

## REFERENCES

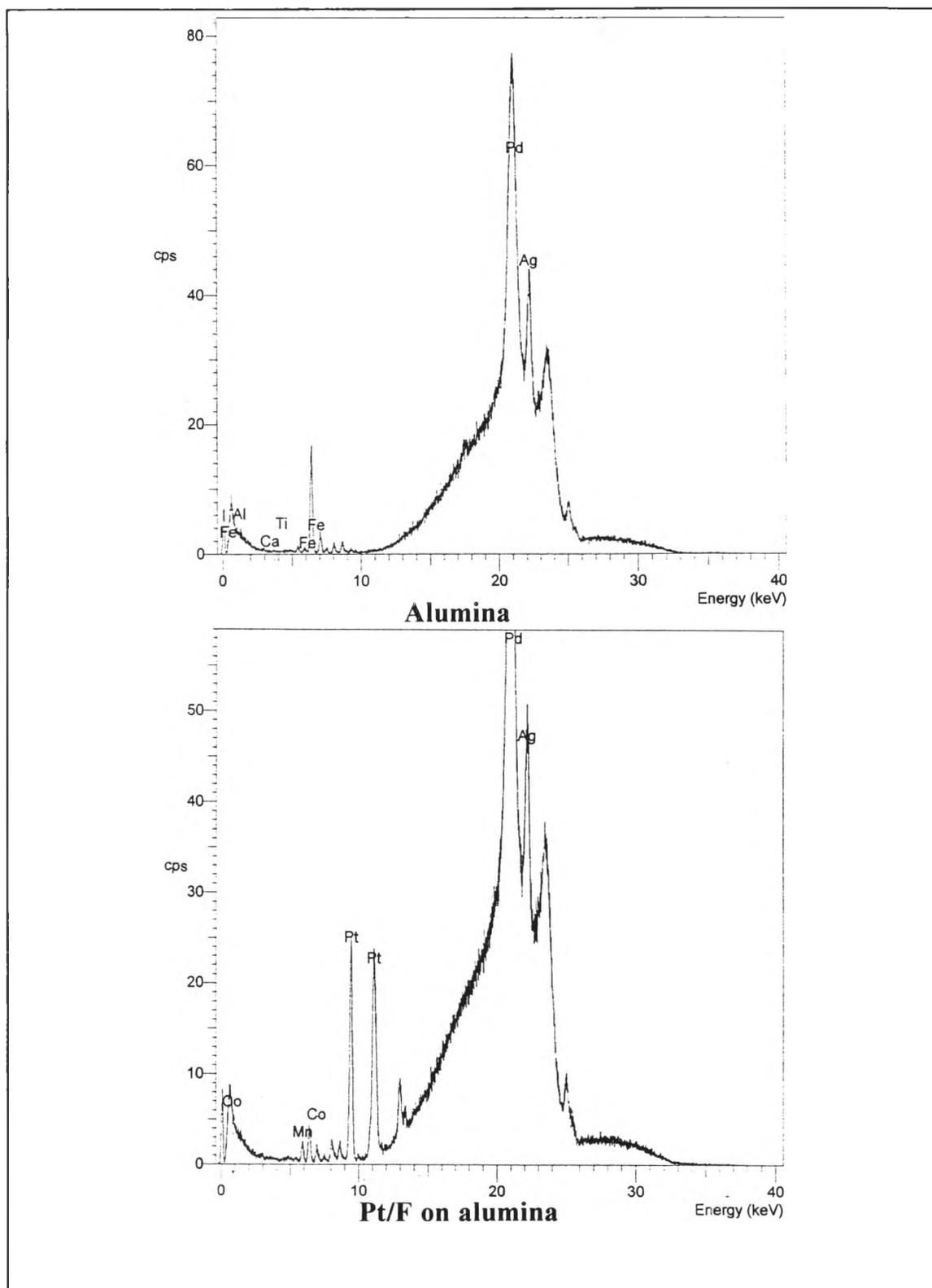
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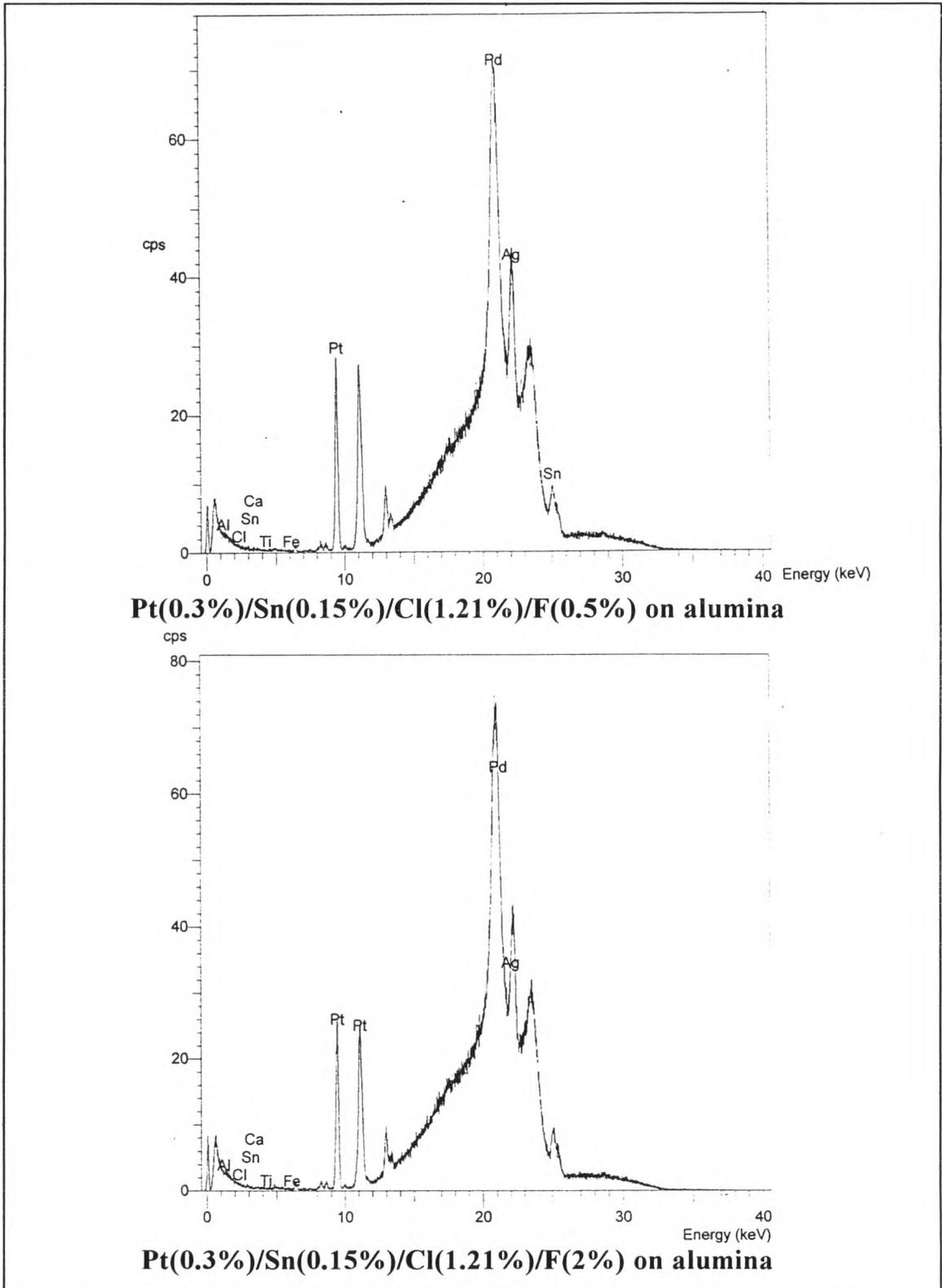
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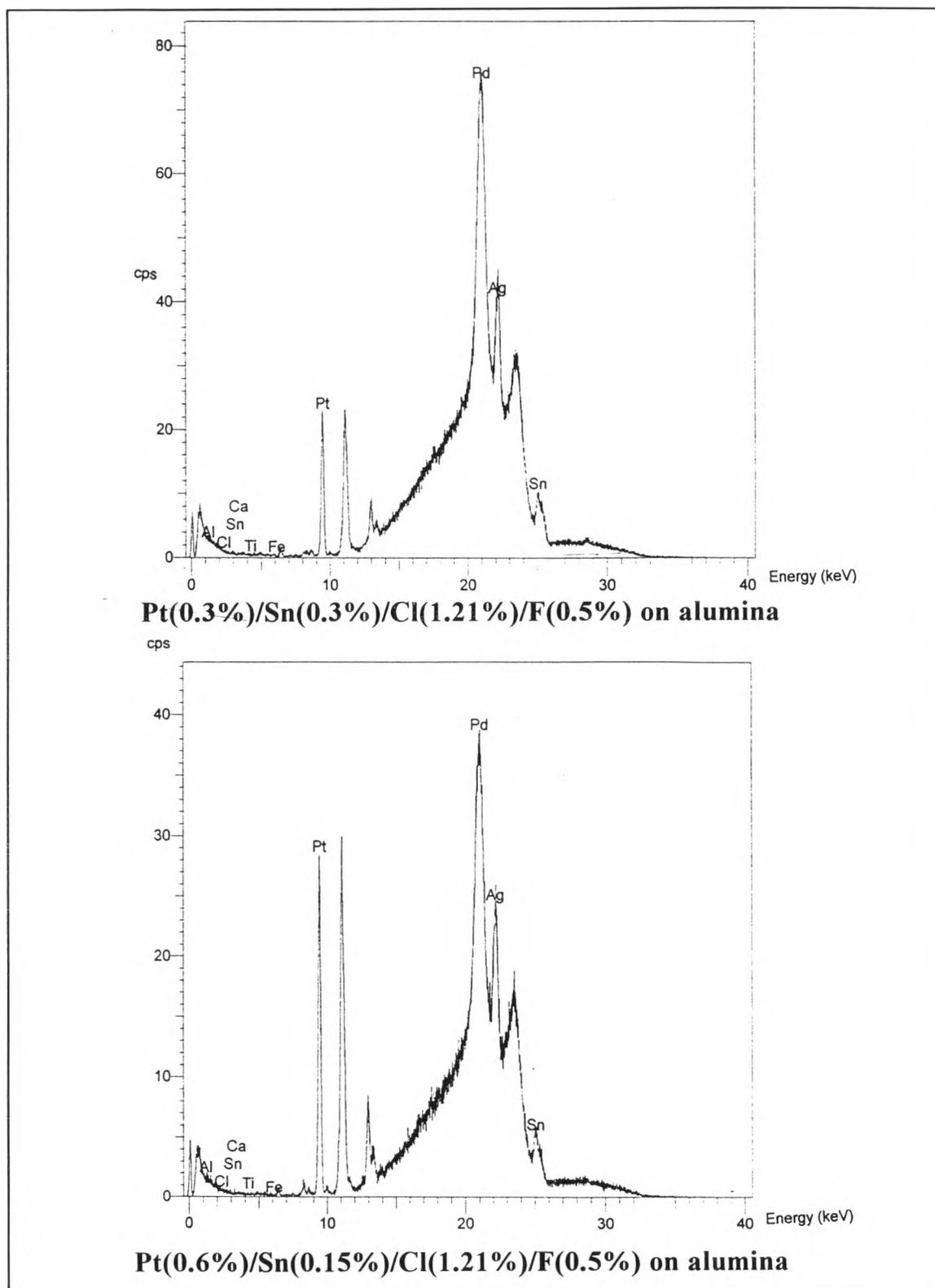
## **APPENDICES**



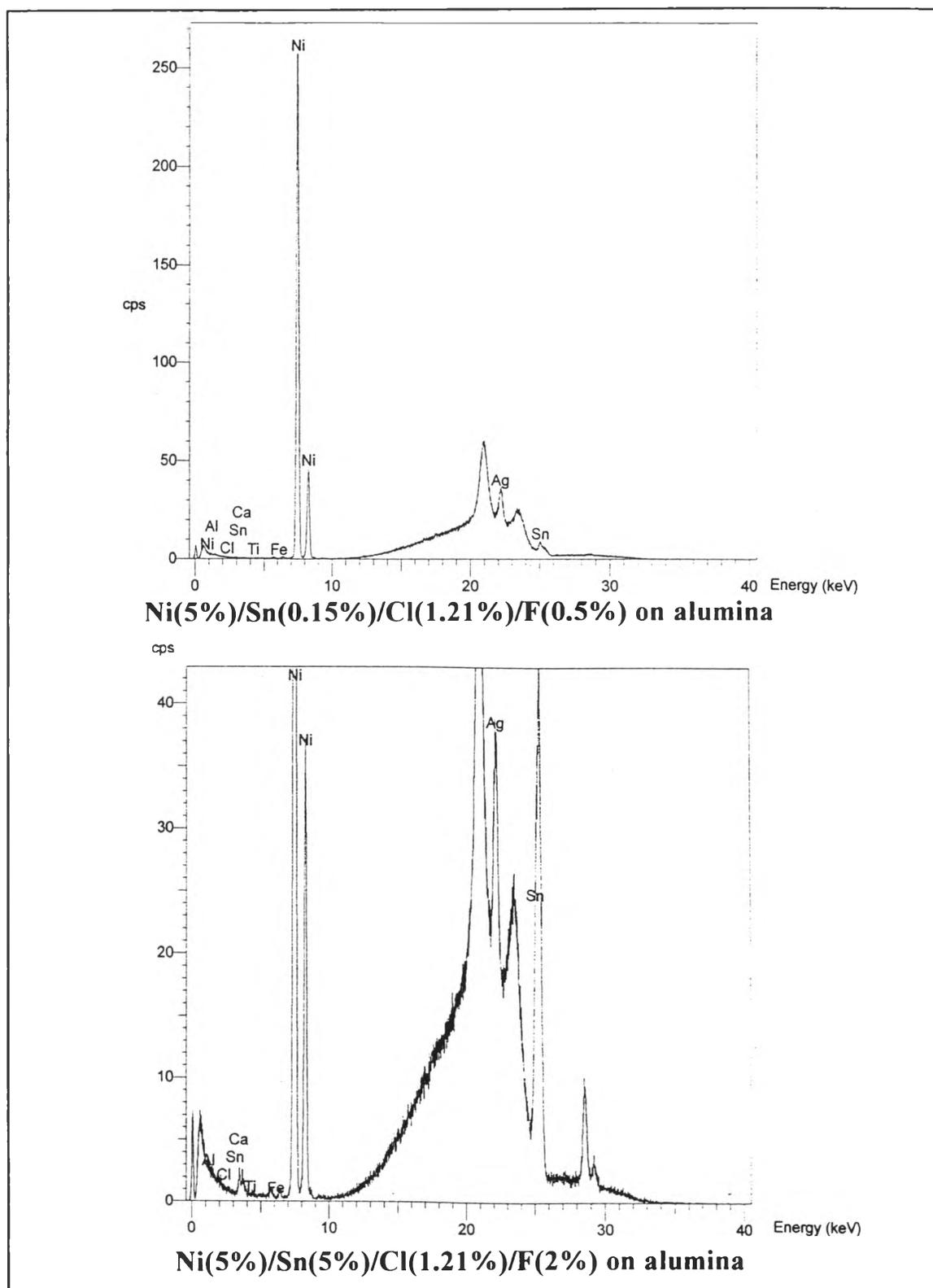
**Figure A1** A plot of X-ray fluorescence data of alumina and catalyst type



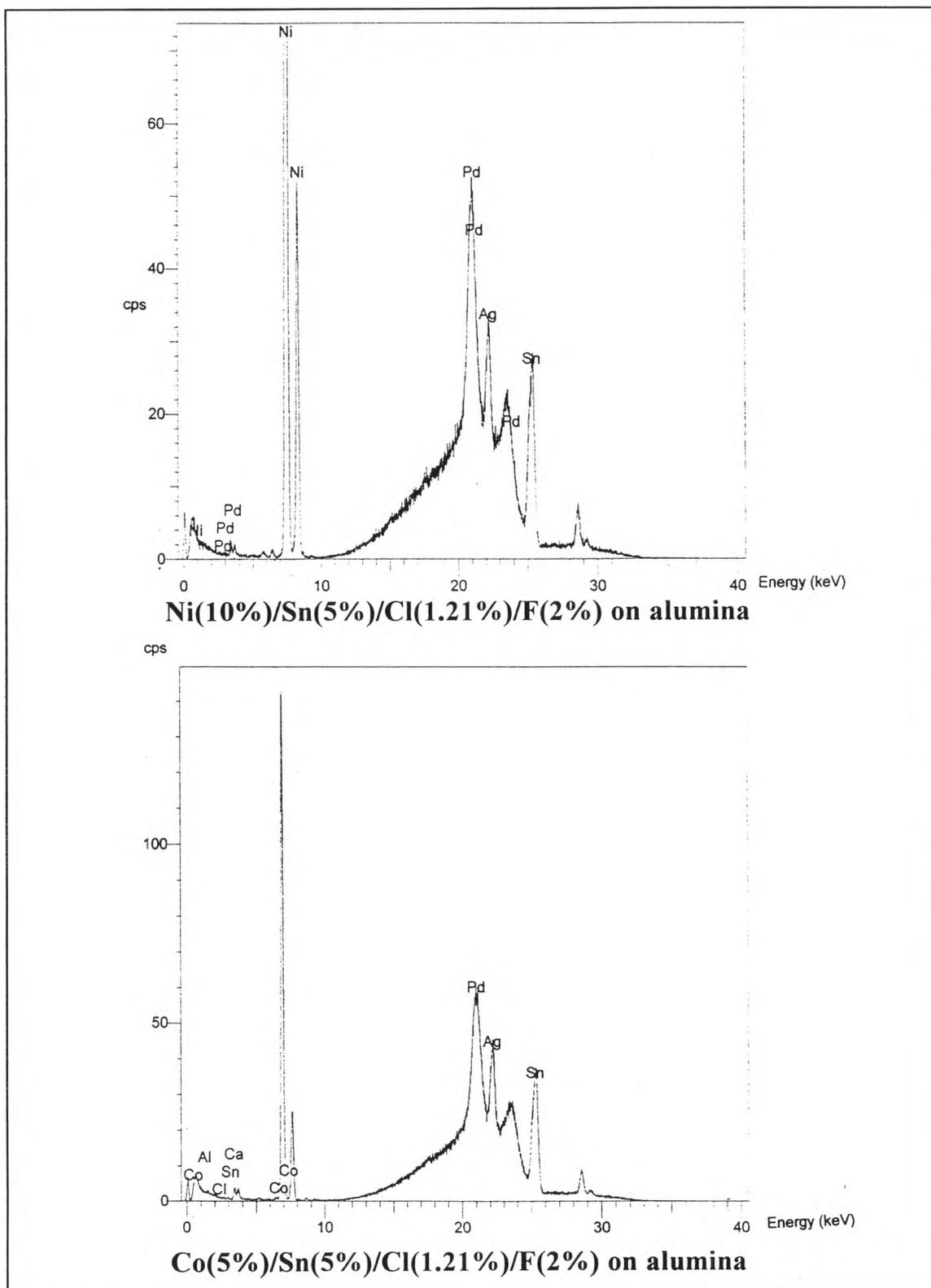
**Figure A2** A plot of X-ray fluorescence data of alumina and catalyst type(continued)



**Figure A3** A plot of X-ray fluorescence data of alumina and catalyst type(continued)



**Figure A4** A plot of X-ray fluorescence data of alumina and catalyst type(continued)



**Figure A5** A plot of X-ray fluorescence data of alumina and catalyst type(continued)

**Table B1** Composition of products from hydrocracking as a function of catalyst type

Molecular weight	No. of Carbon	Retention time (min)					
		Type 1	Type 3	Type 4	Type 5	Type 6	Type 7
142	isomerC <sub>10</sub>	4.37	4.37				
142	C <sub>10</sub>	4.68	4.68	4.20	4.64	4.21	4.58
156	isomerC <sub>11</sub>	5.42	5.58	4.90	5.24	4.92	5.19
156	C <sub>11</sub>	5.92	6.16	5.17	5.49	5.21	5.45
170	isomerC <sub>12</sub>	6.90	7.38	6.04	6.22	6.10	6.26
170	C <sub>12</sub>	7.49	7.93	6.59	6.78	6.65	6.76
184	isomerC <sub>13</sub>	8.58	9.14	7.78	7.84	7.87	7.92
184	C <sub>13</sub>	9.15	9.69	8.32	8.41	8.38	8.40
198	isomerC <sub>14</sub>	10.19	10.84	9.54	9.65	9.63	9.63
198	C <sub>14</sub>	10.78	11.35	10.09	10.15	10.14	10.14
212	C <sub>15</sub>	12.33	12.96	11.77	11.83	11.82	11.81
226	C <sub>16</sub>	14.02	14.75	13.44	13.54	13.51	13.52
240	C <sub>17</sub>	16.01	16.77	15.35	15.46	15.41	15.43
254	C <sub>18</sub>	18.02	18.74	17.36	17.46	17.42	17.44
268	C <sub>19</sub>	19.92	20.62	19.33	19.43	19.39	19.42
282	C <sub>20</sub>	21.67	22.42	21.20	21.29	21.28	21.28
296	C <sub>21</sub>	23.52		23.08	23.21	23.18	23.20
310	C <sub>22</sub>	25.59		25.14	25.29	25.27	25.28

**Table B2** The molecular weight distributions of products from hydrocracking as a function of catalyst type

Molecular weight	No. of Carbon	% Peak Area					
		Type 1	Type 3	Type 4	Type 5	Type 6	Type 7
142	C <sub>10</sub>	20.83	14.02	4.63	9.50	4.98	8.81
156	C <sub>11</sub>	17.82	14.51	3.94	19.08	9.12	15.62
170	C <sub>12</sub>	15.01	14.81	8.57	18.07	16.50	19.62
184	C <sub>13</sub>	12.57	15.41	11.63	14.59	13.76	15.26
198	C <sub>14</sub>	9.19	12.23	13.20	8.99	11.61	10.54
212	C <sub>15</sub>	6.19	9.84	12.41	7.12	10.28	6.81
226	C <sub>16</sub>	4.50	6.46	10.54	5.00	7.88	5.45
240	C <sub>17</sub>	3.75	4.67	8.77	4.33	6.05	3.81
254	C <sub>18</sub>	3.38	3.78	7.88	4.07	5.31	3.54
268	C <sub>19</sub>	2.81	2.68	6.80	3.56	4.89	3.36
282	C <sub>20</sub>	2.06	1.59	5.71	2.71	4.06	3.09
296	C <sub>21</sub>	1.13		3.55	1.70	2.82	2.36
310	C <sub>22</sub>	0.75		2.36	1.27	2.74	1.73

**Table B3** Composition of products from hydrocracking as a function of composition of Pt/Sn/Cl/F on Al<sub>2</sub>O<sub>3</sub> catalyst

Molecular weight	No. of Carbon	Retention time (min)			
		Component A	Component B	Component C	Component D
142	isomerC <sub>10</sub>	4.33	4.26	4.44	4.65
142	C <sub>10</sub>	4.69	4.63	4.75	5.06
156	isomerC <sub>11</sub>	5.80	5.52	5.74	6.10
156	C <sub>11</sub>	6.13	6.07	6.22	6.45
170	isomerC <sub>12</sub>	7.40	7.33	7.42	7.85
170	C <sub>12</sub>	7.87	7.80	7.98	8.43
184	isomerC <sub>13</sub>	8.90	8.88	9.20	9.47
184	C <sub>13</sub>	9.63	9.56	9.74	10.14
198	isomerC <sub>14</sub>	10.81	10.77	10.91	11.49
198	C <sub>14</sub>	11.30	11.23	11.42	11.81
212	C <sub>15</sub>	12.92	12.85	13.04	13.50
226	C <sub>16</sub>	14.83	14.65	14.85	15.42
240	C <sub>17</sub>	16.84	16.68	16.87	17.43
254	C <sub>18</sub>	18.83	18.68	18.75	19.41
268	C <sub>19</sub>	20.75	20.56	20.75	21.28
282	C <sub>20</sub>	23.20	22.45	22.45	23.19
296	C <sub>21</sub>	25.28	24.43	24.43	25.28
310	C <sub>22</sub>	27.40	26.62	26.65	
324	C <sub>23</sub>	29.50	28.45	28.60	

**Table B4** The molecular weight distributions of products from hydrocracking as a function of composition of Pt/Sn/Cl/F on Al<sub>2</sub>O<sub>3</sub> catalyst

Molecular weight	No. of Carbon	% Peak Area			
		Component A	Component B	Component C	Component D
142	C <sub>10</sub>	18.00	11.22	18.57	29.61
156	C <sub>11</sub>	13.02	8.85	14.20	23.89
170	C <sub>12</sub>	12.04	10.04	13.35	15.59
184	C <sub>13</sub>	11.8	11.50	13.23	9.16
198	C <sub>14</sub>	11.07	11.41	11.53	5.58
212	C <sub>15</sub>	8.88	10.22	7.89	4.01
226	C <sub>16</sub>	6.20	7.94	5.58	3.29
240	C <sub>17</sub>	5.11	7.21	4.61	2.72
254	C <sub>18</sub>	4.38	6.39	3.64	2.43
268	C <sub>19</sub>	3.53	5.47	2.79	1.86
282	C <sub>20</sub>	2.19	4.11	1.82	1.14
296	C <sub>21</sub>	1.58	2.65	1.21	0.72
310	C <sub>22</sub>	1.22	1.82	0.97	
324	C <sub>23</sub>	0.97	1.19	0.61	

**Table B5** Composition of products from hydrocracking as a function of catalyst concentration

Molecular weight	No. of Carbon	Retention time (min)		
		30%	35%	40%
142	isomerC <sub>10</sub>	4.94	4.65	5.28
142	C <sub>10</sub>	5.22	5.06	5.51
156	isomerC <sub>11</sub>	6.28	6.12	6.19
156	C <sub>11</sub>	6.6	6.45	6.65
170	isomerC <sub>12</sub>	7.8	7.85	7.76
170	C <sub>12</sub>	8.29	8.43	8.27
184	isomerC <sub>13</sub>	9.52	9.47	9.60
184	C <sub>13</sub>	10.03	10.14	10.17
198	isomerC <sub>14</sub>	11.21	11.49	11.58
198	C <sub>14</sub>	11.69	11.81	12.15
212	C <sub>15</sub>	13.36	13.50	14.07
226	C <sub>16</sub>	15.25	15.42	16.18
240	C <sub>17</sub>	17.37	17.43	
254	C <sub>18</sub>	19.33	19.41	
268	C <sub>19</sub>	21.20	21.28	
282	C <sub>20</sub>	23.08	23.19	
296	C <sub>21</sub>	25.13	25.28	

**Table B6** The molecular weight distributions of products from hydrocracking as a function of catalyst concentration

Molecular weight	No. of Carbon	% Peak Area		
		30%	35%	40%
142	C <sub>10</sub>	17.58	29.61	31.53
156	C <sub>11</sub>	23.58	23.89	28.65
170	C <sub>12</sub>	16.72	15.59	17.30
184	C <sub>13</sub>	12.65	9.16	10.99
198	C <sub>14</sub>	7.29	5.58	5.77
212	C <sub>15</sub>	5.89	4.01	3.60
226	C <sub>16</sub>	4.18	3.29	2.16
240	C <sub>17</sub>	3.43	2.72	
254	C <sub>18</sub>	3.11	2.43	
268	C <sub>19</sub>	2.47	1.86	
282	C <sub>20</sub>	1.93	1.14	
296	C <sub>21</sub>	1.18	0.72	

**Table B7** Composition of products from hydrocracking as a function of reaction time

Molecular weight	No. of Carbon	Retention time (min)			
		4 hours	8 hours	10 hours	12 hours
142	isomerC <sub>10</sub>		4.49	4.49	5.28
142	C <sub>10</sub>	4.72	4.78	4.92	5.51
156	isomerC <sub>11</sub>	5.66	5.75	5.79	6.19
156	C <sub>11</sub>	6.05	6.19	6.28	6.65
170	isomerC <sub>12</sub>	7.21	7.29	7.46	7.76
170	C <sub>12</sub>	7.71	7.91	8.03	8.27
184	isomerC <sub>13</sub>	8.92	9.15	9.23	9.60
184	C <sub>13</sub>	9.44	9.68	9.79	10.17
198	isomerC <sub>14</sub>	10.60	10.97	10.92	11.58
198	C <sub>14</sub>	11.09	11.35	11.45	12.15
212	C <sub>15</sub>	12.69	12.97	13.07	14.07
226	C <sub>16</sub>	14.45	14.79	14.89	16.18
240	C <sub>17</sub>	16.47	16.53	16.82	
254	C <sub>18</sub>	18.47	18.80	18.82	
268	C <sub>19</sub>	20.35	20.67	20.73	
282	C <sub>20</sub>	22.14	22.48	22.62	
296	C <sub>21</sub>	24.08			
310	C <sub>22</sub>	26.20			
324	C <sub>23</sub>	28.28			
338	C <sub>24</sub>	30.32			

**Table B8** The molecular weight distributions of products from hydrocracking as a function of reaction time

Molecular weight	No. of Carbon	% Peak Area			
		4 hours	8 hours	10 hours	12 hours
142	C <sub>10</sub>	0.81	17.98	21.48	17.48
156	C <sub>11</sub>	4.05	16.40	17.48	15.88
170	C <sub>12</sub>	9.72	12.65	13.49	9.59
184	C <sub>13</sub>	12.96	10.47	10.99	6.09
198	C <sub>14</sub>	12.96	10.28	9.09	3.20
212	C <sub>15</sub>	11.74	8.50	7.79	2.00
226	C <sub>16</sub>	9.85	6.52	5.49	1.20
240	C <sub>17</sub>	7.83	5.53	5.19	
254	C <sub>18</sub>	7.56	4.74	3.70	
268	C <sub>19</sub>	6.34	3.95	3.10	
282	C <sub>20</sub>	5.40	2.96	2.20	
296	C <sub>21</sub>	3.91			
310	C <sub>22</sub>	3.10			
324	C <sub>23</sub>	2.56			
338	C <sub>24</sub>	1.21			

**Table B9** Composition of products from hydrocracking as a function of reaction temperature

Molecular weight	No. of Carbon	Retention time (min)	
		350°C	400°C
142	isomerC <sub>10</sub>		5.28
142	C <sub>10</sub>	5.12	5.51
156	isomerC <sub>11</sub>	6.09	6.19
156	C <sub>11</sub>	6.55	6.65
170	isomerC <sub>12</sub>	7.74	7.76
170	C <sub>12</sub>	8.26	8.27
184	isomerC <sub>13</sub>	9.49	9.60
184	C <sub>13</sub>	10.04	10.17
198	isomerC <sub>14</sub>	11.18	11.58
198	C <sub>14</sub>	11.71	12.15
212	C <sub>15</sub>	13.38	14.07
226	C <sub>16</sub>	15.27	16.18
240	C <sub>17</sub>	17.28	
254	C <sub>18</sub>	19.26	
268	C <sub>19</sub>	21.13	
282	C <sub>20</sub>	23.08	
296	C <sub>21</sub>	25.10	

**Table B10** The molecular weight distributions of products from hydrocracking as a function of reaction temperature

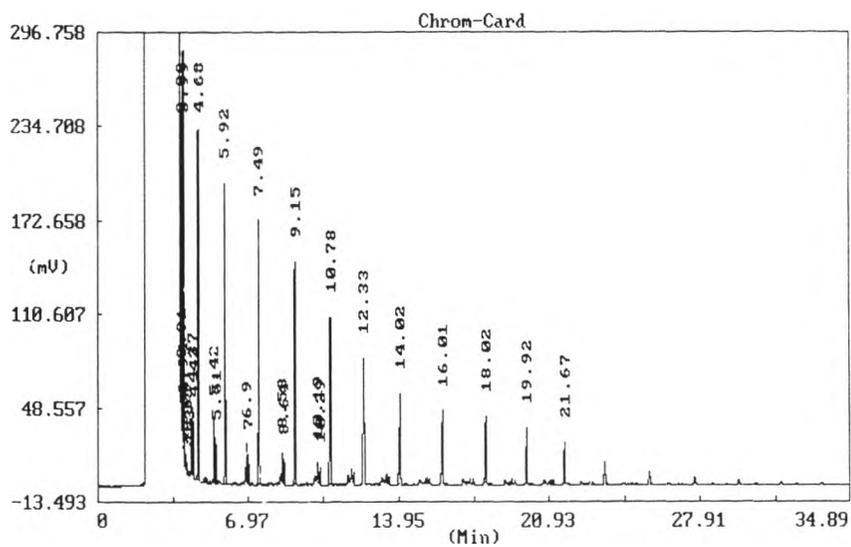
Molecular weight	No. of Carbon	% Peak Area	
		350°C	400°C
142	C <sub>10</sub>	3.81	31.53
156	C <sub>11</sub>	8.71	28.65
170	C <sub>12</sub>	12.75	17.30
184	C <sub>13</sub>	13.73	10.99
198	C <sub>14</sub>	10.89	5.77
212	C <sub>15</sub>	8.82	3.60
226	C <sub>16</sub>	7.84	2.16
240	C <sub>17</sub>	6.75	
254	C <sub>18</sub>	5.56	
268	C <sub>19</sub>	4.14	
282	C <sub>20</sub>	2.51	
296	C <sub>21</sub>	1.20	

**Table B11** Composition of products from hydrocracking as a function of hydrogen pressure

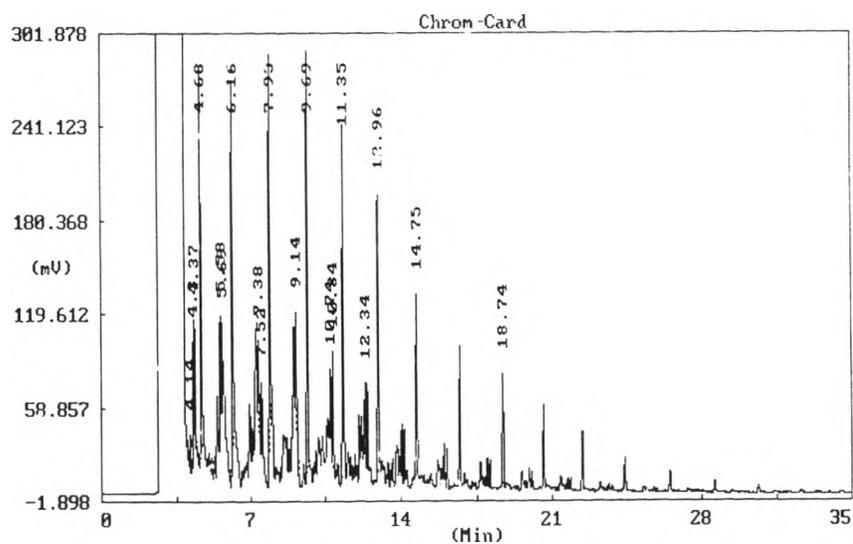
Molecular weight	No. of Carbon	Retention time (min)	
		500 psig	600 psig
142	isomerC <sub>10</sub>	4.80	5.28
142	C <sub>10</sub>	5.24	5.51
156	isomerC <sub>11</sub>	6.05	6.19
156	C <sub>11</sub>	6.51	6.65
170	isomerC <sub>12</sub>	7.71	7.76
170	C <sub>12</sub>	8.27	8.27
184	isomerC <sub>13</sub>	9.47	9.60
184	C <sub>13</sub>	10.05	10.17
198	isomerC <sub>14</sub>	11.18	11.58
198	C <sub>14</sub>	11.72	12.15
212	C <sub>15</sub>	13.39	14.07
226	C <sub>16</sub>	15.28	16.18
240	C <sub>17</sub>	11.29	
254	C <sub>18</sub>	19.26	
268	C <sub>19</sub>	21.13	
282	C <sub>20</sub>	23.02	
296	C <sub>21</sub>	25.13	

**Table B12** The molecular weight distributions of products from hydrocracking as a function of hydrogen pressure

Molecular weight	No. of Carbon	% Peak Area	
		500 psig	600 psig
142	C <sub>10</sub>	9.21	31.53
156	C <sub>11</sub>	8.31	28.65
170	C <sub>12</sub>	11.69	17.30
184	C <sub>13</sub>	13.48	10.99
198	C <sub>14</sub>	12.58	5.77
212	C <sub>15</sub>	10.56	3.60
226	C <sub>16</sub>	8.54	2.16
240	C <sub>17</sub>	7.87	
254	C <sub>18</sub>	6.52	
268	C <sub>19</sub>	5.39	
282	C <sub>20</sub>	3.82	
296	C <sub>21</sub>	2.02	

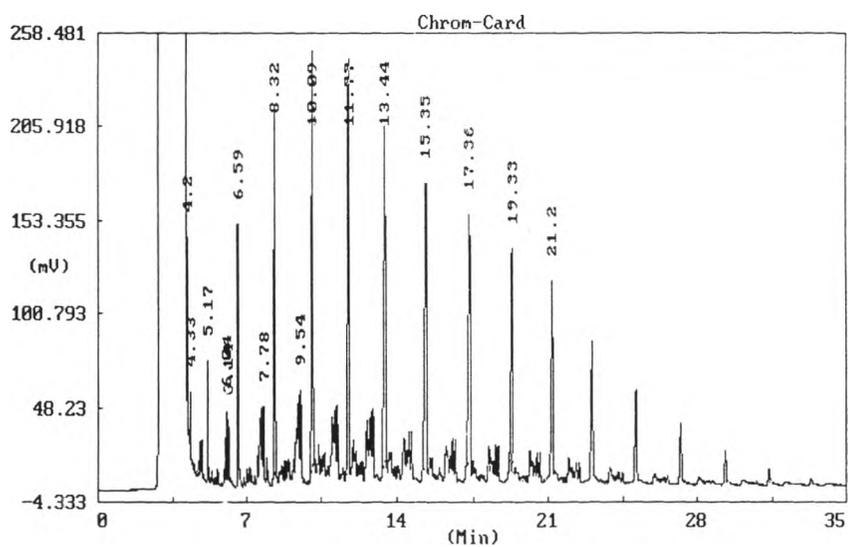


**Type 1: Commercial catalyst**

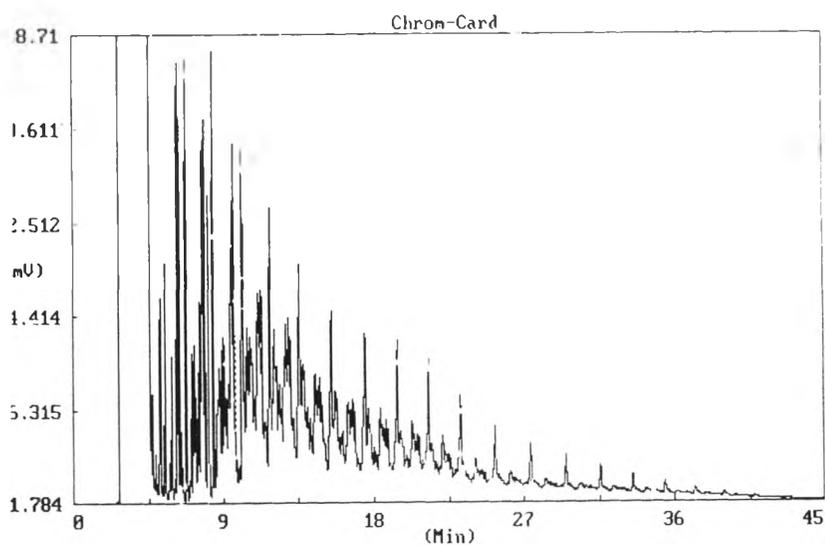


**Type 3: Pt(0.3%)/Sn(0.15%)/Cl(1.21%)/F(0.5%) on Al<sub>2</sub>O<sub>3</sub>**

**Figure B1** GC/MS chromatogram of products from hydrocracking as a function of catalyst type

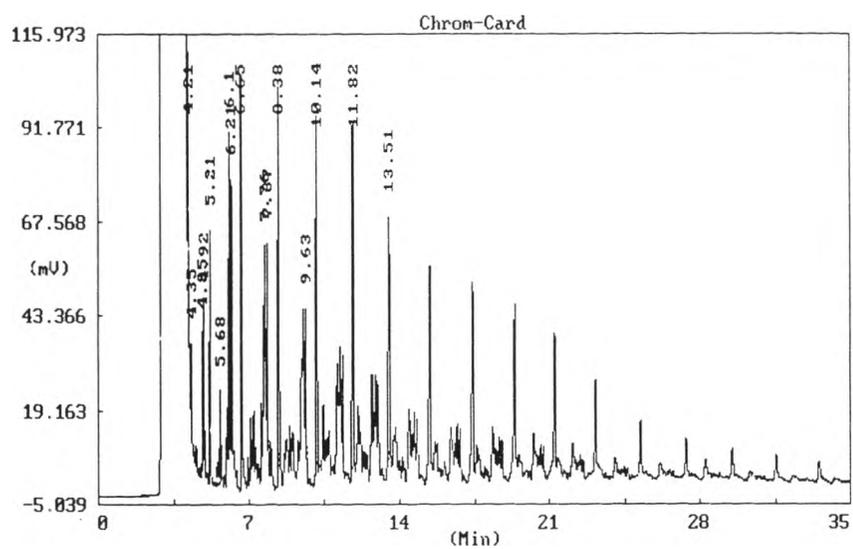


**Type 4: Ni(5%)/Sn(0.15%)/Cl(1.21%)/F(0.5%) on Al<sub>2</sub>O<sub>3</sub>**

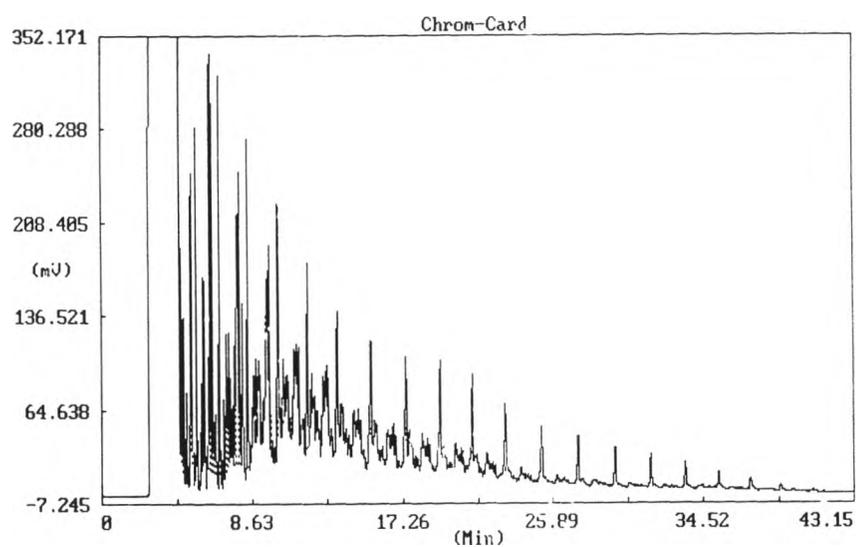


**Type 5: Ni(5%)/Sn(5%)/Cl(1.21%)/F(2%) on Al<sub>2</sub>O<sub>3</sub>**

**Figure B2** GC/MS chromatogram of products from hydrocracking as a function of catalyst type (continued)

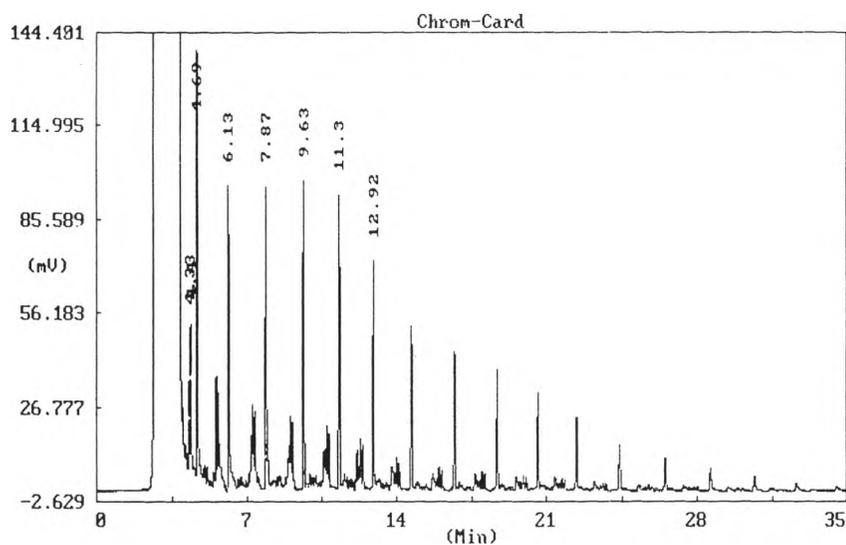


**Type 6: Ni(10%)/Sn(5%)/Cl(1.21%)/F(2%) on Al<sub>2</sub>O<sub>3</sub>**

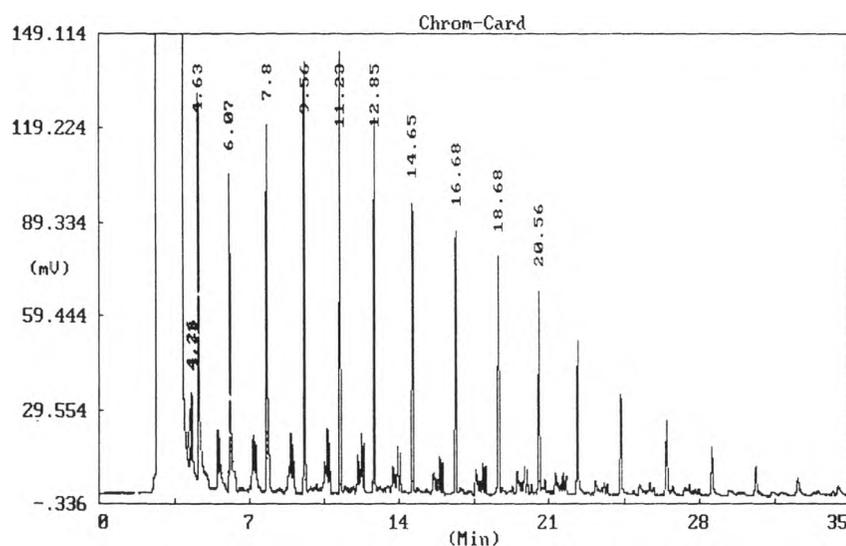


**Type 7: Co(5%)/Sn(5%)/Cl(1.21%)/F(2%) on Al<sub>2</sub>O<sub>3</sub>**

**Figure B3** GC/MS chromatogram of products from hydrocracking as a function of catalyst type (continued)

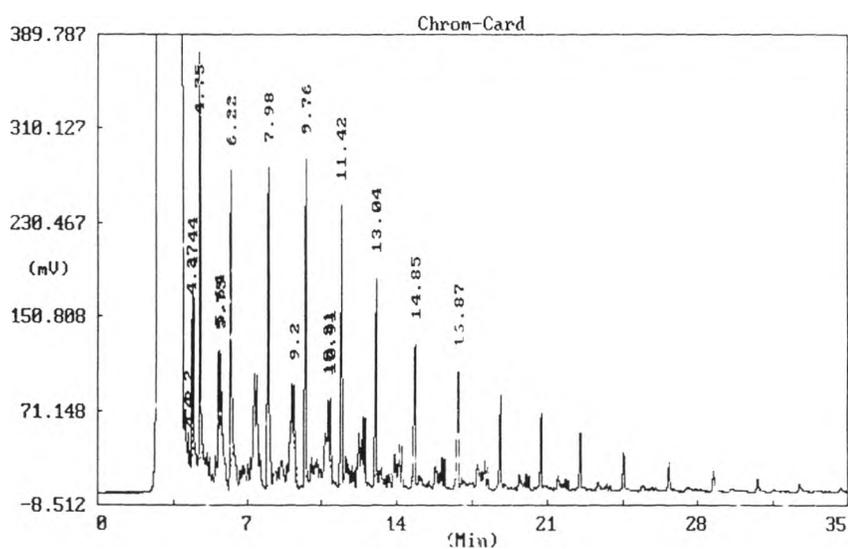


**Component A: Pt(0.3%)/Sn(0.15%)/Cl(1.21%)/F(0.5%) on Al<sub>2</sub>O<sub>3</sub>**

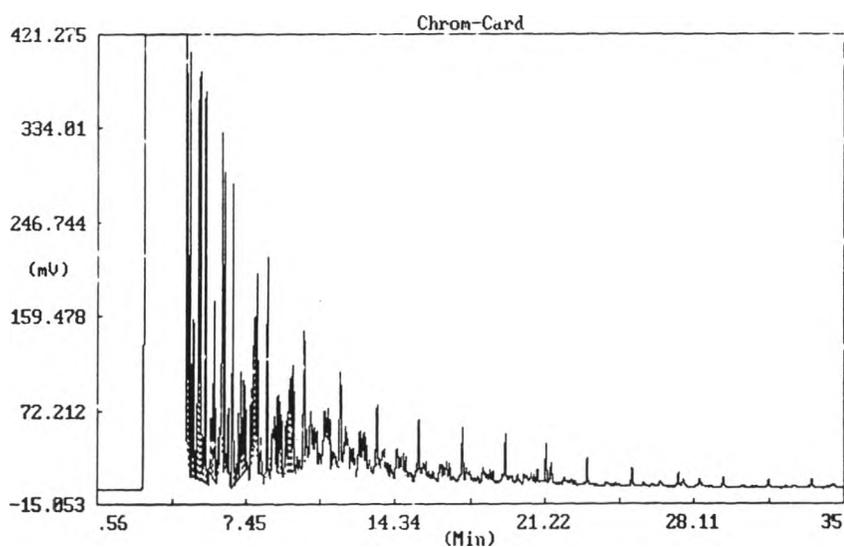


**Component B: Pt(0.3%)/Sn(0.15%)/Cl(1.21%)/F(2%) on Al<sub>2</sub>O<sub>3</sub>**

**Figure B4** GC/MS chromatogram of products from hydrocracking as a function of %component of Pt/Sn/Cl/F on Al<sub>2</sub>O<sub>3</sub> catalyst

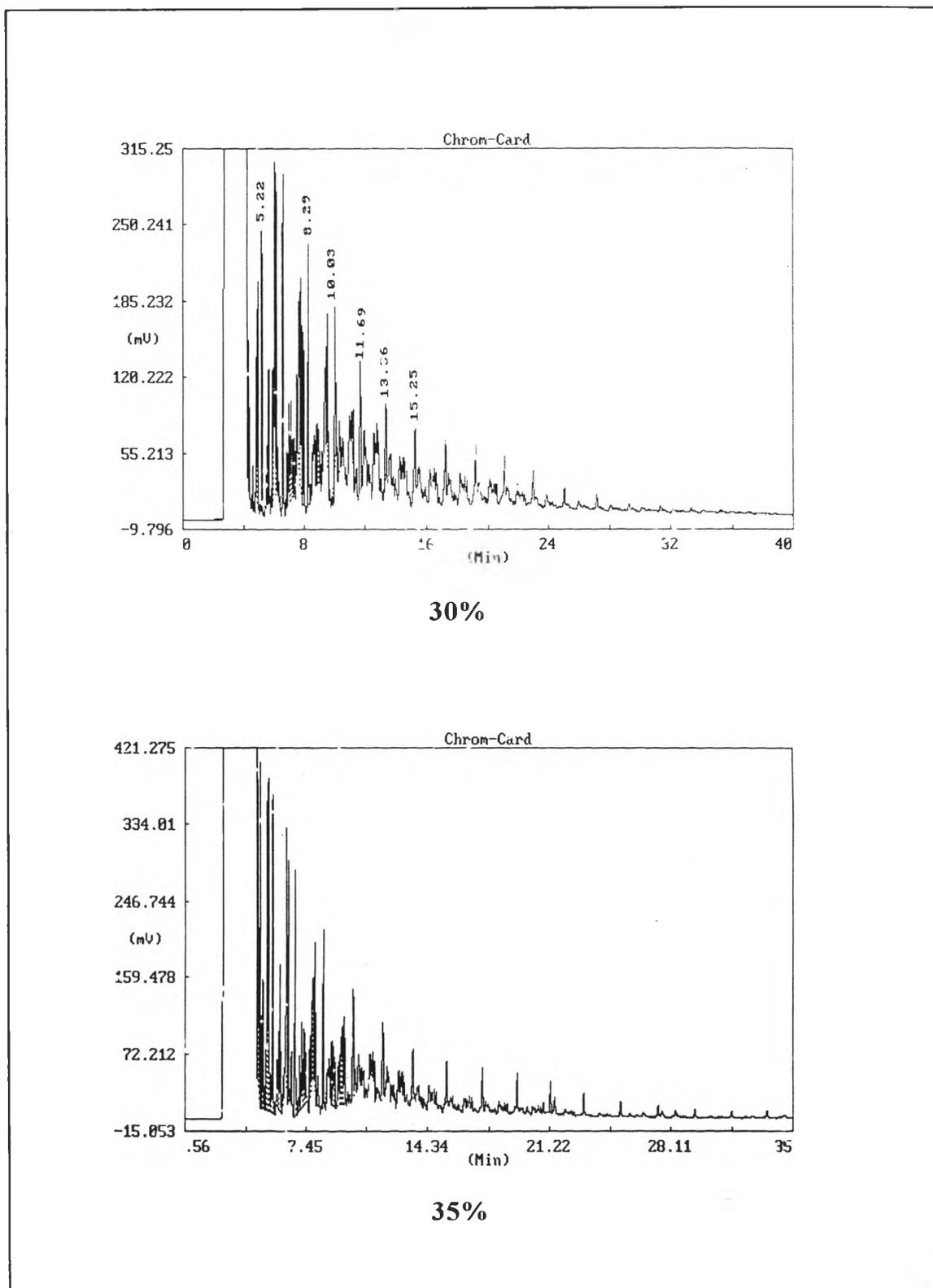


**Component C: Pt(0.3%)/Sn(0.3%)/Cl(1.21%)/F(0.5%) on Al<sub>2</sub>O<sub>3</sub>**

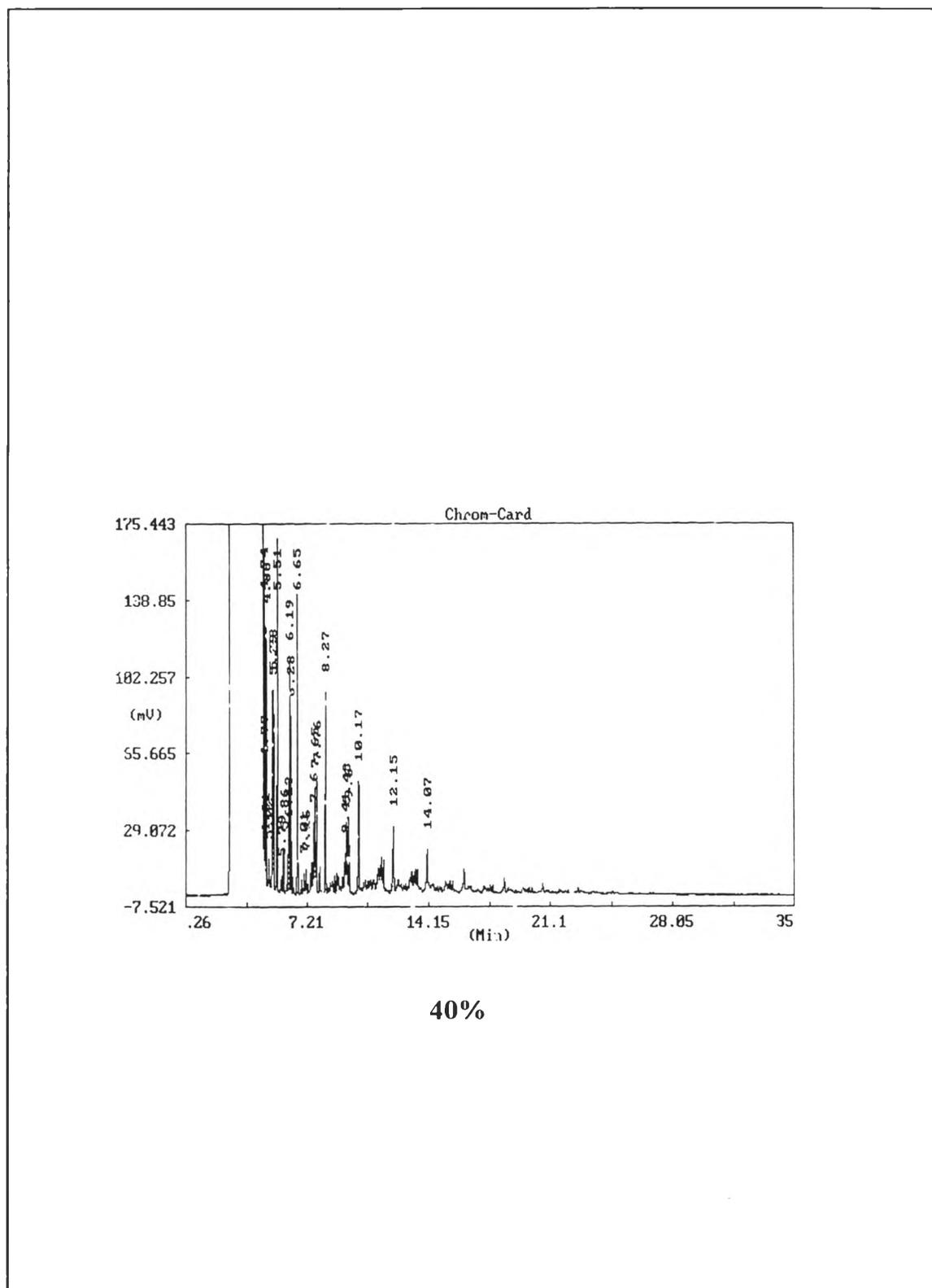


**Component D: Pt(0.6%)/Sn(0.15%)/Cl(1.21%)/F(0.5%) on Al<sub>2</sub>O<sub>3</sub>**

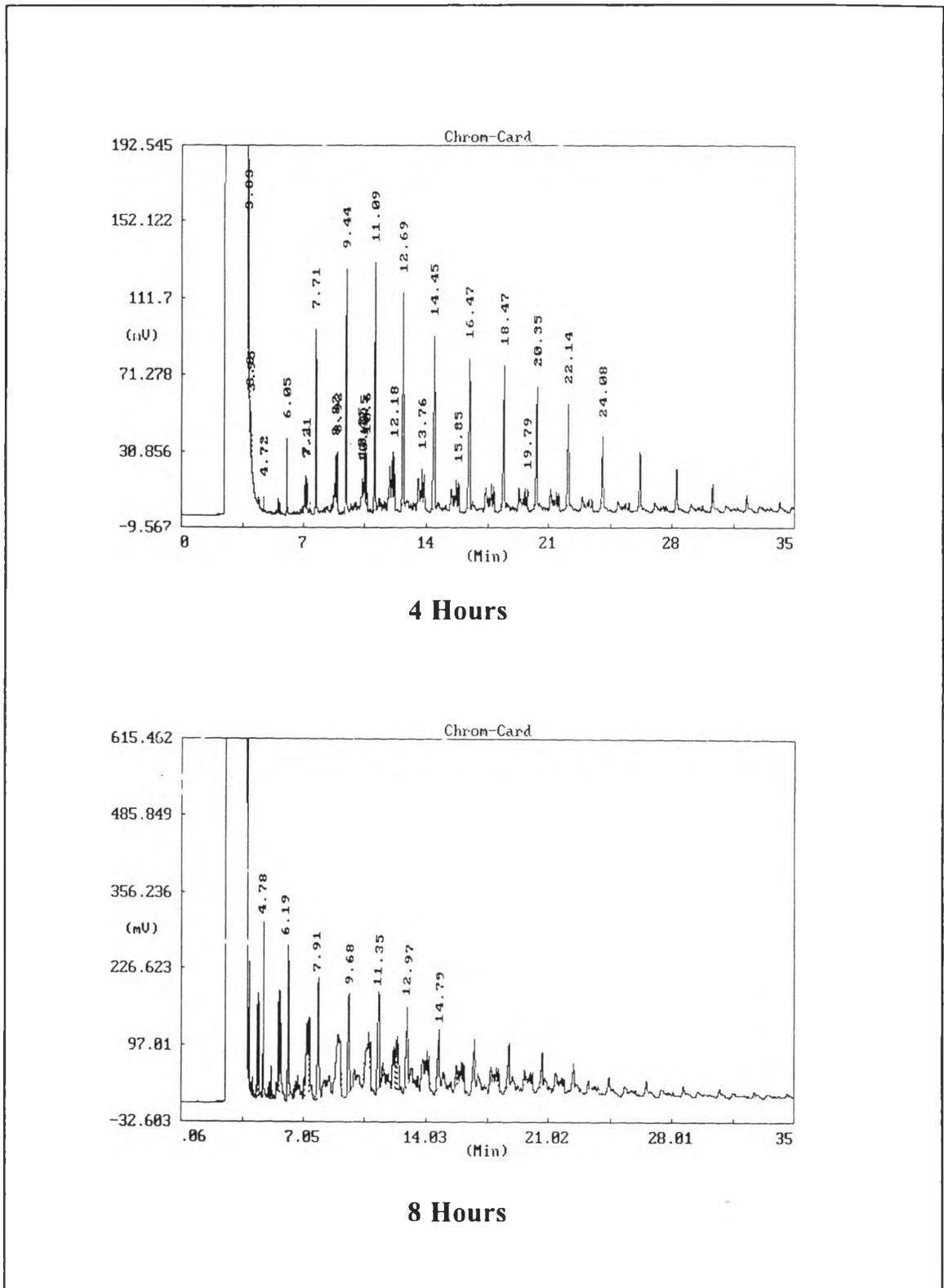
**Figure B5** GC/MS chromatogram of products from hydrocracking as a function of %component of Pt/Sn/Cl/F on Al<sub>2</sub>O<sub>3</sub> catalyst (continued)



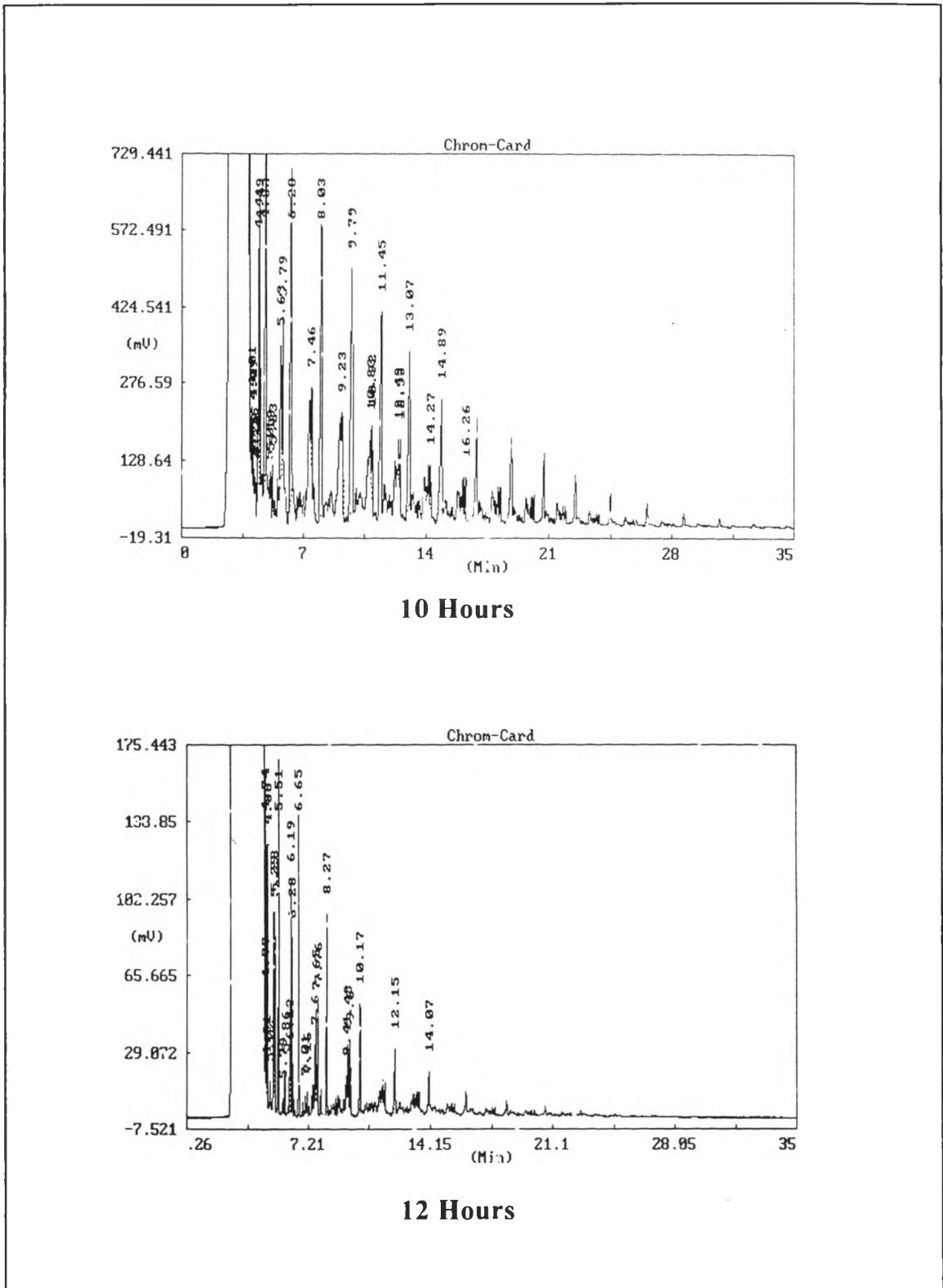
**Figure B6** GC/MS chromatogram of products from hydrocracking as a function of catalyst concentration



**Figure B7** GC/MS chromatogram of products from hydrocracking as a function of catalyst concentration (continued)

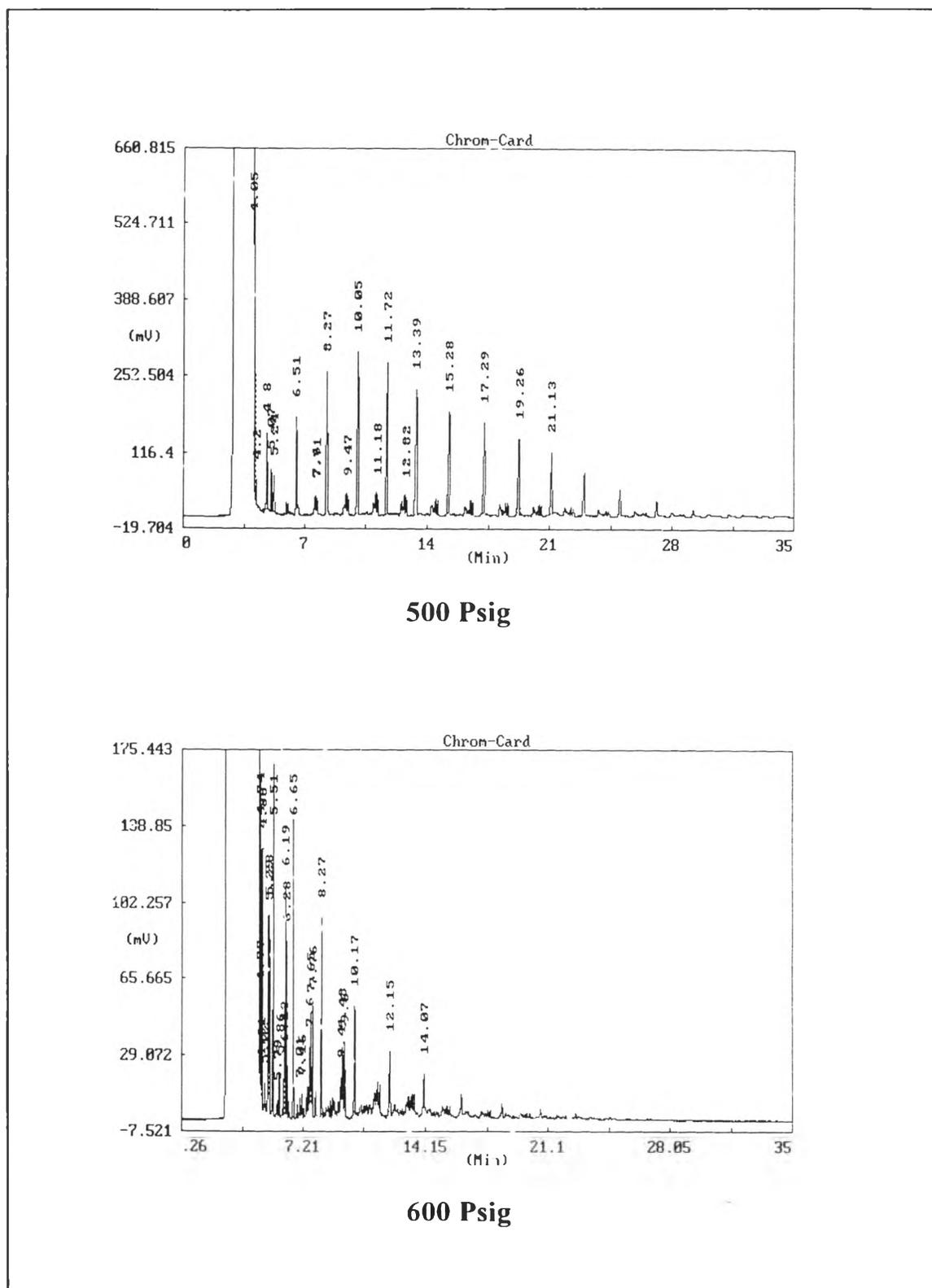


**Figure B8** GC/MS chromatogram of products from hydrocracking as a function of reaction time

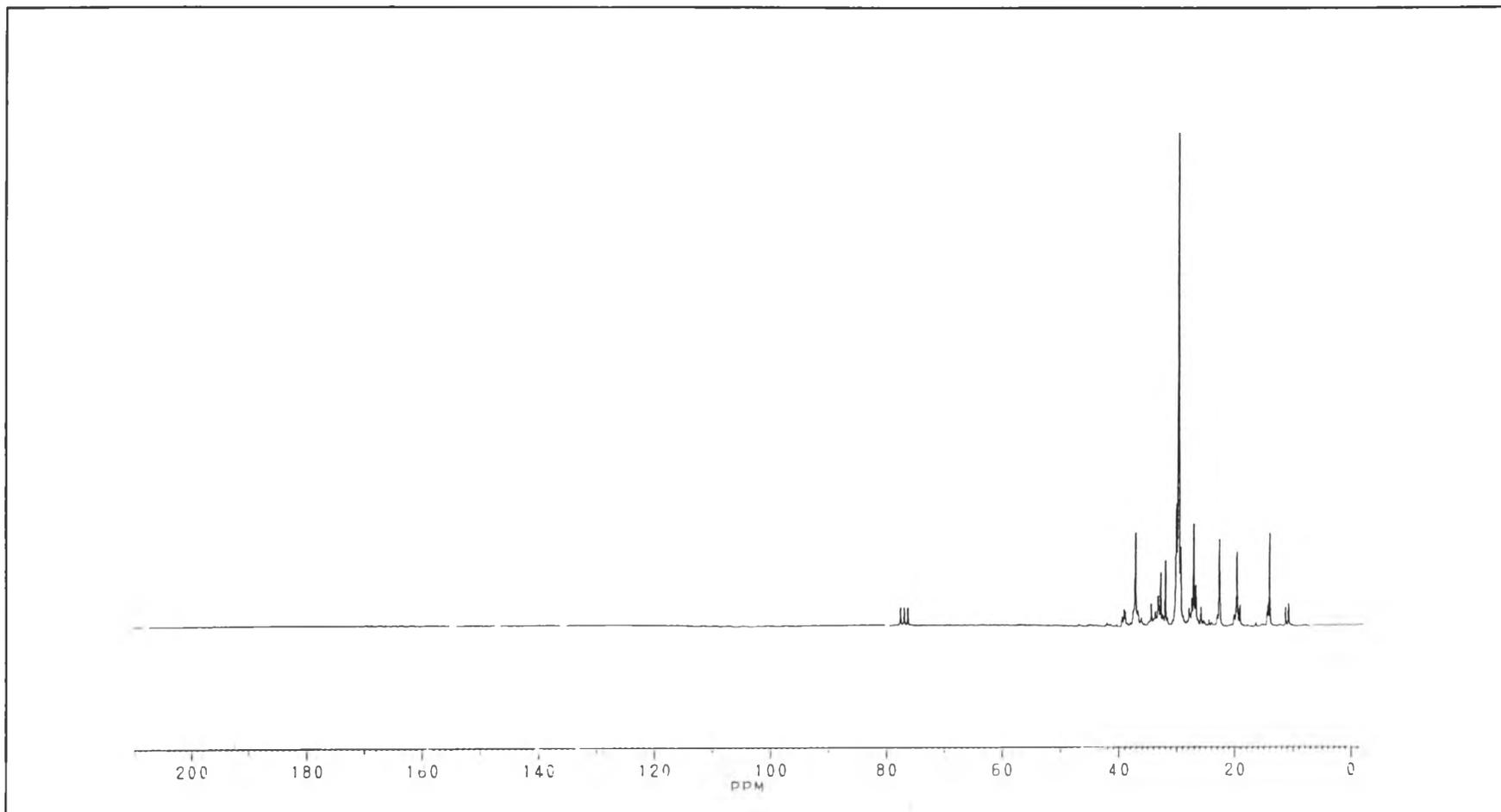


**Figure B9** GC/MS chromatogram of products from hydrocracking as a function of reaction time (continued)





**Figure B11** GC/MS chromatogram of products from hydrocracking as a function of hydrogen pressure



**Figure B12**  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ) spectrum of product from hydrocracking of used polyethylene at optimum condition (40%wt. of Pt(0.6%)/Sn(0.15%)/Cl(1.21%)/F(0.5%) on  $\text{Al}_2\text{O}_3$  catalyst,  $400^\circ\text{C}$ , 600 psig, 12 hours)

## VITA

Miss Ruthai Leesuksan was born on September 24, 1972 in Bangkok, Thailand. She received her Bachelor of Science degree in Chemistry, Srinakarinwirot University Southern Campus in 1994. She continued her studies towards her Master's degree at Chulalongkorn University, Multidisciplinary program of Petrochemistry and Polymer, Graduate School, in 1994 and completed the program in 1997.

