### ADSORPTION KINETICS OF AN ION EXCHANGE COLUMN



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#### **ABSTRACT**

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The behavior of exchange of Na<sup>+</sup> ions for H<sup>+</sup> ions on strongly-acid cation resin (Dowex 50) was studied in a packed column. Operating variables such as the inlet concentration and the flow rate of sodium chloride solution strongly influence the rate of ion exchange. The characteristics of the flow in the column were examined using a no-adsorption experiment, and the kinetics of adsorption were determined from batchwise experiments. The rate of ion exchange based on a relative volatility concept was successful for describing the experimental rate. Numerical method were employed for solving the equations. Labtech Notebook software was used for data acquisition.

## บทคัดย่อ

มนัส มานันตพงศ์: กลใกการคูดซับของ การแลกเปลี่ยนอิออนในคอลัมน์ (Adsorption kinetics of an Ion Exchange Column) อ.ที่ปรึกษา :ศ.ดร. เจมส์ โอ วีลด์ และ ดร. สุเมธ ชวเดช 84หน้า ISBN 974-636-043-4

การวิจัยนี้ได้ทำการศึกษาพฤติกรรมของ การแลกเปลี่ยนอิออนในคอลัมน์ของ โซเคียม อิออน สำหรับไฮโครเจนอิออน บนเรซินที่มีประจุบวกและชอบกรคแก่(Dowex 50) ตัวแปรที่มีผล ต่อการทคลอง เช่น ความเข้มข้นเริ่มต้นและอัตราการไหลของสารละลายโซเคียมคลอไรค์ มีอิทธิพล สูงมากต่ออัตราการแลกเปลี่ยนอิออน ลักษณะการไหลของของเหลวในคอลัมน์ได้ทำการตรวจ สอบโคยการทคลองแบบไม่มีการคูคซับ การศึกษาพลจลนศาสตร์ของการคูคซับไคใช้การทคลอง แบบกะ(Batch) อัตราการแลกเปลี่ยนอิออนที่คำนวณได้โดยอาศัยหลักการของของการระเหย สัมพัทธ์(Relative Volatility) มีความสมเหตุสมผลในการกล่าวถึง อัตราของการแลกเปลี่ยน อิออนที่ได้จากการทคลอง การประมาณการทางคณิตศาสตร์เชิงตัวเลข (Numerical Approximation) ได้นำมาใช้ในการแก้ปัญหาในสมการที่เกี่ยวข้อง โปรแกรมสำเร็จรูป Labtech Notebook ได้นำมาใช้เป็นอุปกรณ์ในการบรรลุข้อมูล(Data Acquisition)

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**FIGURES** 

response time experiment

batch experiment

A.1 Build time of Labtech Notebook

# **NOTATION**

Symbol	<u>Definition</u>
c <sub>1</sub> , c <sub>2</sub>	Concentration of Na <sup>+</sup> ion in
	solution leaving the CSTR, meq/ml.
c <sub>0</sub>	Entering concentration of Na <sup>+</sup> , meq/ml.
h	H <sup>+</sup> concentration in the solution
	leaving the column, meq/ml.
h <sub>e</sub>	H <sup>+</sup> concentration in solution at
	equilibrium, meq/ml.
$h_{\mathbf{m}}$	H <sup>+</sup> concentration measured by pH
	electrode, meq/ml.
Н	Height of fluidized bed, cm
$H_0$	The height of packed bed, cm
$k_1$	Rate constant, s <sup>-1</sup>
$k_2$	Relative volatility coefficient,
	dimensionless
$k_{ m L}$	Resistance constant in liquid phase
$k_{\mathbb{R}}$	Resistance constant in resin phase
K	Equilibrium constant
q	Concentration of Na <sup>+</sup> ion in the
	resin, meq/ml. of resin
$q_S$	Concentration of Na <sup>+</sup> ion on the
	surface of resin, meq/ml. of resin
90	Total exchange capacity, meq/ml. of
	resin

Time, s t Residence time in plug-flow volume, s  $t_{\mathbf{r}}$ Volumetric flow rate of solution, ml/s V  $V_1$ Total volume of CSTR, ml Total volume of plug-flow volume, ml  $V_2$ Volume occupied by the resin  $V_{R}$ bed in the column, ml  $v_L \\$ Volume occupied by the liquid bed in the column, ml Constant in the response-time model for  $\alpha_{e}$ the pH electrode, s<sup>-1</sup> Time step used in finite-difference Δt approximation, s Bed void fraction 3 The compacted value of void fraction, 0.41, 03 dimensionless