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APPENDICES

Appendix A Preparation of Solution Cross-Linked NR/Clay Aerogel Composite

Table A1 Formulation of the NR/clay aerogel composites

Composition	Na ⁺ - MMT (g)	Dry NR (g)	NR latex (g)	Existing water (g)	Total water (g)
2.5 wt% NR	2.75	1.44	2.40	0.96	57.5
5 wt% NR	2.75	2.88	4.79	1.92	57.5
10 wt% NR	2.75	5.75	9.58	3.83	57.5

Table A2 Density measurements of the pristine NR aerogels

Composition	Diameter (mm)	Height (mm)	Mass (g)	Volume (cm ³)	Density (gcm ⁻³)	SD value
2.5 wt% NR	20.3	36.8	0.7707	11.95	0.065	
	20.2	36.1	0.7331	11.57	0.063	
	20.5	34.4	0.7228	11.32	0.064	
					0.064	0.001
5 wt% NR	19.45	36.85	1.0415	10.94	0.095	
	20.29	33.75	0.9764	10.91	0.089	
	20.61	33.57	1.007	11.19	0.089	
					0.093	0.004
10 wt% NR	19.7	35.28	1.3836	10.75	0.129	
	20.68	37.13	1.5287	12.47	0.123	
	20.59	35.12	1.4107	11.69	0.121	
					0.127	0.007

Table A3 Density measurements of the cross-linked NR aerogels ($T_{\text{prep}} = -18^{\circ}\text{C}$ and $\text{S}_2\text{Cl}_2 = 1\%$ (v/v))

Composition	Diameter (mm)	Height (mm)	Mass (g)	Volume (cm^3)	Density (gcm^{-3})	SD value
2.5 wt% NR	18.57	19.96	0.6000	5.40	0.111	
	18.55	20.11	0.5982	5.43	0.110	
	18.65	20.11	0.5831	5.49	0.106	
						0.109
5 wt% NR	18.76	19.90	0.8221	5.50	0.150	
	18.03	20.03	0.8030	5.11	0.157	
	18.87	20.00	0.8309	5.59	0.148	
						0.152
10 wt% NR	20.71	19.60	1.2202	6.60	0.185	
	19.73	19.35	1.0680	5.91	0.181	
	18.19	20.24	1.1862	5.26	0.223	
						0.197

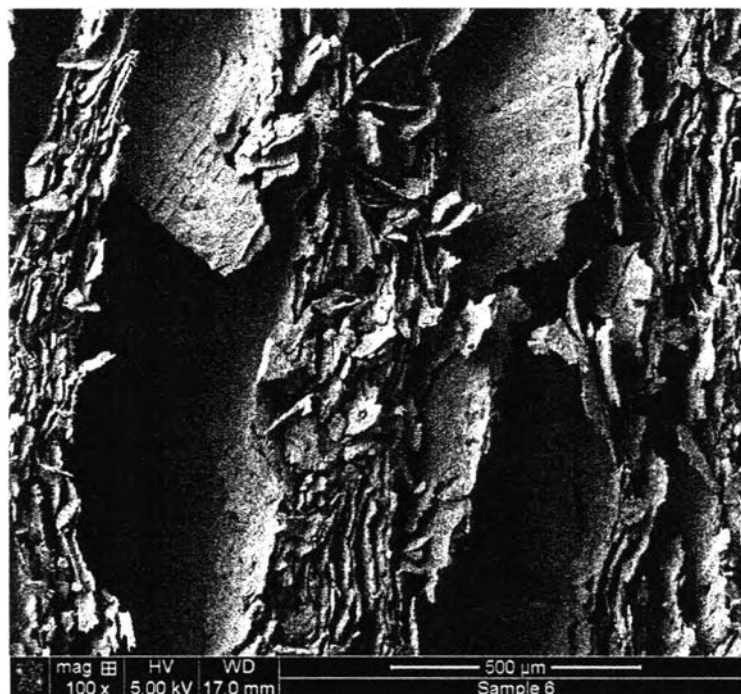


Figure A1 SEM micrographs of the 2.5 wt% NR aerogel cross-linked at 18°C. S_2Cl_2 = 1 % (v/v).

Appendix B Fabrication of New Semiconducting Nanomaterials

Table B1 Compositions of the NP₁₀₀M_y series

Samples	Latex cream (g)	SDS (mM)	SDS (g)	Pyrrole (mM)	Pyrrole (g)	Na ⁺ -MMT (phr)	Na ⁺ -MMT (g)
NP ₁₀₀	25	16	2.307	100	3.35	-	-
NP ₁₀₀ M ₁	25	16	2.307	100	3.35	1	0.25
NP ₁₀₀ M ₃	25	16	2.307	100	3.35	3	0.75
NP ₁₀₀ M ₅	25	16	2.307	100	3.35	5	1.25
NP ₁₀₀ M ₇	25	16	2.307	100	3.35	7	1.75

* The total volume of reaction mixture is 500 mL.

Table B2 Compositions of the NP₁₀₀M_y, NP₂₀₀M_y, and NP₈₀₀M_y series

Samples	Latex cream (g)	SDS (mM)	SDS (g)	Pyrrole (mM)	Pyrrole (g)	Na ⁺ -MMT (phr)	Na ⁺ -MMT (g)
NP ₁₀₀	25	16	2.307	100	3.35	-	-
NP ₁₀₀ M ₇	25	16	2.307	100	3.35	7	1.75
NP ₂₀₀	25	16	2.307	200	6.71	-	-
NP ₂₀₀ M ₇	25	16	2.307	200	6.71	7	1.75
NP ₈₀₀	25	16	2.307	800	26.84	-	-
NP ₈₀₀ M ₇	25	16	2.307	800	26.84	7	1.75

* The total volume of reaction mixture is 500 mL.

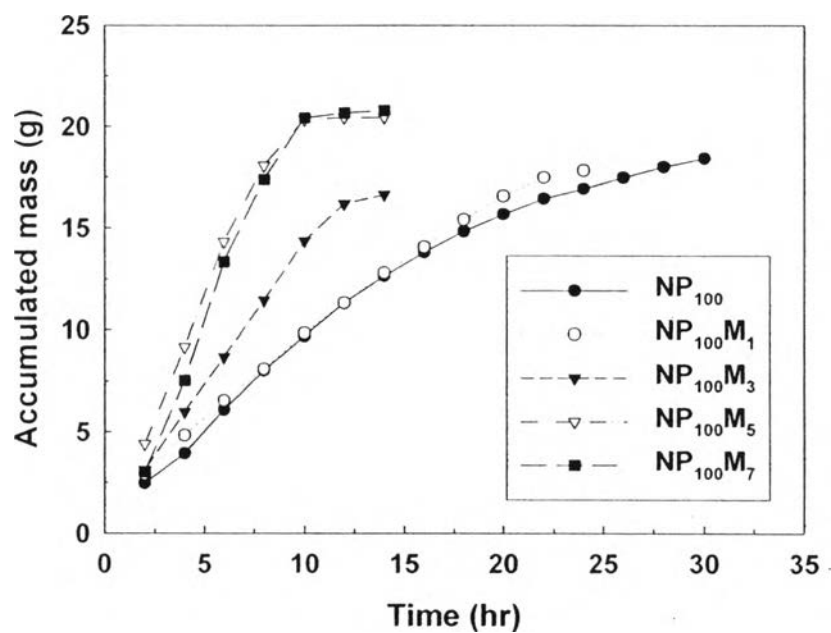


Figure B1 A plot between the accumulated mass at the anode electrode versus time for the NP₁₀₀My series.

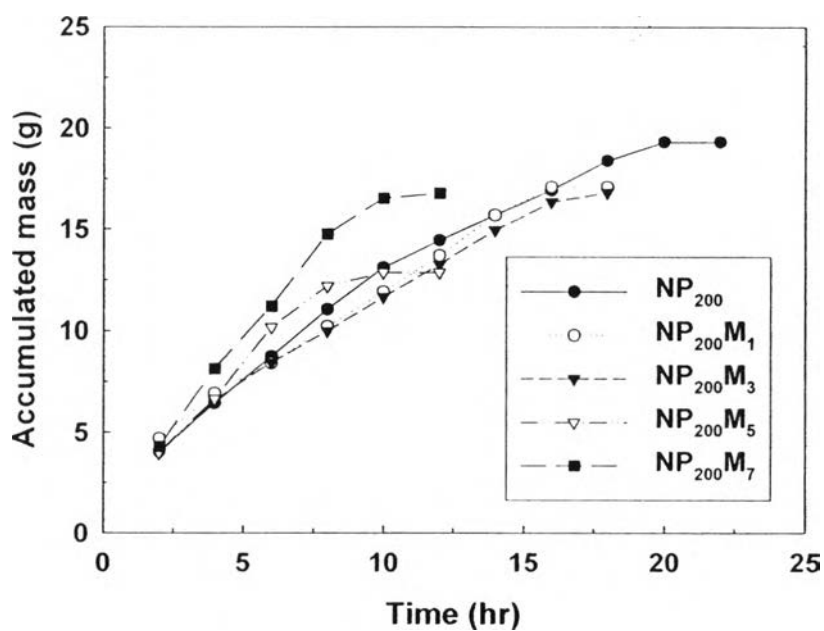


Figure B2 A plot between the accumulated mass at anode electrode versus time for the NP₂₀₀My series.

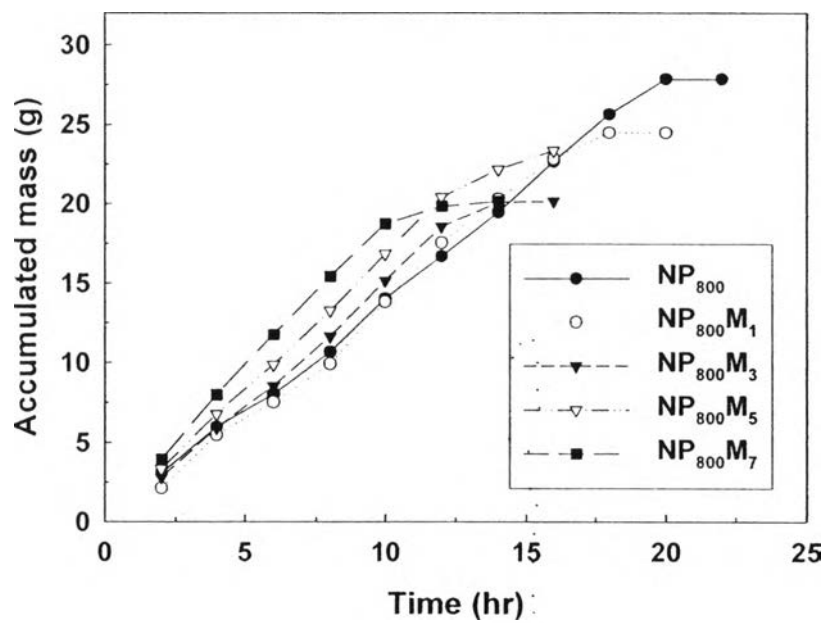


Figure B3 A plot between the accumulated mass at anode electrode versus time for the NP₈₀₀My series.

Appendix C Calculation of the Volume Conductivity

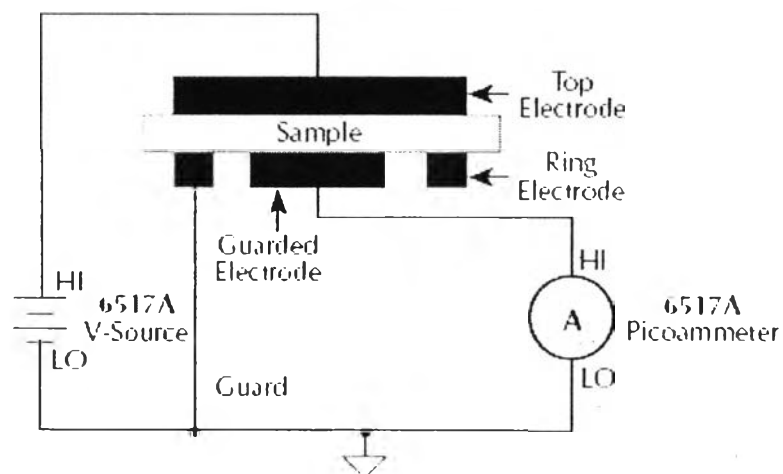


Figure C1 Schematic of the two-point-probe configuration.

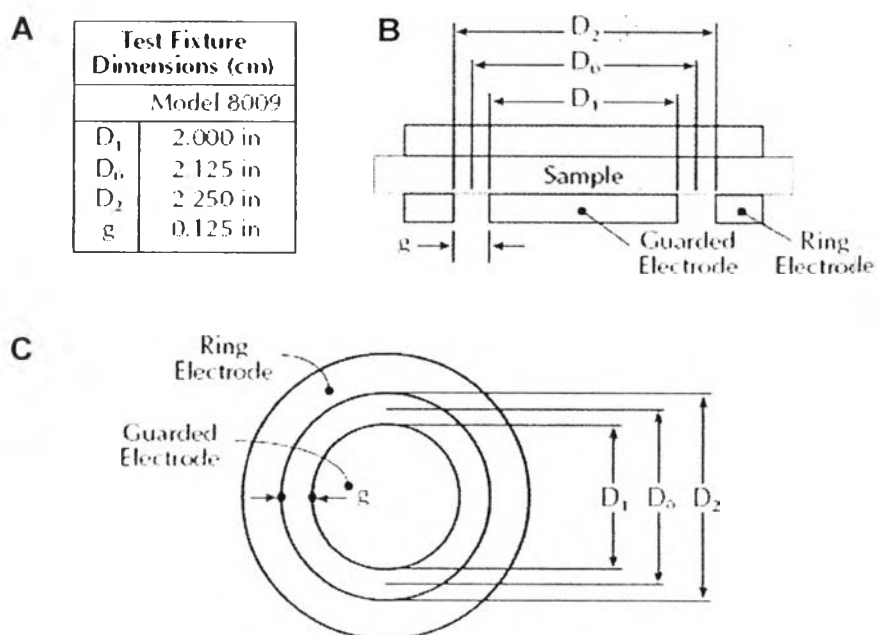


Figure C2 The dimensions of circular electrode.

The volume resistivity of the semiconducting materials was computed from the following equation:

$$\rho_v = \frac{K_v}{\tau} R \quad (C1)$$

$$K_v = \pi \left(\frac{D_1}{2} + B \frac{g}{2} \right)^2 \quad (C2)$$

where ρ_v is the volume resistivity ($\Omega \cdot \text{cm}$), K_v is the effective area of the guarded electrode for the particular electrode arrangement employed, τ is an average thickness of the sample (cm), R is the calculated resistance (Ω), D_1 is the outside diameter of guarded electrode (~ 2 inch), g is a distance between the guarded and ring electrodes (~ 0.125 inch), and B is typically zero for the volume conductivity measurement.

The specific conductivity (σ) is then equal to a reciprocal of the volume resistivity and has a unit of siemens per centimeter (Scm^{-1}):

$$\sigma_v = \frac{1}{\rho_v} \quad (C3)$$

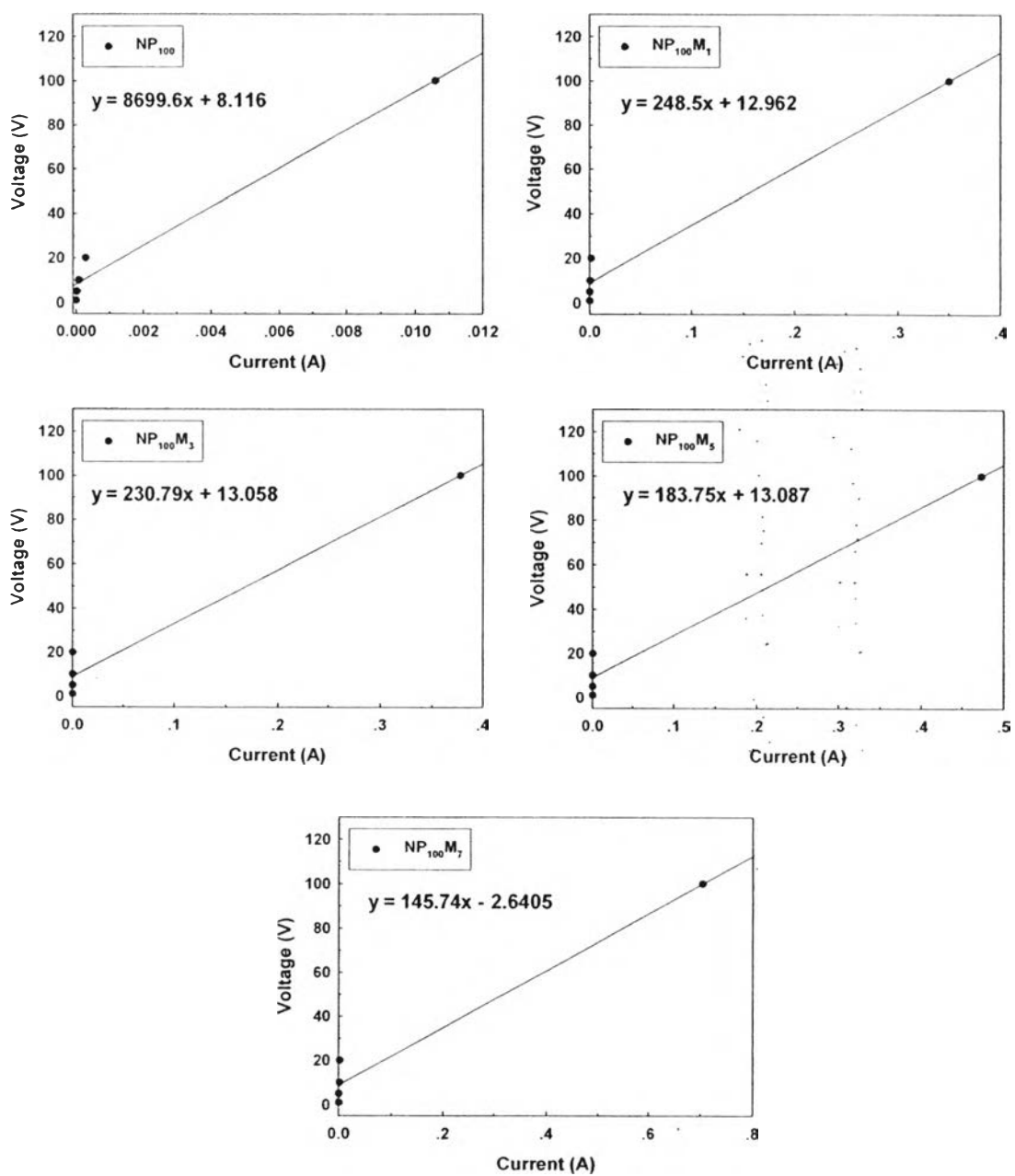


Figure C3 A plot between voltage and current of the NP₁₀₀M_y series (the slope of each plot represents the volume resistance).

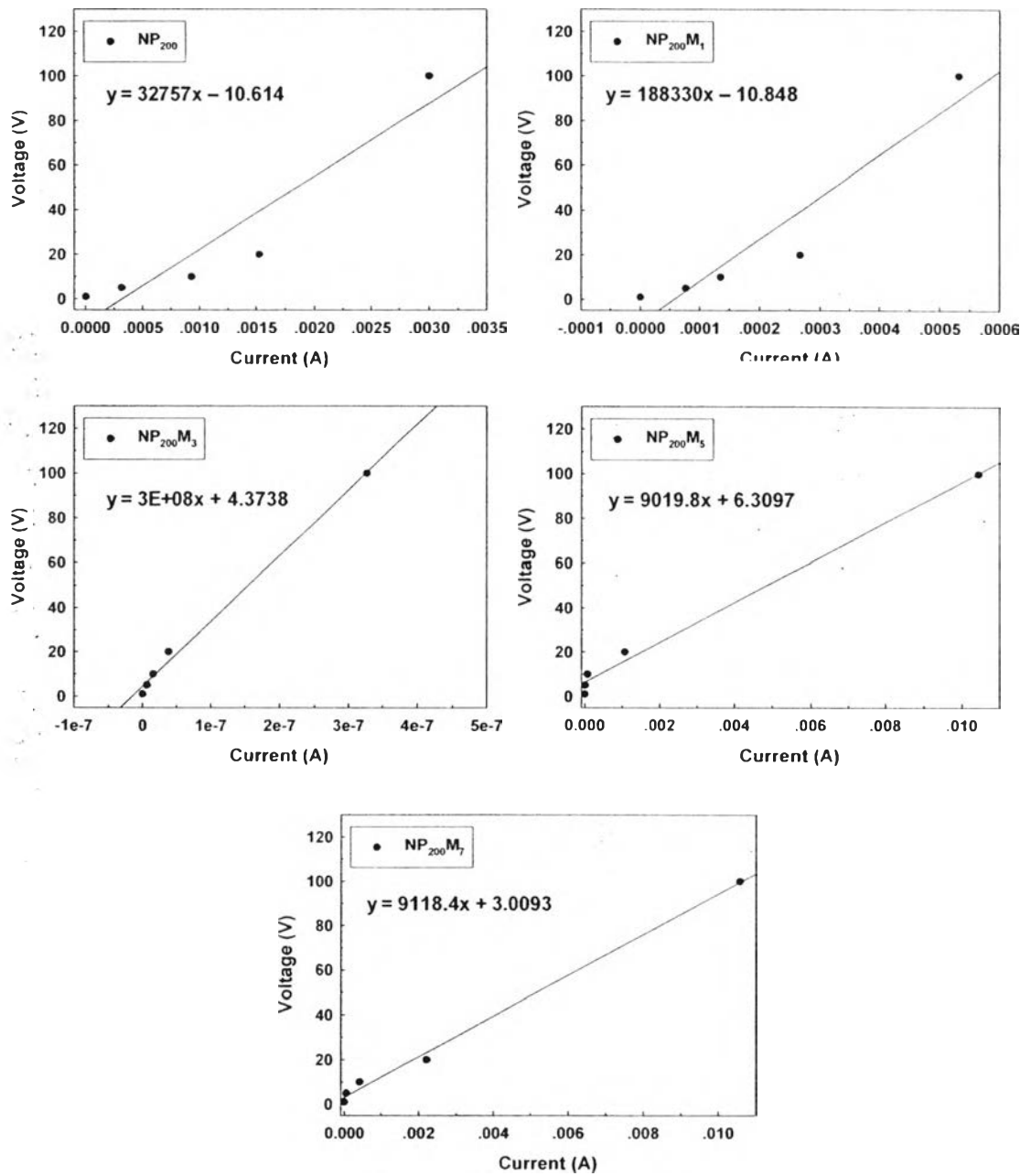


Figure C4 A plot between voltage and current of the NP₂₀₀M_y series (the slope of each plot represents the volume resistance).

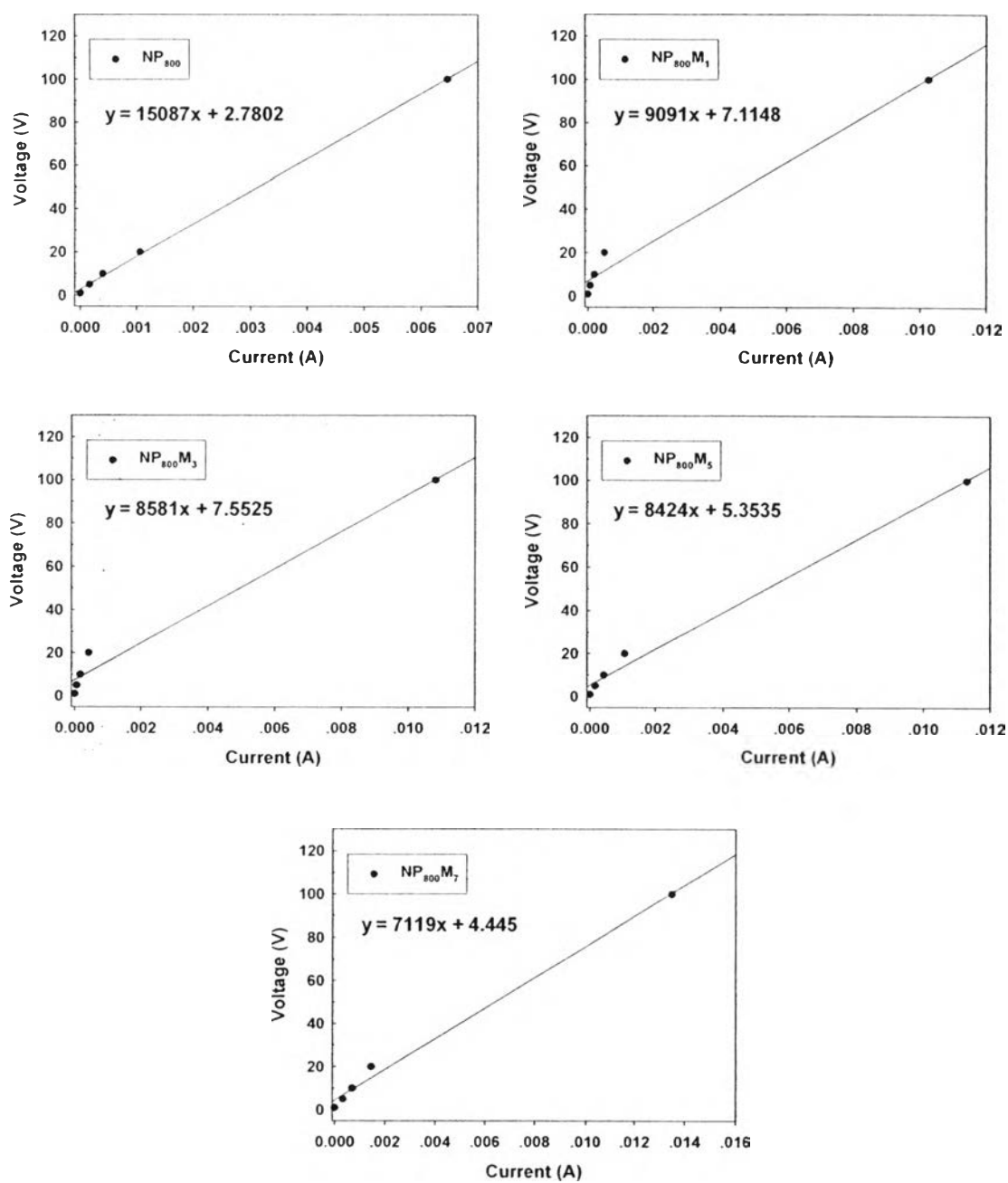


Figure C5 A plot between voltage and current of the NP₈₀₀M_y series (the slope of each plot represents the volume resistance).

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Publications:

1. Pojanavaraphan, T., and Magaraphan, R. (2008) Prevulcanized natural rubber latex/clay aerogel nanocomposites. European Polymer Journal, 44, 1968-1977.
2. Pojanavaraphan, T., Chirasakulkarn, A., Muksing, N., and Magaraphan, R. (2009) Electrolytic admicellar polymerization of pyrrole on natural rubber/clay nanocomposites. Journal of Applied Polymer Science, 112, 1552-1564.
3. Pojanavaraphan, T., and Magaraphan, R. (2010) Fabrication and characterization of new semiconducting nanomaterials composed of natural layered silicates (Na⁺-MMT), natural rubber (NR), and polypyrrole (PPy). Polymer, 51, 1111-1123.
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Emphasis on the cross-linking conditions and polymer concentration, in preparation.

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Presentations:

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2. Pojanavaraphan, T., Chirasakulkarn, A., Muksing, N., and Magaraphan, R. (2008, April 22-25) Electrolytic admicellar polymerization of pyrrole on natural rubber/clay nanocomposites. International Conference on Smart Materials: Smart/Intelligent Materials and Nanotechnology, Chiang Mai, Thailand.
3. Pojanavaraphan, T., Chirasakulkarn, A., Muksing, N., and Magaraphan, R. (2009, April 3-5) Electrolytic admicellar polymerization of pyrrole on natural rubber/clay nanocomposites. RGJ-Ph.D. Congress X, Chonburi, Thailand.
4. Pojanavaraphan, T., Schiraldi, D.A., and Magaraphan, R. (2009, August 7) Mechanical, rheological, and swelling behaviors of natural rubber/clay aerogel composites. RGJ Seminar Series LXII, Bangkok, Thailand.