

REFERENCES

- Chen, J.P. and Wu (2004) Acid/Base-Treated Activated Carbons: Characterization of Functional Groups and Metal Adsorptive Properties. Langmuir 20(6), 2233-2242.
- Chen, Y., Zhou, T., Liu, D., Li, A., Xu, S., Liu, Q., Li, B., and Ying, H. (2013) Production of butanol from glucose and xylose with immobilized cells of *Clostridium acetobutylicum*. Biotechnology and Bioprocess Engineering 18(2), 234-241.
- Ezeji, T.C., Qureshi, N., and Blaschek, H.P. (2007) Bioproduction of butanol from biomass: from genes to bioreactors. Current Opinion in Biotechnology 18(3), 220-227.
- Jang, Y.-S., Malaviya, A., Cho, C., Lee, J. and Lee, S.Y. (2012) Butanol production from renewable biomass by *clostridia*. Bioresource Technology 123(0), 653-663.
- Lee, S.Y., Park, J.H., Jang, S.H., Nielsen, L.K., Kim, J. and Jung, K.S. (2008) Fermentative butanol production by clostridia. Biotechnology and Bioengineering 101(2), 209-228.
- Liu, S. and Qureshi, N. (2009) How microbes tolerate ethanol and butanol. New Biotechnology 26(3-4), 117-121.
- Nielsen, L.E., Kadavy, D.R., Rajagopal, S., Drijber, R. and Nickerson, K.W. (2005) Survey of Extreme Solvent Tolerance in Gram-Positive Cocci: Membrane Fatty Acid Changes in *Staphylococcus haemolyticus* Grown in Toluene. Applied and Environmental Microbiology 71(9), 5171-5176.
- Pfromm, P.H., Amanor-Boadu, V., Nelson, R., Vadlani, P. and Madl, R. (2010) Bio-butanol vs. bio-ethanol: A technical and economic assessment for corn and switchgrass fermented by yeast or *Clostridium acetobutylicum*. Biomass and Bioenergy 34(4), 515-524.
- Qureshi, N. and Blaschek, H.P. (1999) Butanol recovery from model solution/fermentation broth by pervaporation: evaluation of membrane performance. Biomass and Bioenergy 17(2), 175-184.

- Qureshi, N., Saha, B.C., Hector, R.E., Hughes, S.R. and Cotta, M.A. (2008) Butanol production from wheat straw by simultaneous saccharification and fermentation using *Clostridium beijerinckii*: Part I—Batch fermentation. Biomass and Bioenergy 32(2), 168-175.
- Qureshi, N., Schripsema, J., Lienhardt, J. and Blaschek, H.P. (2000) Continuous solvent production by *Clostridium beijerinckii* BA101 immobilized by adsorption onto brick. World Journal of Microbiology and Biotechnology 16(4), 377-382.
- Sekaran, G., Karthikeyan, S., Gupta, V.K., Boopathy, R. and Maharaja, P. (2013) Immobilization of *Bacillus sp.* in mesoporous activated carbon for degradation of sulphonated phenolic compound in wastewater. Materials Science and Engineering: C 33(2), 735-745.
- Metwalli, E., Haines, D., Becker, O., Conzone, S. and Pantano, C.G. (2006) Surface characterizations of mono-, di-, and tri-aminosilane treated glass substrates. Journal of Colloid and Interface Science 298(2), 825-831.
- Shanmugharaj, A.M., Bae, J.H., Lee, K.Y., Noh, W.H., Lee, S.H. and Ryu, S.H. (2007) Physical and chemical characteristics of multiwalled carbon nanotubes functionalized with aminosilane and its influence on the properties of natural rubber composites. Composites Science and Technology 67(9), 1813-1822.
- Wang, L., Ma, L., Wang, A., Liu, Q. and Zhang, T. (2007) CO₂ Adsorption on SBA-15 Modified by Aminosilane. Chinese Journal of Catalysis 28(9), 805-810.
- Sukumaran, R.K., Gottumukkala, L.D., Rajasree, K., Alex, D. and Pandey, A. (2011) Butanol Fuel from Biomass: Revisiting ABE Fermentation. In Pandey, A., Larroche, C., Ricke, S.C., Dussap, C.-G. and Gnansounou, E., Biofuels. (pp 571-586). Amsterdam: Academic Press.
- Welsh, F.W., Williams, R.E. and Veliky, I.A. (1987) Solid carriers for a *Clostridium acetobutylicum* that produces acetone and butanol. Enzyme and Microbial Technology 9(8), 500-502.

Yen, H.-W., Li, R.-J. and Ma, T.-W. (2011) The development process for a continuous acetone–butanol–ethanol (ABE) fermentation by immobilized *Clostridium acetobutylicum*. Journal of the Taiwan Institute of Chemical Engineers 42(6), 902-907.

Zhu, Y. (2007) Immobilized Cell Fermentation for Production of Chemicals and Fuels. In Yang, S.-T. Bioprocessing for Value-Added Products from Renewable Resources. (pp 373-396). Amsterdam: Elsevier.

APPENDICES

Appendix A The Analysis Calculation

- Fourier Transform Infrared (FTIR) intensity

These intensity were integrated by OMNIC 9.2.106, Thermo Fisher Scientific Inc. Then, a small peak at 780 cm^{-1} was considered as a reference.

$$\text{Intensity}_{z \text{ cm}^{-1}}^{x-AC} = \frac{\text{Intensity}_{y \text{ cm}^{-1}}^{DI-AC}}{\text{Intensity}_{y \text{ cm}^{-1}}^{DI-AC}} \times \text{Intensity}_{z \text{ cm}^{-1}}^{x-AC} \quad \text{eq (A1)}$$

Which, x is the treated activated carbon sample.

 y is 780 cm^{-1} , which is a reference peak.

 z is the wavenumber of interesting peak.

- Coefficient Butanol Production Factor

It is used to compare the butanol concentration between immobilization and free cell system in each batch.

$$\text{Coeff } BuOH = \frac{\text{Butanol concentration}_{\text{Immobilization}}}{\text{Butanol concentration}_{\text{free cell}}} \quad \text{eq (A2)}$$

Appendix B The Physical Properties of Various Activated Carbon

- Adsorption-Desorption isotherm of various treated activated carbon

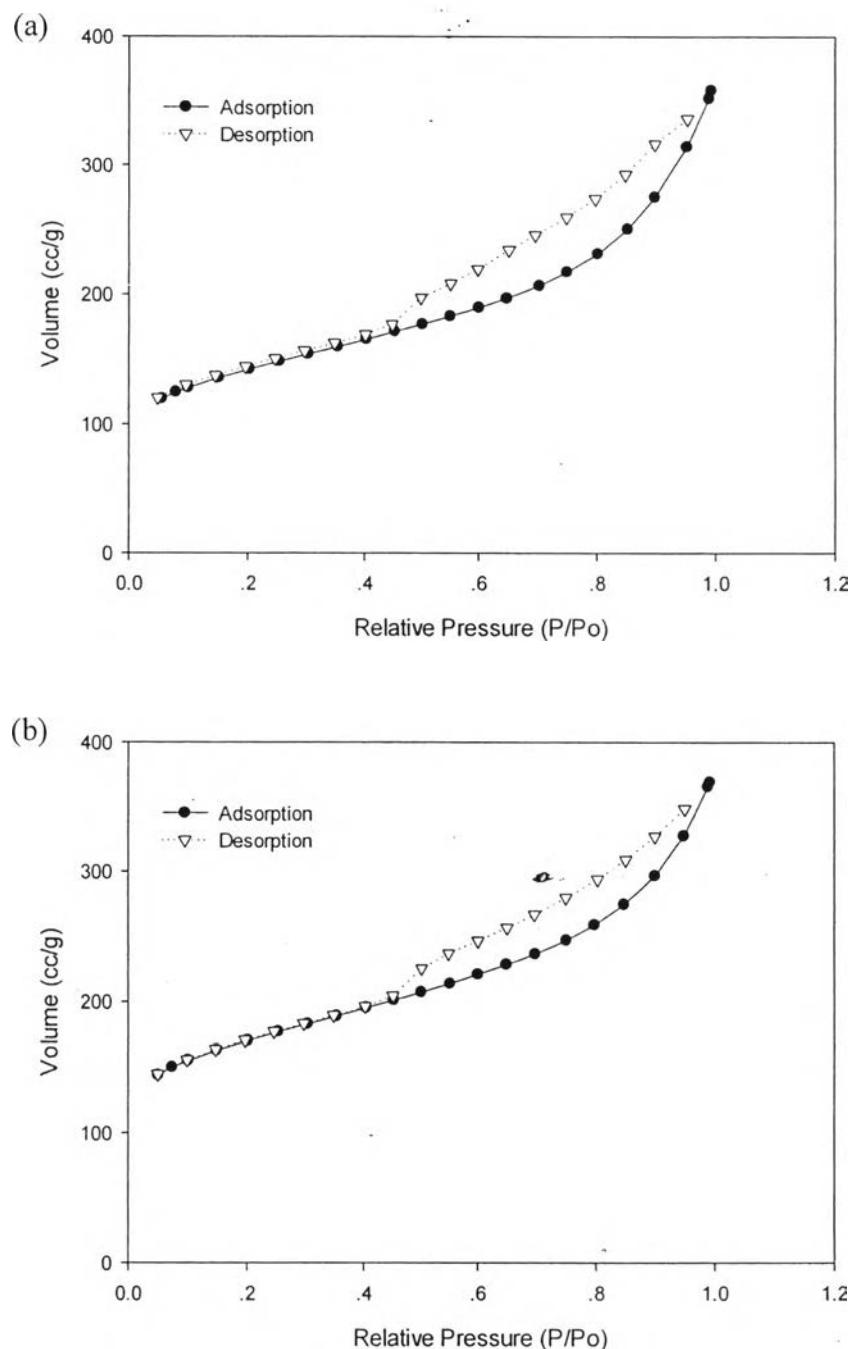


Figure B1 Adsorption-desorption isotherms of untreated and treated activated carbons (a) SH-AC; and (b) SH-AC(R).

Pore size distribution of various activated carbons.

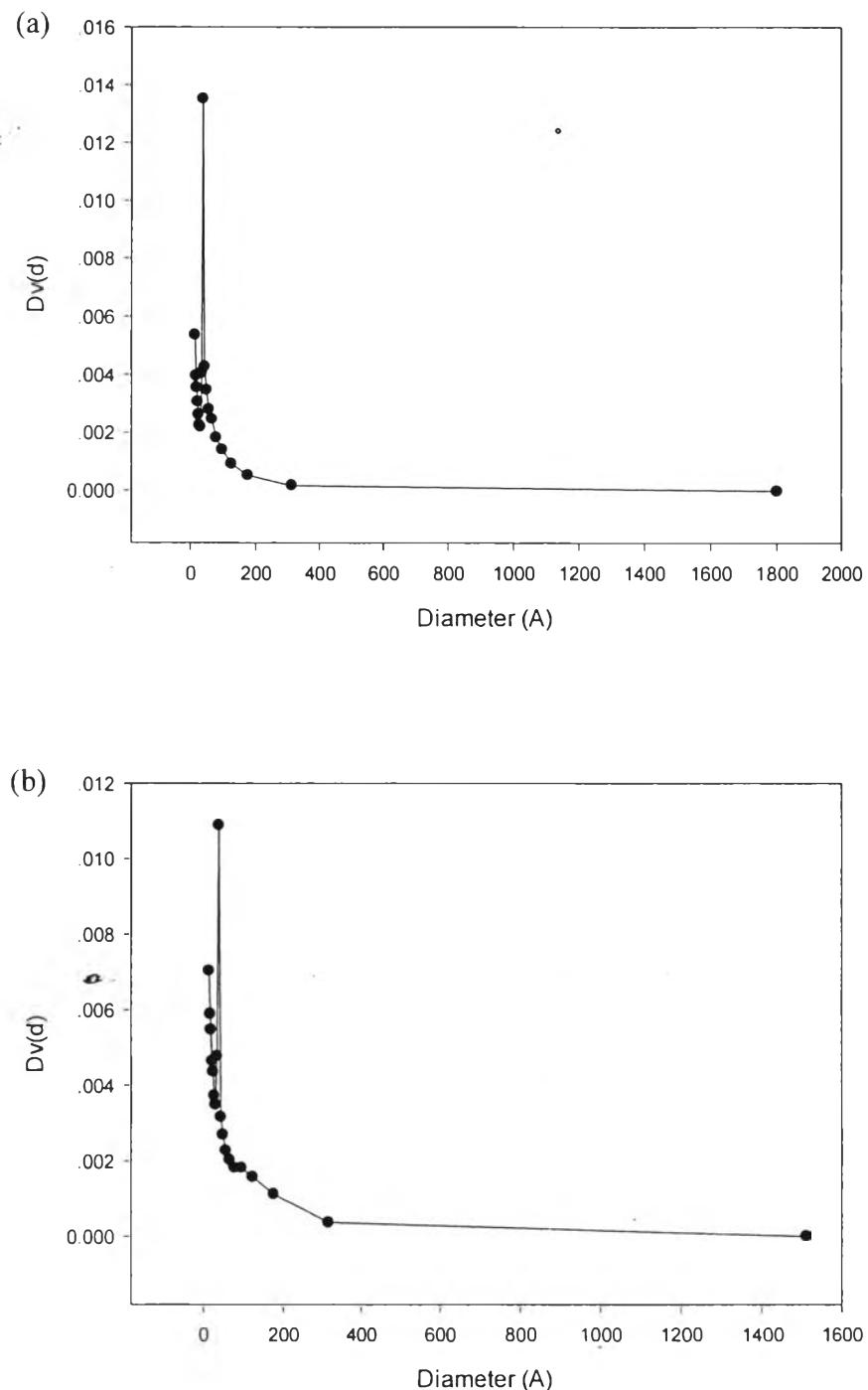


Figure B2 Pore size distribution of various activated carbons (a) DI-AC; (b) NASH-AC; (c) SH-AC; (d) AS-AC(R); and (e) SH-AC(R).

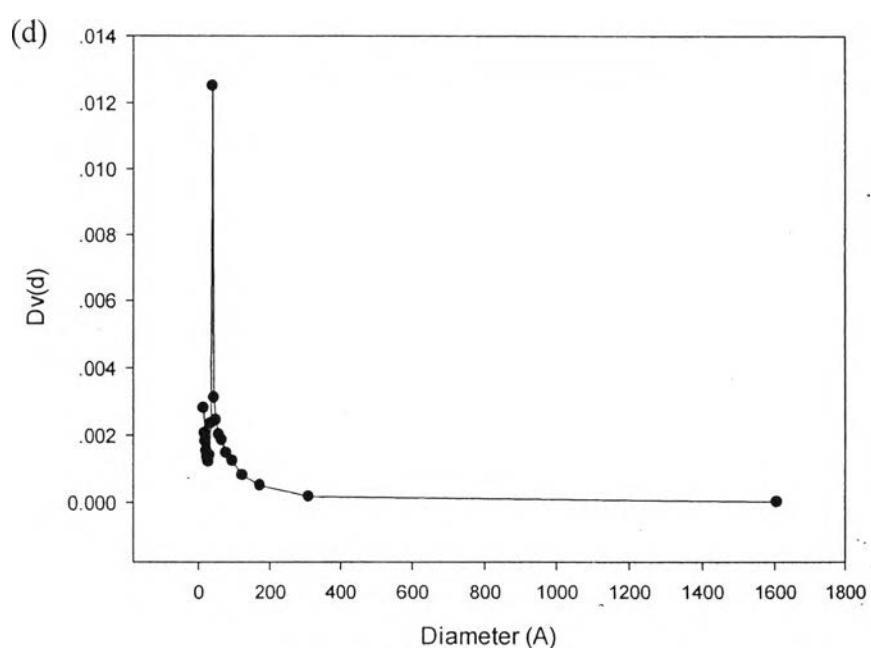
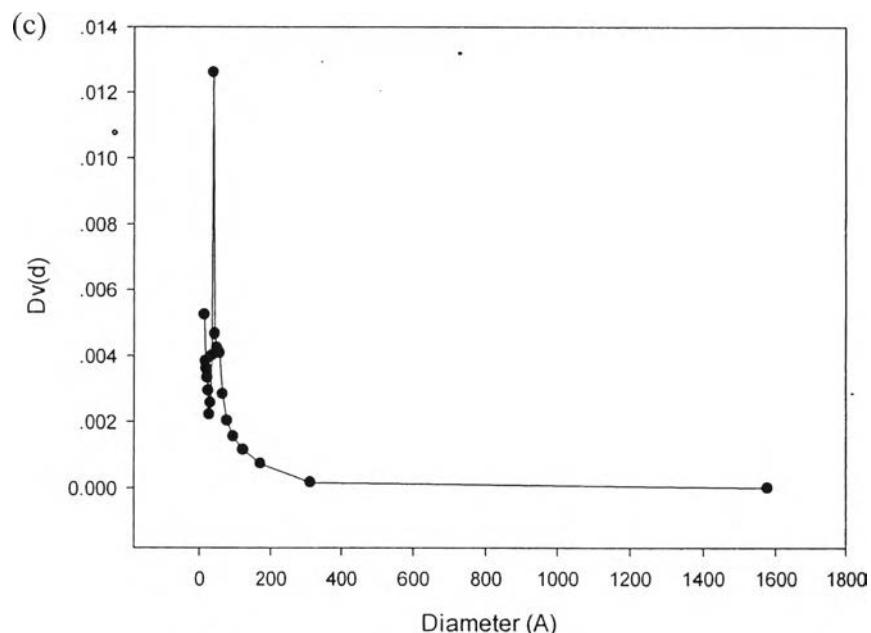


Figure B2 Pore size distribution of various activated carbons (a) DI-AC; (b) NASH-AC; (c) SH-AC; (d) AS-AC(R); and (e) SH-AC(R). (con't.)

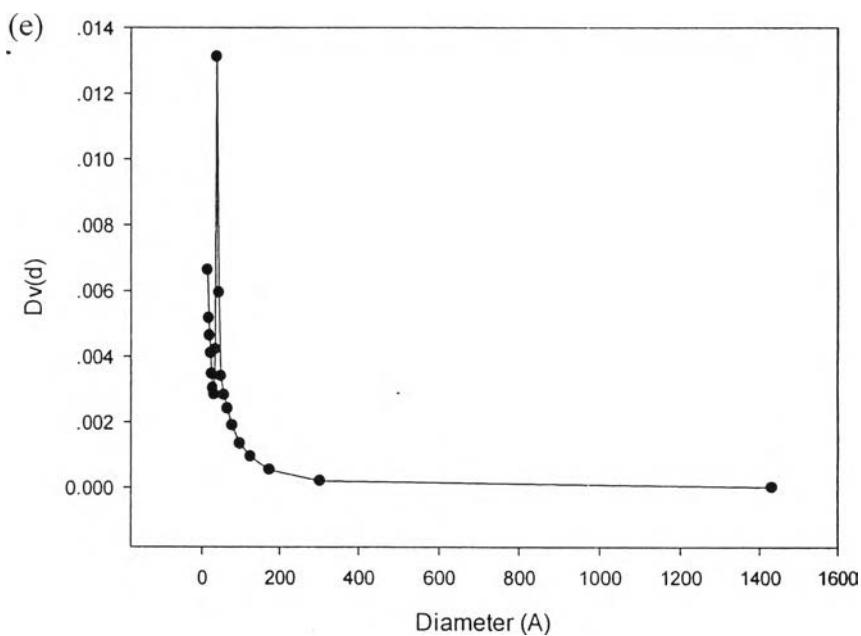


Figure B2 Pore size distribution of various activated carbons (a) DI-AC; (b) NASH-AC; (c) SH-AC; (d) AS-AC(R); and (e) SH-AC(R). (con't.)

The effect of butanol adsorption on immobilized materials.

Table B1 The effect of butanol adsorption on immobilized materials.

Time (h)	Butanol concentration (g/l)			
	AS-AC(R)	SH-AC(R)	NASH-AC	SH-AC
0	10	10	10	10
24	8.83	9.24	8.77	9.03
48	8.23	7.69	7.69	7.84
72	8.05	7.98	7.97	7.74

Appendix C The Fermentation Results

- ABE Fermentation with Acid-Base Treatment

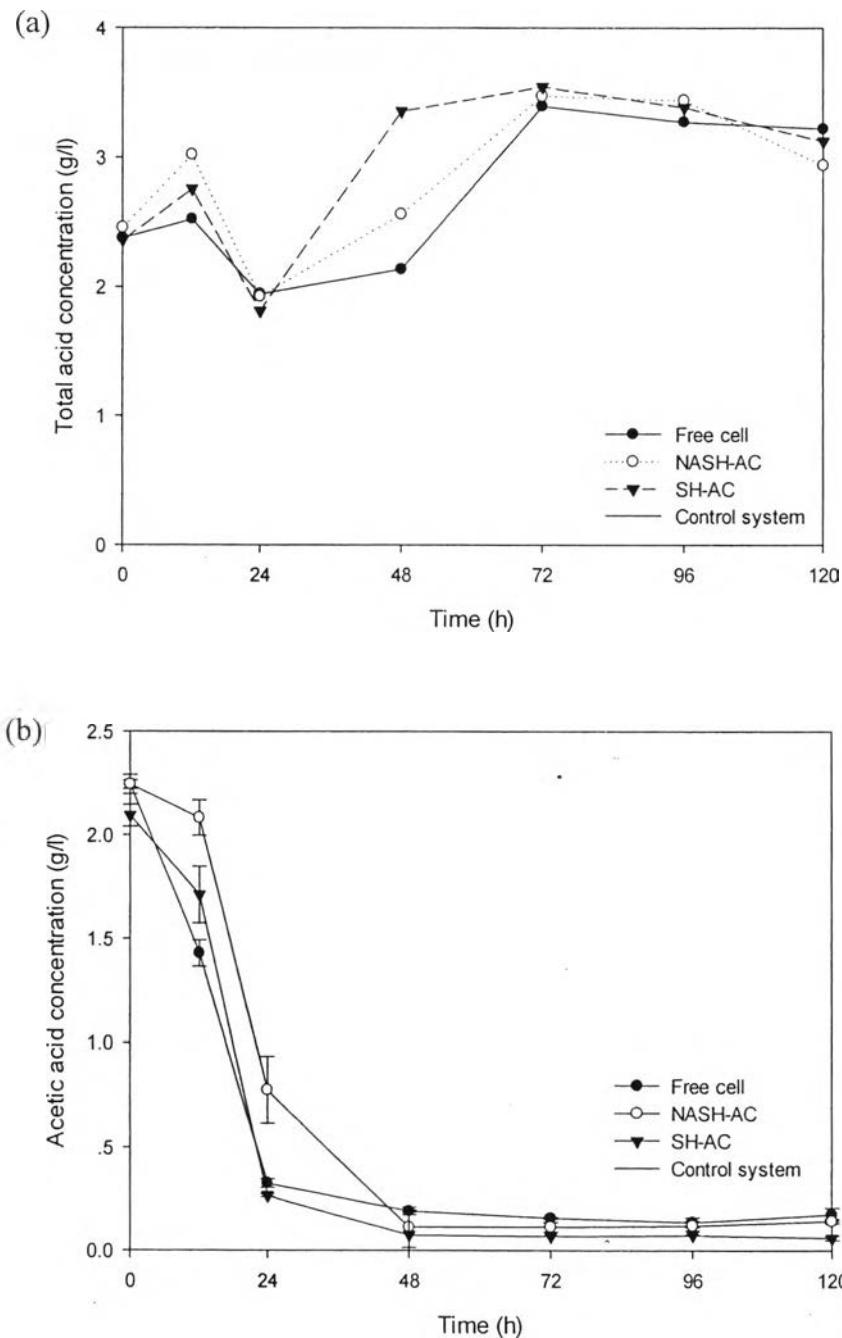


Figure C1 Acid profiles of acid-base immobilized activated carbon fermentation (a) Total acid profile; (b) Acetic acid profile; and (c) Butyric acid profile.

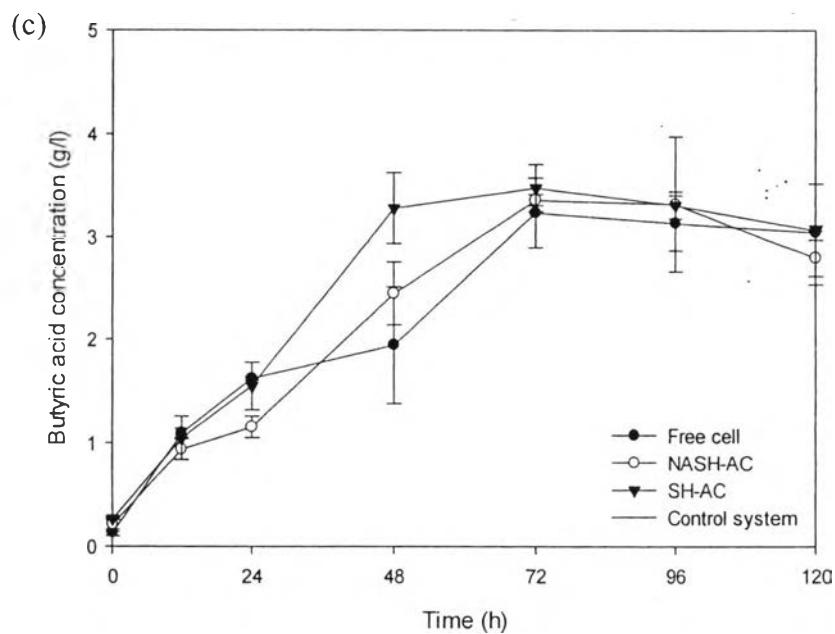


Figure C1 Acid profiles of acid-base immobilized activated carbon fermentation (a) Total acid profile; (b) Acetic acid profile; and (c) Butyric acid profile. (con't.)

ABE Fermentation with Amine-Base Treatment

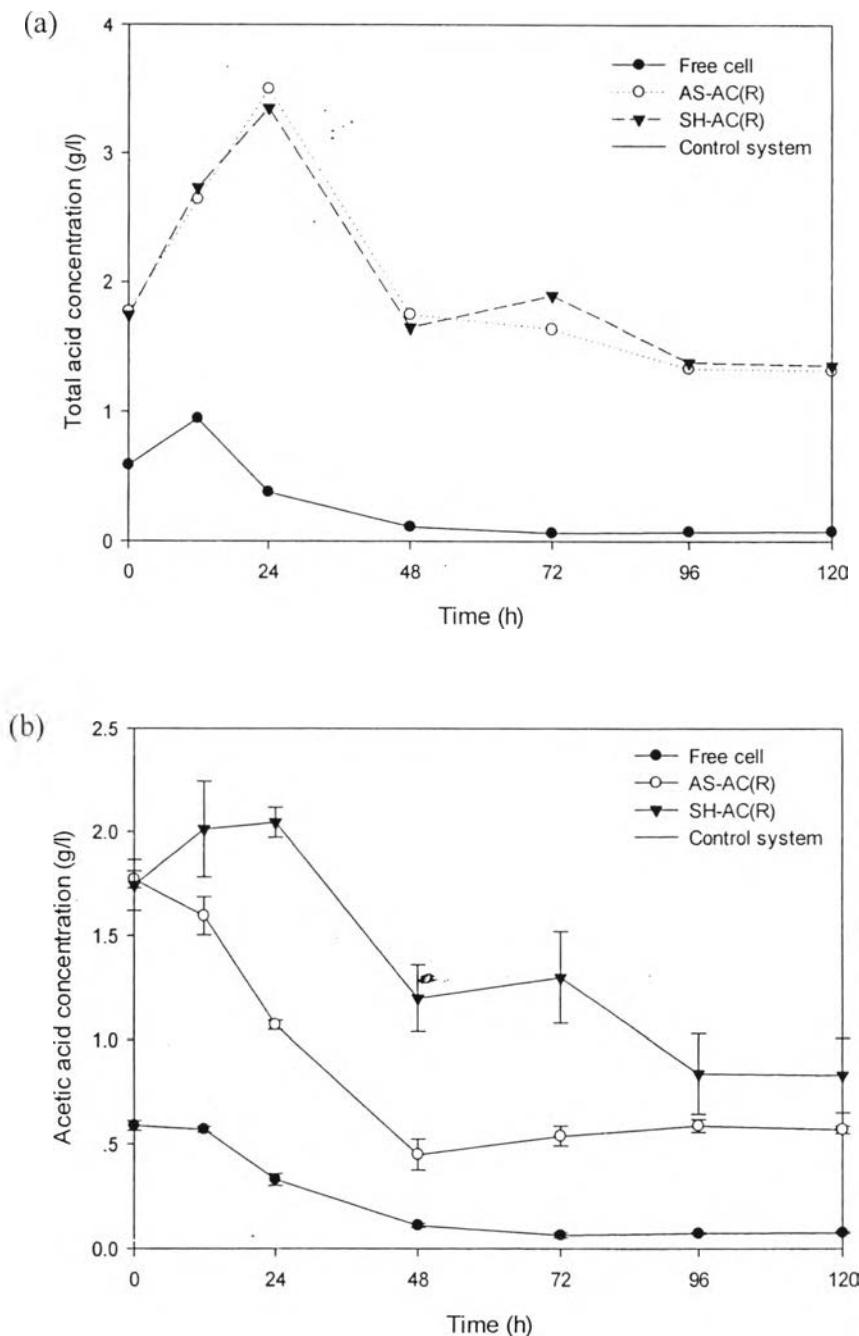


Figure C2 Acid profiles of amine-base immobilized activated carbon fermentation
 (a) Total acid profile; (b) Acetic acid profile; and (c) Butyric acid profile.

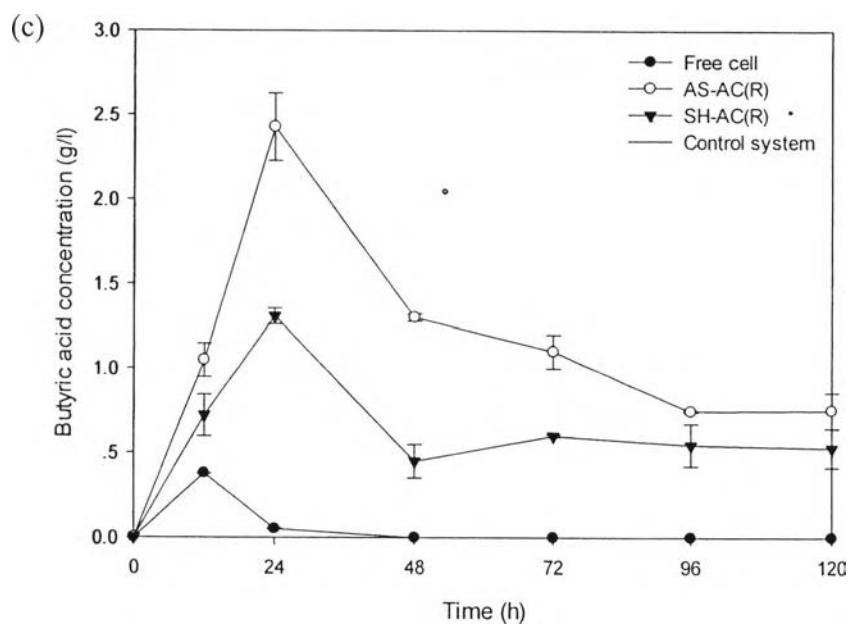


Figure C2 Acid profiles of amine-base immobilized activated carbon fermentation
(a) Total acid profile; (b) Acetic acid profile; and (c) Butyric acid profile. (con't.)

Butanol concentration of ABE Fermentation

Table C1 Butanol concentrations as function of time all ABE fermentations.

Time (h)	Butanol concentration (g/l)					
	Acid-Base treatment			Amine-Base treatment		
	Free cell	NASH- AC	SH-AC	Free cell	AS-AC (R)	SH-AC (R)
0	0	0	0	0	0	0
12	1.384	0.969	1.040	0.131	0.221	0
24	4.629	2.869	3.989	3.186	4.369	0.692
48	6.527	6.729	6.941	5.413	7.867	3.695
72	7.476	7.877	7.478	4.156	11.163	5.441
96	7.605	7.426	7.180	4.500	10.471	5.612
120	7.417	7.315	7.000	4.784	10.334	5.877

- Butanol concentration of ABE Fermentation from previous work

Table C2 Butanol concentrations from previous work (Vichuviwat *et al.*, 2014)

System	Butanol concentration (g/l)	Total solvent concentration (g/l)
Free cell	5.29	9.85
Brick	5.80	10.71
Activated carbon	2.93	6.61
Zeolite 13X	8.58	14.63

CURRICULUM VITAE

Name: Mr. Piyawat Chinwatpaiboon

Date of Birth: July 3, 1991

Nationality: Thai

University Education:

2009–2013 Bachelor Degree of Chemical Engineering, Faculty of Engineering, Mahidol University, Bangkok, Thailand

Work Experience:

2012 Position: Internship student

Company name: Bank of Thailand

Publications:

1. Jonglertjunya, W., Chinwatpaiboon, P., Thambaramee, H., Prayoonyong, P. (2014) Butanol, Ethanol and Acetone Production from Sugarcane Bagasses by Acid Hydrolysis and Fermentation using *Clostridium sp.* Adv Mater Res. 2014; 931-932: 1602-7.

Proceedings:

1. Chinwatpaiboon, P., Luengnaruemitchai, A. (2015, April 21) Biobutanol Production by Immobilized *Clostridium beijerinckii* TISTR1461 onto Carbon materials. Proceedings of The 6th Research Symposium on Petroleum, Petrochemicals, and Advanced Materials and The 21th PPC Symposium on Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.