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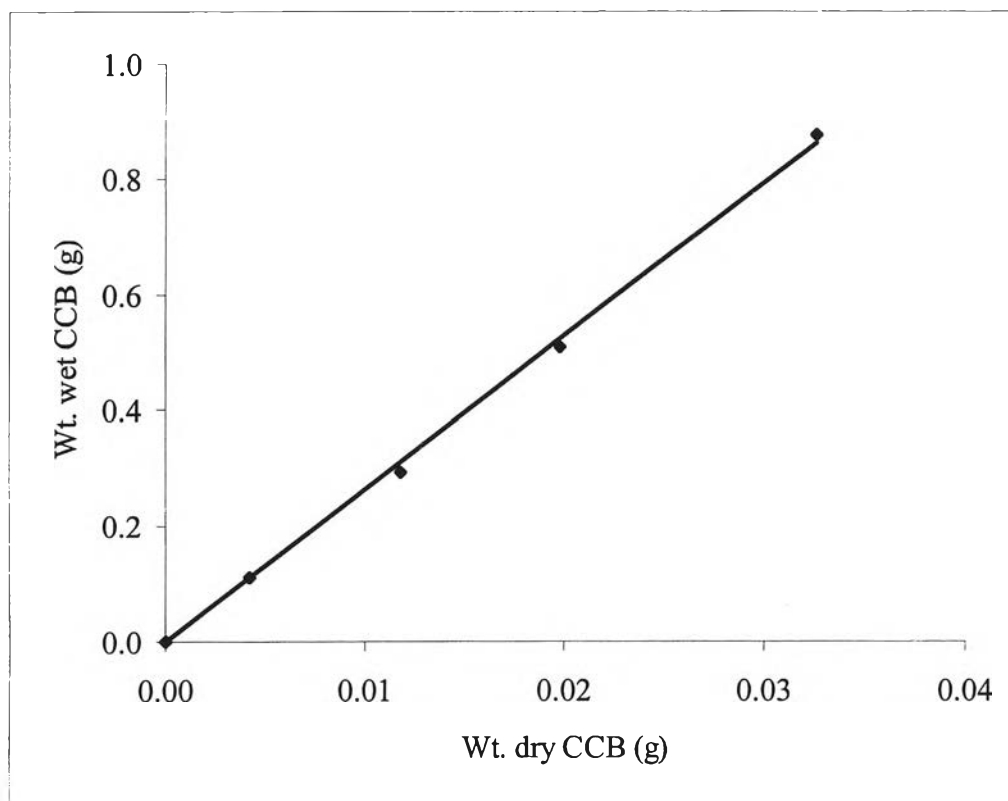
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## APPENDICES

## Appendix A

**Table A1** Relationship between wet CCB and dry CCB

| Wt. wet CCB (g) | Wt. dry CCB (g) |
|-----------------|-----------------|
| 0.000           | 0.000           |
| 0.112           | 0.004           |
| 0.296           | 0.012           |
| 0.508           | 0.020           |
| 0.875           | 0.033           |

**Figure A1** Relationship between wet CCB and dry CCB.

Note:  $\text{Wt. wet CCB} = 26.4 * \text{Wt. dry CCB}$   
 $R^2 = 0.998$

## Appendix B

### Degree of Cross-linking

$$\% \text{ Cross-linking} = \frac{W_{\text{dry CCB}} - W_{\text{gel bead}}}{W_{\text{dry CCB}}} * 100$$

where  $W_{\text{dry CCB}}$  = weight of dry cross-linked chitosan bead (g)  
 $W_{\text{gel bead}}$  = weight of dry chitosan bead before cross-linking (g)

Note; For this calculation, chitosan beads both before and after cross-linked with glutaraldehyde solution should be prepared from the same batch.

Example:  $W_{\text{dry CCB}} = 0.048 \text{ g.}$

$W_{\text{gel bead}} = 0.032 \text{ g.}$

Thus,  $\% \text{ Cross-linking} = (0.048 - 0.032) * 100 / 0.048 = 33.33\%$

### Degree of Swelling

$$\% \text{ Swelling} = \frac{W_{\text{wet CCB}} - W_{\text{dry CCB}}}{W_{\text{wet CCB}}} * 100$$

where  $W_{\text{dry CCB}}$  = weight of dry cross-linked chitosan bead (g)

$W_{\text{wet CCB}}$  = weight of wet cross-linked chitosan bead (g)

Example:  $W_{\text{dry CCB}} = 0.004 \text{ g.}$

$W_{\text{wet CCB}} = 0.112 \text{ g.}$

Thus,  $\% \text{ Cross-linking} = (0.112 - 0.004) * 100 / 0.112 = 96.43\%$

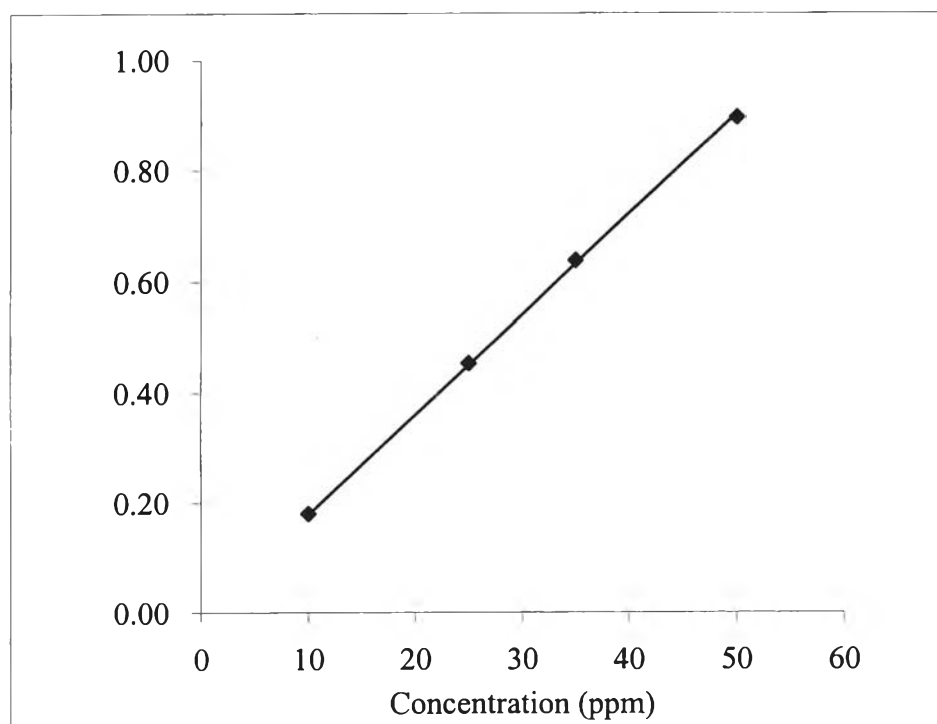
## Appendix C

### Calibration Curve of RR180

**Table C1** Relationship between concentration of RR180 and absorbance at  $\lambda_{\max} = 515 \text{ nm}$

| Concentration (ppm) | Absorbance |        |        |        | SD    |
|---------------------|------------|--------|--------|--------|-------|
|                     | 1st        | 2nd    | 3rd    | Ave.   |       |
| 10                  | 0.1845     | 0.1811 | 0.1816 | 0.1824 | 0.002 |
| 25                  | 0.4563     | 0.4536 | 0.4549 | 0.4549 | 0.002 |
| 35                  | 0.6395     | 0.6359 | 0.6375 | 0.6376 | 0.002 |
| 50                  | 0.9117     | 0.8866 | 0.8892 | 0.8958 | 0.013 |

**Figure C1** Calibration curve of RR180.



Note; Absorbance = 0.018 \* Concentration

$$R^2 = 0.999$$

## Appendix D

### RR180 Adsorption Calculation

**Table D1** Kinetic studies of RR180 adsorption at pH 2

| Time<br>min | Absorbance |        |        |        | c dil<br>ppm | c exact<br>ppm | q<br>ppm | q<br>mg/g | c/c0 |
|-------------|------------|--------|--------|--------|--------------|----------------|----------|-----------|------|
|             | 1st        | 2nd    | 3rd    | ave    |              |                |          |           |      |
| 0           | 0.7008     | 0.6961 | 0.7009 | 0.6993 | 38.85        | 194.24         | 0.00     | 0.00      | 1.00 |
| 10          | 0.5893     | 0.5940 | 0.5893 | 0.5909 | 32.83        | 164.13         | 30.11    | 49.52     | 0.84 |
| 20          | 0.4701     | 0.4678 | 0.4693 | 0.4691 | 26.06        | 130.30         | 63.94    | 105.17    | 0.67 |
| 30          | 0.4205     | 0.4199 | 0.4245 | 0.4216 | 23.42        | 117.12         | 77.12    | 126.84    | 0.60 |
| 60          | 0.3044     | 0.3041 | 0.3058 | 0.3048 | 16.93        | 84.66          | 109.58   | 180.24    | 0.44 |
| 90          | 0.2284     | 0.2315 | 0.2273 | 0.2291 | 12.73        | 63.63          | 130.61   | 214.82    | 0.33 |
| 120         | 0.2044     | 0.2041 | 0.2049 | 0.2045 | 11.36        | 56.80          | 137.44   | 226.06    | 0.29 |
| 240         | 0.1127     | 0.1124 | 0.1144 | 0.1132 | 6.29         | 31.44          | 162.81   | 267.77    | 0.16 |
| 480         | 0.1371     | 0.1371 | 0.1356 | 0.1366 | 7.59         | 37.94          | 156.30   | 257.07    | 0.20 |
| 660         | 0.0218     | 0.0219 | 0.0215 | 0.0217 | 1.21         | 6.04           | 188.20   | 309.55    | 0.03 |
| 1080        | 0.0155     | 0.0155 | 0.0154 | 0.0155 | 0.86         | 4.30           | 189.94   | 312.41    | 0.02 |

Initial concentration = 194.24 ppm (from the experiment)

Absorbance = 0.018 \* Concentration

Wt. wet CCB = 26.4 \* Wt. dry CCB

Ratio between CCB and RR180 = 0.16 g / 10 mL

Note; All samples were drawn out from supernatant phase and diluted with deionized water for 5 times.

Example:

At 30 min, absorbance = 0.4245

From calibration curve, diluted concentration =  $0.4245 / 0.018 = 23.42$  ppm

5 Times dilution, exact concentration =  $23.42 * 5 = 117.12$  ppm

RR180 absorbed on CCB,  $q = c_0 - c = 194.24 - 117.12 = 77.12$  ppm

From Appendix A,  $q = 77.12 \text{ mg/L} * (0.01 \text{ L}) / (0.16 / 26.4 \text{ g.}) = 126.84 \text{ mg/g}$

**Table D2** Equilibrium studies of RR180 adsorption at pH 2

| C <sub>0</sub><br>ppm | Absorbance |        |        |        | Ce dilute<br>ppm | Ce exact<br>ppm | q <sub>e</sub><br>ppm | q <sub>e</sub><br>mg/g |
|-----------------------|------------|--------|--------|--------|------------------|-----------------|-----------------------|------------------------|
|                       | 1st        | 2nd    | 3rd    | ave    |                  |                 |                       |                        |
| 201.51                | 0.0085     | 0.0084 | 0.0083 | 0.0084 | 0.47             | 2.33            | 199.18                | 328.46                 |
| 437.56                | 0.0355     | 0.0345 | 0.0341 | 0.0347 | 1.93             | 19.28           | 418.28                | 689.78                 |
| 697.01                | 0.0255     | 0.0256 | 0.0257 | 0.0256 | 1.42             | 28.44           | 668.57                | 1102.52                |
| 956.28                | 0.0652     | 0.0654 | 0.0654 | 0.0653 | 3.63             | 72.59           | 883.69                | 1457.28                |
| 1049.40               | 0.121      | 0.1214 | 0.1214 | 0.1213 | 6.74             | 134.74          | 914.66                | 1508.34                |
| 1709.73               | 0.2711     | 0.2679 | 0.2681 | 0.269  | 14.95            | 597.85          | 1111.87               | 1833.57                |
| 2240.87               | 0.5605     | 0.5629 | 0.5628 | 0.5621 | 31.23            | 1249.04         | 991.84                | 1635.62                |

Absorbance = 0.018 \* Concentration

Wt. wet CCB = 26.4 \* Wt. dry CCB

Ratio between CCB and RR180 = 0.16 g / 10 mL

Note; 1. All samples were drawn out from supernatant phase and diluted with deionized water.

2. At C<sub>0</sub> = 201.51, 437.56, 697.01, 956.28, 1049.40, 1709.73, 2240.87 were diluted with deionized for 5, 10, 20, 20, 20, 40 and 40 times , respectively.

Example:

At C<sub>0</sub> = 201.51 ppm, absorbance = 0.0084

From calibration curve, diluted concentration = 0.0084 / 0.018 = 0.47 ppm

5 Times dilution, exact concentration = 0.47 \* 5 = 2.33 ppm

RR180 absorbed on CCB, q<sub>e</sub> = c<sub>0</sub> - c<sub>e</sub> = 201.51 - 2.33 = 199.18 ppm

From Appendix A, q = 199.18 mg/L \* (0.01 L) / (0.16 / 26.4 g.) = 328.46 mg/g



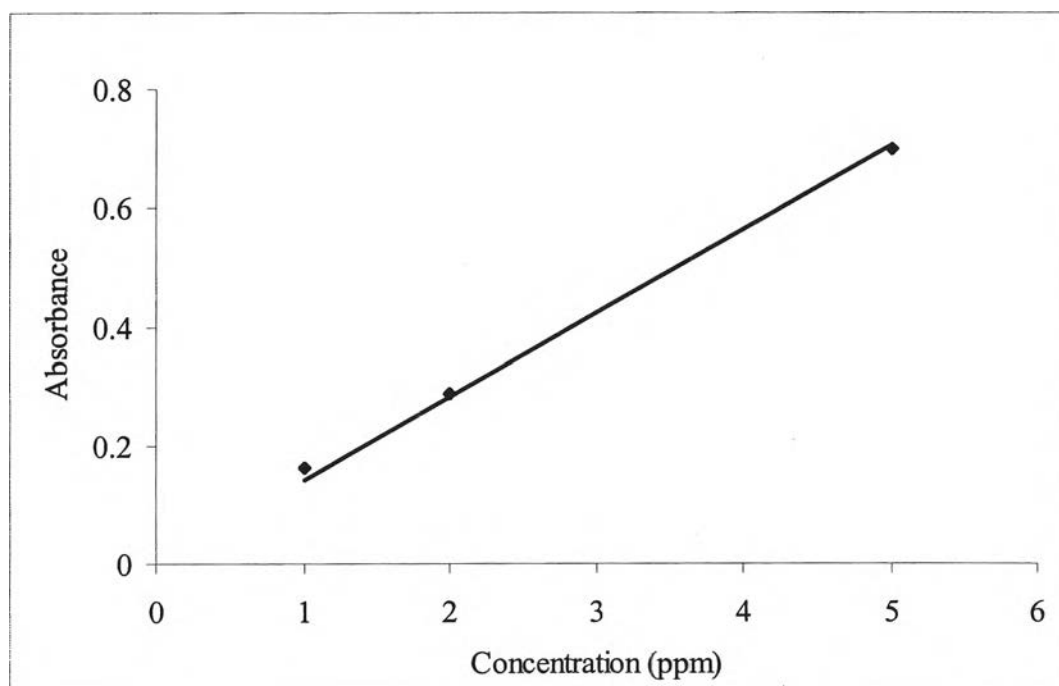
## Appendix E

### Calibration Curve of Cu<sup>2+</sup> ions

**Table E1** Relationship between concentration of RR180 and absorbance at  $\lambda_{\max} = 324.8 \text{ nm}$

| Concentration<br>(ppm) | Absorbance |       |       |        | SD     |
|------------------------|------------|-------|-------|--------|--------|
|                        | 1st        | 2nd   | 3rd   | Ave.   |        |
| 1                      | 0.162      | 0.161 | 0.162 | 0.1617 | 0.0006 |
| 2                      | 0.287      | 0.287 | 0.285 | 0.2863 | 0.0012 |
| 5                      | 0.7        | 0.696 | 0.699 | 0.6983 | 0.0021 |

**Figure E1** Calibration curve of Cu<sup>2+</sup> ions.



Note; Absorbance = 0.1409 \* Concentration

$$R^2 = 0.997$$

## Appendix F

### Cu<sup>2+</sup> ions Adsorption Calculation

**Table F1** Kinetic studies of Cu<sup>2+</sup> ions adsorption at pH 4

| Time<br>min | absorbance |       |       |        | c dil<br>ppm | c exact<br>ppm | q<br>ppm | q<br>mg/g | c/c <sub>0</sub> |
|-------------|------------|-------|-------|--------|--------------|----------------|----------|-----------|------------------|
|             | 1st        | 2nd   | 3rd   | av     |              |                |          |           |                  |
| 0           | 0.287      | 0.287 | 0.287 | 0.287  | 2.04         | 101.85         | 0.00     | 0.00      | 1.00             |
| 10          | 0.277      | 0.277 | 0.275 | 0.2763 | 1.96         | 98.06          | 3.79     | 5.58      | 0.96             |
| 20          | 0.268      | 0.267 | 0.27  | 0.2683 | 1.90         | 95.22          | 6.62     | 9.76      | 0.93             |
| 30          | 0.267      | 0.267 | 0.267 | 0.267  | 1.89         | 94.75          | 7.10     | 10.46     | 0.93             |
| 60          | 0.249      | 0.248 | 0.249 | 0.2487 | 1.76         | 88.24          | 13.60    | 20.05     | 0.87             |
| 90          | 0.248      | 0.249 | 0.249 | 0.2487 | 1.76         | 88.24          | 13.60    | 20.05     | 0.87             |
| 120         | 0.25       | 0.249 | 0.249 | 0.2493 | 1.77         | 88.48          | 13.37    | 19.70     | 0.87             |
| 180         | 0.226      | 0.227 | 0.227 | 0.2267 | 1.61         | 80.44          | 21.41    | 31.56     | 0.79             |
| 360         | 0.232      | 0.233 | 0.234 | 0.233  | 1.65         | 82.68          | 19.16    | 28.25     | 0.81             |
| 1140        | 0.213      | 0.212 | 0.214 | 0.213  | 1.51         | 75.59          | 26.26    | 38.71     | 0.74             |
| 1440        | 0.207      | 0.206 | 0.206 | 0.2063 | 1.46         | 73.22          | 28.63    | 42.20     | 0.72             |

Initial concentration = 101.85 ppm (from the experiment)

Absorbance = 0.1409 \* Concentration

Wt. wet CCB = 26.4 \* Wt. dry CCB

Ratio between CCB and RR180 = 0.16 g / 10 mL

Note; All samples were drawn out from supernatant phase and diluted with deionized water for 50 times.

Example;

At 10 min, absorbance = 0.2763

From calibration curve, diluted concentration =  $0.2763 / 0.1409 = 1.96$  ppm

50 Times dilution, exact concentration =  $1.96 * 50 = 98.06$  ppm

Cu<sup>2+</sup> ions absorbed on CCB,  $q = c_0 - c = 101.85 - 98.06 = 3.79$  ppm

From Appendix A,  $q = 3.79 \text{ mg/L} * (0.01 \text{ L}) / (0.16 / 26.4 \text{ g.}) = 5.58 \text{ mg/g}$

**Table F2** Equilibrium studies of  $\text{Cu}^{2+}$  ions adsorption at pH 4

| $C_0$<br>ppm | absorbance |       |       |        | ce dil<br>ppm | ce exact<br>ppm | qe<br>ppm | qe<br>mg/g |
|--------------|------------|-------|-------|--------|---------------|-----------------|-----------|------------|
|              | 1st        | 2nd   | 3rd   | av     |               |                 |           |            |
| 29.10        | 0.068      | 0.068 | 0.068 | 0.068  | 0.48          | 24.13           | 4.97      | 8.17       |
| 50.00        | 0.108      | 0.109 | 0.108 | 0.1083 | 0.77          | 38.44           | 11.56     | 19.01      |
| 69.71        | 0.138      | 0.137 | 0.138 | 0.1377 | 0.98          | 48.85           | 20.85     | 34.30      |
| 102.41       | 0.22       | 0.221 | 0.22  | 0.2203 | 1.56          | 78.19           | 24.23     | 39.85      |
| 1029.59      | 0.278      | 0.28  | 0.28  | 0.2793 | 1.98          | 991.25          | 38.35     | 63.07      |

Absorbance = 0.1409 \* Concentration

Wt. wet CCB = 26.4 \* Wt. dry CCB

Ratio between CCB and RR180 = 0.16 g / 10 mL

Note; 1. All samples were drawn out from supernatant phase and diluted with deionized water.

2. At  $C_0 = 29.10, 50.00, 69.71, 102.41$  and  $1029.59$  were diluted with deionized for 50, 50, 50, 50, and 500 times, respectively.

Example:

At  $C_0 = 29.10$  ppm, absorbance = 0.068

From calibration curve, diluted concentration =  $0.068 / 0.1409 = 0.48$  ppm

50 Times dilution, exact concentration =  $0.48 * 50 = 24.13$  ppm

RR180 absorbed on CCB,  $q_e = c_0 - c_e = 29.10 - 24.13 = 4.97$  ppm

From Appendix A,  $q = 4.97 \text{ mg/L} * (0.01 \text{ L}) / (0.16 / 26.4 \text{ g.}) = 8.17 \text{ mg/g}$

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