 20 hours for polymerization and 30 minutes iodin             | e doping   |
| at 30°C   | 222        |
| E-29 Thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole | e, ·       |
| @ -15°C, 20 hours for polymerization and 120 minutes iodi             | ne doping  |
| at 30°C   | 223        |
| E-30 Thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole | е,         |
| @ -15°C, 20 hours for polymerization and 30 minutes iodine            | e doping   |
| at -15°C  | 224        |
| E-31 Thermogram of PP/PPY film from 25%FeCl <sub>3</sub> , 25%pyrrole | <b>3</b> , |
| @ -15°C, 20 hours for polymerization and 30 minutes iodine            | e doping   |
| at 70°C   | 225        |
| G-1 Plotting time and electrical conductivity for time-decay of pr    | repared    |
| conducting plastic film   | 228        |

#### **ABBREVIATIONS**

b.p. : Boiling point.

CHNO : Carbon hydrogen nitrogen oxygen.

d <sup>20</sup> : Density at 20°C.

DSC : Differential Scanning Calorimetry.

EA : Elemental Analysis.

FT-IR : Fourier Transform Infrared Spectroscopy.

g : Gram.

HDPE : High Density Polyethylene.

Hrs. : Hours.

LDPE : Low Density Polyethylene.

mins. : Minutes.

mL : Millilitre.

Mw : Weight-average molecular weight.

PP : Polypropylene.

PPY : Polypyrrole.

PVA : Poly(vinyl alcohol).

PVC : Poly(vinyl chloride).

PYR : Pyrrole.

S/cm : Seimen/centimetre.

T<sub>d</sub>: Decomposition temperature.

 $T_g$ : Glass transitions temperature.

T<sub>m</sub> : Melt transitions temperature.

UV-vis. : Ultraviolet-visible.

σ : Electrical conductivity, S/cm.

 $\Omega$  : Ohm.

μm : Micrometre.